

Rev. 8/2017



SPHD
Dump Discharge
STEPP PREMIX HEATERS



OPERATIONS/MAINTENANCE/PARTS MANUAL

Diesel Burner Systems



12325 River Road North Branch MN 55056 ~ Phone: 651-674-4491 ~ Fax: 651-674-4221
www.steppmfg.com

Warranty

Stepp Manufacturing Company Inc. hereby warrants to the original purchaser that products manufactured by Stepp Mfg. will be free from defects in material and workmanship for a period of one (1) year from the date of purchase.

Stepp Mfg., at its discretion, will provide for the repair or replacement of any part found upon examination by Stepp Mfg. to be defective, except as noted below. Such repair or replacement will be free of charge to the original purchaser for a period of one (1) year from the date of purchase, except as noted below.

No warranty is extended to cover:

- Product pump wear or damage caused by foreign objects.
- Routine maintenance, cleaning, and adjustments.
- Parts/components that have been altered, misused, or improperly adjusted or maintained.
- Transportation to and from the place of warranty repair.
- Removal of material from equipment.

The following items are covered solely by their manufactures warranty:

- Engines
- Hydraulic components
- Burners
- Pumps
- Tires
- Other component parts

The following items are covered by a pro-rata warranty:

- Hoses that carry heated materials.
- Heating elements for hoses and wands.

Disclaimer of further warranty:

Stepp Mfg. makes no warranty, expressed or implied, other than this warranty. The implied warranties of merchantability and fitness for particular purpose are hereby disclaimed. Repair or replacement of products or parts proving to be defective in material or workmanship shall be the exclusive remedy for breach of this warranty.

Stepp Mfg shall not be liable for incidental or consequential damages including but not limited to: damages for inconvenience, rental or purchase of replacement equipment, for loss of profits, loss of material, or other loss resulting from breach of this warranty.

Stepp Mfg reserves the right to incorporate any changes in design into its products without obligation to make such changes on products previously manufactured.

Please see Warranty section for more details.

Stepp Manufacturing Co., Inc.
12325 River Road
North Branch, MN 55056
P: 651-674-4491 F: 651-674-4221
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SPHD Stepp Hot Pack Dump Style Trailer

Introduction

Thank you for selecting Stepp highway maintenance equipment. We are confident you will be satisfied with the Stepp Hot Pack Dump Style Trailer. Stepp Manufacturing is backed by over 70 years of experience in the design and manufacture of highway maintenance equipment. This experience, along with our innovative design and unique features, make the Stepp Hot Pack Dump Style Trailer the fastest and most efficient hot box available. Continued research and development, along with input from you, the user, help make this possible.

To assure safe operation of this equipment, the operator must read and understand all operating procedures and safety notices contained in this manual. In addition, the operator must receive instruction from their supervisor, or the manufacturer, on how to safely operate the Stepp Hot Pack Dump Style Trailer. Contact the manufacture if any questions arise or if you desire training for additional staff members.

Operating instructions, adjustments, and periodic maintenance procedures are given so you, the operator, can keep your unit working like new and expect many years of dependable service from it. Remember, any machine, regardless of design or type, will perform only in relation to the way it is operated and the maintenance it receives.

Read this manual carefully and observe all Warnings and Cautions. If you have any recommendations or comments regarding this manual, please send them attention to: Engineering Dept., Stepp Manufacturing Co. Inc., 12325 River Road, North Branch MN. 55056-6225 or call 651-674-4491. All comments we receive are reviewed and may be incorporated into future manuals.

When ordering parts or making any inquiry about the Stepp Hot Pack Dump Style Trailer, be sure to include the model number and VIN found on the data plate attached to the frame.

Description

The SPHD uses a tank, surrounded by an oil jacket. filled with heat transfer oil. The heat transfer oil is heated by a diesel fired burner. The temperature of the product and the heat transfer oil is automatically maintained by electronic temperature controls located at the operators station.

An optional tack tank is available to pre-heat the tack oil being used when making road repairs. The tack tank is heated with an independent diesel burner and controlled with a thermostat located at the operators station.

A pump may be installed on the tack tank to pump the tack material through dispensing equipment, such as a hose and wand. The pump is driven by the hydraulic system. The plumbing is purged of tack material when finished to prevent plumbing freeze-up. This is done by reversing the pump to suck the material out of the system. An optional flush tank may also be installed to further flush the system of any remaining material.

The dump hopper offers controlled discharge of the contents onto a shoveling platform, or directly onto the road surface if desired. The dump hopper is hydraulically operated by a scissor hoist remote controller located near operators station.

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IMPORTANT NOTICE!

This manual contains cautions and warnings that alert you to potential safety issues.

WARNING is used to inform you of conditions or operations that could cause serious injury or death.

CAUTION is used to inform you of conditions or operations that could cause damage to the equipment

NOTE is used to provide you with additional information that may be helpful or useful for a particular situation.

This manual explains the basic operations, maintenance and use of the Stepp SPHD Premix Heater. The main objective of this equipment is to maintain heat in patching material in order to repair paved surfaces.

Before Starting or Operating this Machine

Understand and observe all the following **Warnings**, **Cautions**, and **Notes**.

WARNINGS

- ◆ This equipment contains mechanical and heating components that may cause serious injury or death if not handled or maintained properly. All personnel must be properly trained in the operation and maintenance of this equipment.
- ◆ Before refueling, shut off the burners and allow all flames in the burner and pilot light to extinguish. Shut off the engine.
- ◆ Check fuel lines, fuel line connections, and all other components for leaks. If any leaks are found, they must be repaired before using the unit.
- ◆ Know the temperature required for the material being used, and do not exceed this temperature. Avoid over heating, as this may cause equipment damage, personal injury, and/or death.
- ◆ Never load a tank with heated oil when moisture is present in the tank. Depending on the temperature of the hot oil, the moisture may instantly boil causing hot oil to foam up and out of the tank causing severe burns.
- ◆ Do not operate the tack tank burner when the amount of material in the tank is less than 4" above the flues. Allow 10 minutes cool-down time after the burner has been shut off before exposing the flues. Exposed flues will over-heat and cause an explosion and/or fire.
- ◆ The tack tank cover must be unlatched when operating the tack tank burner. This is to provide for emergency venting, in the event of a flash, to prevent the tank from exploding.

CAUTIONS

- ◆ Know the materials being used and know the proper handling, heating, application, clean-up, and storage procedures. Not all materials are compatible with each other. Many materials have a very limited shelf life. Most materials require special handling procedures to prevent personal injury and/or equipment damage. Contact your material supplier and/or manufacturer for proper handling instructions. Equipment malfunction or damage due to improper handling or use of the materials is not covered by warranty.
- ◆ Do not exceed the maximum heating temperature or storage time as recommended by the material manufacturer. This may cause emulsion type materials to separate and become difficult or impossible to remove from the machine. Consult with the material manufacturer for recommendations.
- ◆ Over-agitation or circulation may cause emulsion type materials to separate and become difficult or impossible to remove from the machine. Consult with the material manufacturer for recommendations.
- ◆ Do not mix *Anionic* and *Cationic* materials together, as the materials attach to each other and will become difficult or impossible to remove from the machine. If you are not sure consult your material supplier.

NOTES

- ◆ Become familiar with the Material Safety Data Sheet (MSDS) for the material being used in the machine and take appropriate safety precautions. Wear the proper clothing and protective gear as recommended by the MSDS and your safety director.
- ◆ DO NOT use the equipment unless it is in good condition.
- ◆ In case of skin contact with hot materials, dip into **cool, clean water immediately**. Do not wipe the product, as this will spread the burn.
- ◆ Consult the MSDS and contact your safety director for proper extinguishing of petroleum based fires.
- ◆ Carry a fire extinguisher(s) as recommended by your safety director.
- ◆ Notify your supervisor or the manufacturer if any questions arise concerning the operation of this equipment.

OPERATIONS

Loading Main Hopper

WARNING: *Hydraulic equipment can crush any object with tremendous force, causing injury or death. Keep yourself and all other persons clear when raising and lowering hopper.*

Hydraulically Operated Doors

1. Shut OFF the heating system.
2. Check area for door clearance.
3. Use the switch on the control panel to open and close doors.
4. Check that no foreign material has entered the equipment.
5. Check that the proper material is being used.
6. Fill the hopper box with the desired amount of material.
7. Close doors.

Loading Tack Tank

WARNING: *DO NOT overheat bituminous or emulsion materials, strictly observe the recommendations of the material manufacturer for melting and pouring temperatures.*

CAUTION: *Never load a tank with heated material when moisture is present in the tank. Thoroughly clean tank and pumping equipment when changing materials that are not compatible.*

1. Burners must be OFF when loading tack tank
2. Verify that the proper material is being loaded.
3. Fill the tack tank with the desired amount of material.
4. When transporting the unit, shut off the burner.

Hydraulic Dump

WARNING: Hydraulic equipment can crush any object with tremendous force causing injury or death. Keep yourself and all other persons clear when operating hydraulic equipment.

1. Find the magnet remote mounted toward rear curbside of unit.
2. Firmly press the “Up” button until desired dump height is reached.
3. Firmly press the “Down” button until unit is all the way down.



OPERATIONS

Diesel Burner w/ Thermostat

NOTE: This system incorporates a 12 volt burner and blower assembly and burns #2 diesel fuel. A 12 volt battery and charging circuit supply power to the burner, blower motor, and thermostat. The charging circuit may consist of an engine driven alternator mounted on the unit, or a hook-up to the tow vehicles charging system. The thermostat will automatically control the burners to maintain the desired temperature. The temperature of the material is shown on LCD digital displays.

Igniting Burner

1. Check fuel tank for proper fuel type and quantity.
2. Set thermostat to the product manufacturers recommended level.
3. Turn ON burner power switch and the burner will ignite.
4. Operate battery charging device.

To Shut Off Burner

1. Set thermostat to the lowest setting.
2. Turn OFF burner power switch.

CAUTION: The burner requires a minimum of 12 volts for proper operation. Poor combustion with excessive smoke and lack of heat or burner malfunction will result with lower voltage. Assure the battery is fully charged and the charging circuit is operating properly for maximum performance.



Tack Tank (optional)

An optional tack tank is available to pre-heat the tack oil used to obtain better repairs. The tack tank incorporates its own heating system similar to the systems used to heat the Pre-Mix Heater. Burner operating instructions for the tack tank are included with the burner instructions for the Pre-Mix Heater main hopper on the previous pages.

Pumping System (optional w/ tack tank)

An optional pump may be installed on the tack tank to pump the tack material through dispensing equipment, such as a hose and wand. The pump may be driven by a gas or diesel engine, or by an electrical or hydraulic system. The plumbing must be purged of tack material when finished to prevent plumbing freeze-up. This is done by reversing the pump to suck the material out of the system. An optional flush tank may also be installed to further flush the system of any remaining material.

1. **Circulate.** In this operation the contents of the tack tank are pumped through the wand pressure control valve and directed back to the tank to aid in heating and mixing.
 - a. Set wand pressure control valve to "Recirculate" position.
 - b. Set valve on top of tank to "Product" position.
 - c. Engage pump in "Forward" direction.
2. **Spray Wand.** In this operation the contents of the tank are pumped to the spray wand for application to the road surface.
 - a. Set wand pressure control valve to "Wand" position.
 - b. Set valve on top of tank to "Product" position.
 - b. Engage pump in "Forward" direction.
 - c. Open valve on spray wand to apply tack material.
3. **System Purge.** (suck back) In this operation the pump is "Reversed" to purge the product from the system.
 - a. Disengage pump.
 - b. Set wand pressure control valve to "Wand" position.
 - c. Set valve on top of tank to "Product" position.
 - d. Open valve on wand, then engage pump in "Reverse" for two minutes.
 - e. Close valve and disengage pump.

1. **System Flush.** (optional) Flushing solvent is pumped through the pump and wand to clean material from the system. **WARNING:** *Do not allow flushing solvent to contaminate the contents of the tack tank.*
 - a. Disengage pump.
 - b. Set wand pressure control valve to "Wand" position.
 - c. Set valve on top of tank to "Flush" position.
 - d. Place end of wand into suitable container. **NOTE:** *Do not allow flushing solvent to splash out of container.*
 - e. Engage pump in "Forward" position, then open the wand valve to flush.
 - f. When complete, disengage pump and close valves.
 - g. Dispose of flushing solvent in accordance with local, state, and federal laws.

Tack Tank- Low Level Shut Down (optional)

This system incorporates a float in the tack tank that is hooked to a switch. When the tack material reaches a level several inches above the flues, the burner or heater will be shut off to prevent equipment damage. This eliminates the need of someone continuously monitoring the level in the tack tank. The function of the low level shut down must be checked on a daily basis by the equipment operator and the calibration should be checked every six months and adjusted as necessary by a qualified technician.

1. Operational Check (daily)

- a. Ignite burner following the appropriate instructions.
- b. Manually trip the low level shut down switch located on the float shaft. This should cause the burner to shut down. If the burner does not respond correctly, contact a qualified service technician or call the manufacturer.

2. Calibration Check (every 6 months)

- a. Verify that the burner shuts down when the product reaches a level no less than 4" above the flues.
- b. Adjust by loosening the set screw on the switch cam and rotating the cam as necessary.
- c. Tighten set screw and verify adjustment.

Overnight Heaters (optional)

The overnight heaters are designed to pre-heat, or maintain the temperature of the heat transfer oil up to the capacity of the heating elements. This will decrease the amount of time necessary to bring the materials up to the recommended application temperatures.

The burner is automatically disconnected from the system and the electric heating elements are activated when the power cord is plugged in. The thermostats are set by the operator to prevent overheating.

1. To Activate Overnight Heaters

- a. Plug electrical cord into an outlet with a minimum 20 amp capacity and 240 volts.
- b. Set thermostats to recommended temperature provided by the material manufacturer, then turn on the heating control power switch. System operation is now automatic.

CAUTION: *Do not exceed the material manufacturers recommended heating cycles or heating times (pot life).*

Washdown Pump (optional)

The wash down pump is used to spray solutions on the shovel platform and your tools for clean-up, and to reduce sticking of the asphalt material.

To reduce the risk of fire, the burner is automatically disconnected from the system when the washdown selector switch is activated. However, the operator should verify that the burner is actually off for increased safety, in case of a malfunction in the system.

WARNING: *Washdown solutions may be extremely flammable, use caution and avoid spraying solution near any hot components, sparks, or flame. DO NOT smoke while operating the Washdown pump.*

1. To Activate Washdown Pump

- a. Place washdown selector switch in the "Washdown Pump" position.
- b. Verify burner has extinguished.
- c. Spray solution as needed. Avoid heated components, sparks, or flame.

MAINTENANCE

PRE-MIX HEATER MAINTENANCE SCHEDULE

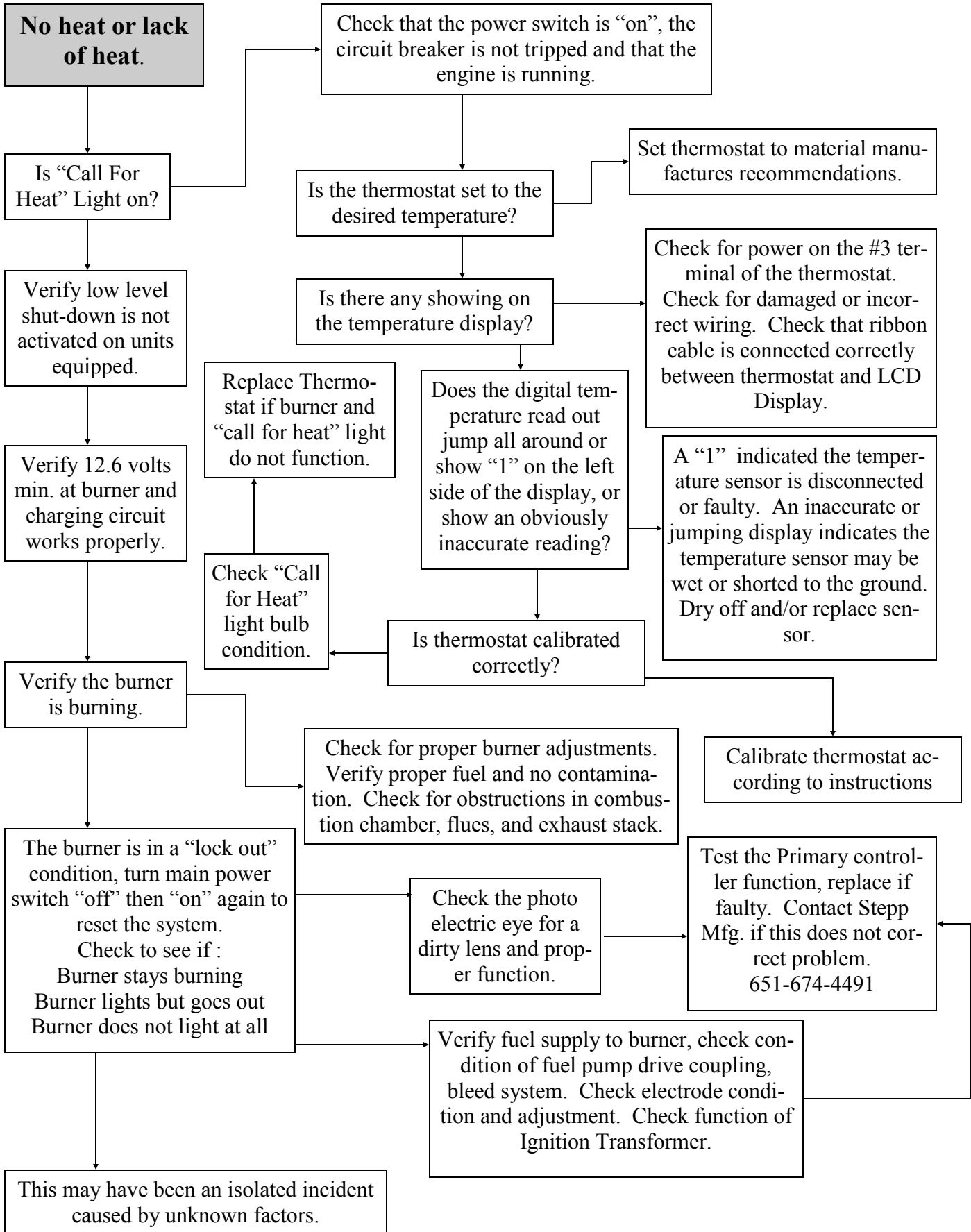
ITEM	OPERATION TO PERFORM	DAILY	EVERY WEEK	EVERY MONTH	EVERY 3MO	EVERY 6MO	EVERY YEAR
Burner Diffuser	Inspect burner diffuser for damage and deterioration.				X		
Burner Diffuser	Replace burner diffuser. Refer to parts list for P/N						X
Burner Fuel Nozzle	Replace fuel nozzle. Refer to parts section for P/N						X
Door Hinges And Slides	Lubricate with high temperature grease. Inspect for worn or damaged components.				X		
Hose Assembly On Spray Wand	Inspect for cracks, fraying, or deterioration. Replace if needed with original equipment hose.		X				
Hose Assembly On Spray Wand	Replace with original equipment hose						X
Main Hopper	Clean out and inspect for cracks or other damage. Weld or repair as needed						X
Tack Tank (if equipped)	Cleanout and inspect for leaks, cracks or other damage.						X
Fuel Filter for Burner	Install new filter for diesel burner. Install new strainer for LP burner.					X	
Thermostats	Check for proper calibration, adjust as needed.	X					
Fuel Lines	Check for security, damage, and leaks. Replace with oem type hose as needed	X					
Fuel Tanks	Check for damage and leaks.	X					
Lights	Check for proper operations	X					

PRE-MIX HEATER MAINTENANCE RECORD

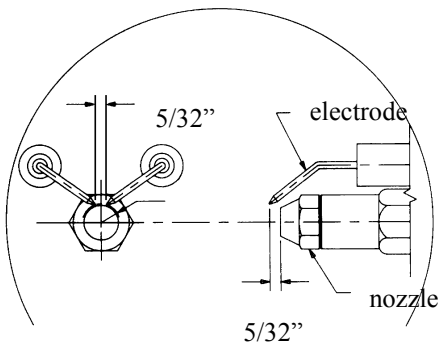
DATE	MAINTENANCE PERFORMED	HOUR METER	SERVICED BY

All maintenance items must be performed according to the maintenance schedules and documented for warranty coverage to be effective.

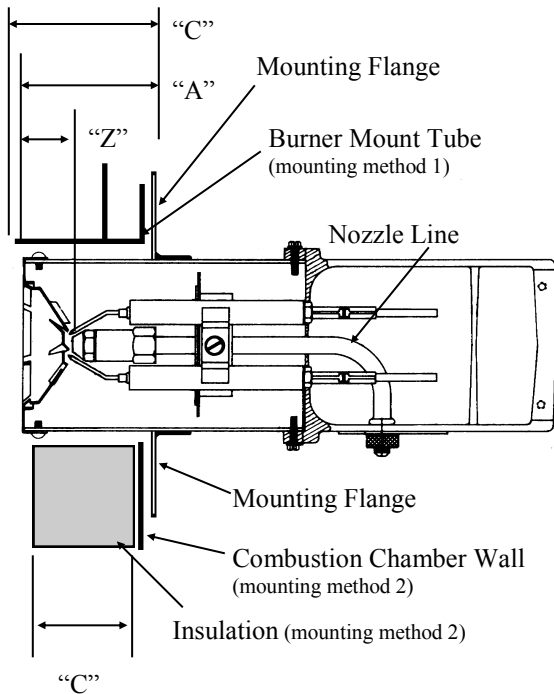
TROUBLE SHOOTING



Diesel Burner Adjustments



Electrode Adjustment - Fig.1



Dimensional Adjustments - Fig. 2

NOZZLE FLOW CHART

100 PSI	.75	.85	.90	1.00	1.10	1.20	1.25	1.35	1.50	1.65	1.75	2.00	2.25	2.50	2.75	3.00
140 PSI	.89	1.00	1.07	1.18	1.30	1.41	1.48	1.60	1.78	1.95	2.07	2.37	2.66	2.96	3.25	3.55

Fig. 3

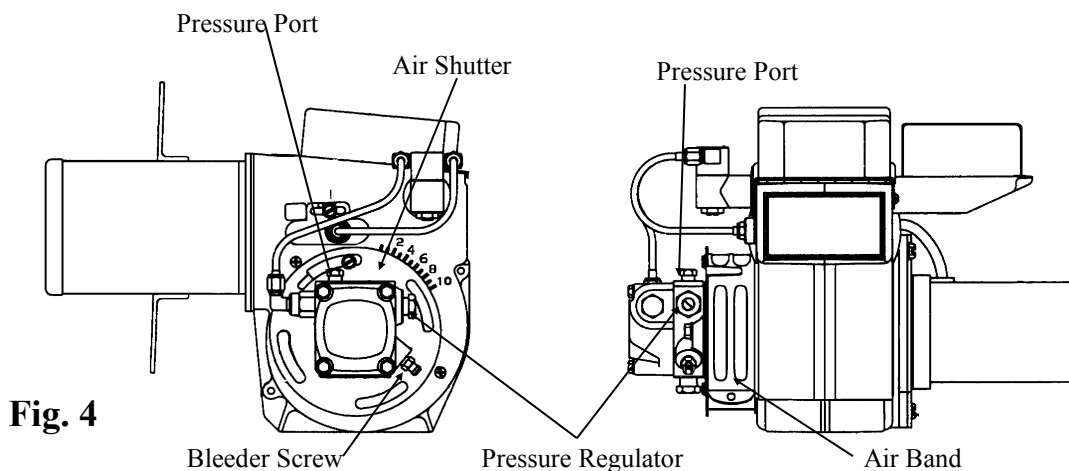
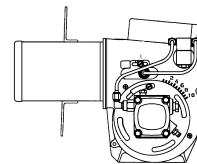


Fig. 4

1. Bleed all air from fuel system through bleeder screw. See Fig. 4 (burner motor must be running).
2. Check and adjust igniter electrodes as shown in Fig. 1.
3. Verify dimensional adjustments. The "Z" in dimension is set to 1 1/8" by repositioning the nozzle line. The "A" dimension is set 1/4" less than the "C" dimension by repositioning the mounting flange. Refer to the mounting methods shown in Fig. 2.
4. Check and adjust fuel pressure to 140 psi. 100 psi minimum may be used to compensate for high altitude operations (refer to Fig. 3).
5. Set initial adjustment of air band and air shutter to number six. Ignite the burner and adjust the air supply until there is a slight amount of smoke. See Fig. 4.
6. Allow temperature to rise to at least 150° F. then readjust air supply until there is just a trace of smoke.
7. Using combustion analyzer, measure the CO₂ or O₂ levels. Then increase the air supply to *reduce* the CO₂ by 1%, or *increase* the O₂ by 1%. If an analyzer is not available, increase the air supply until the smoke just disappears.
8. Tighten all screws after final adjustments are made.

Primary Controller Burner MTD/Hard Wired

NOTE: *The primary controller can be bench tested for proper operation using an automotive type, 12 volt battery as a power source. Refer to the wiring schematics for wire identification.*



1. Remove controller from burner. Mark all wires for proper reassembly.
2. Using two test lights, or volt meters, connect one to the blue wire, and one to the white/orange wire of the controller. Connect the black leads of your test instruments to the negative (-) terminal of the battery.
3. Connect the black wire from the controller to the negative (-) terminal of the battery.
4. Connect the red, white/red, and the white wires together, then connect these three wires to battery (+) terminal. Both test instruments should show voltage for approximately 15 seconds. After 15 seconds, the controller should "lock out" and no voltage will be present.
5. Repeat step #4, only this time connect the two yellow wires from the controller together three seconds after applying power to the three wires of the controller. (This simulates the controller receiving a "flame" signal from the photo electric eye). The white/orange wire should show voltage as long as the controller is hooked to the battery. The blue wire should only show voltage for about 15 seconds. Replace the controller if it fails any of these tests.

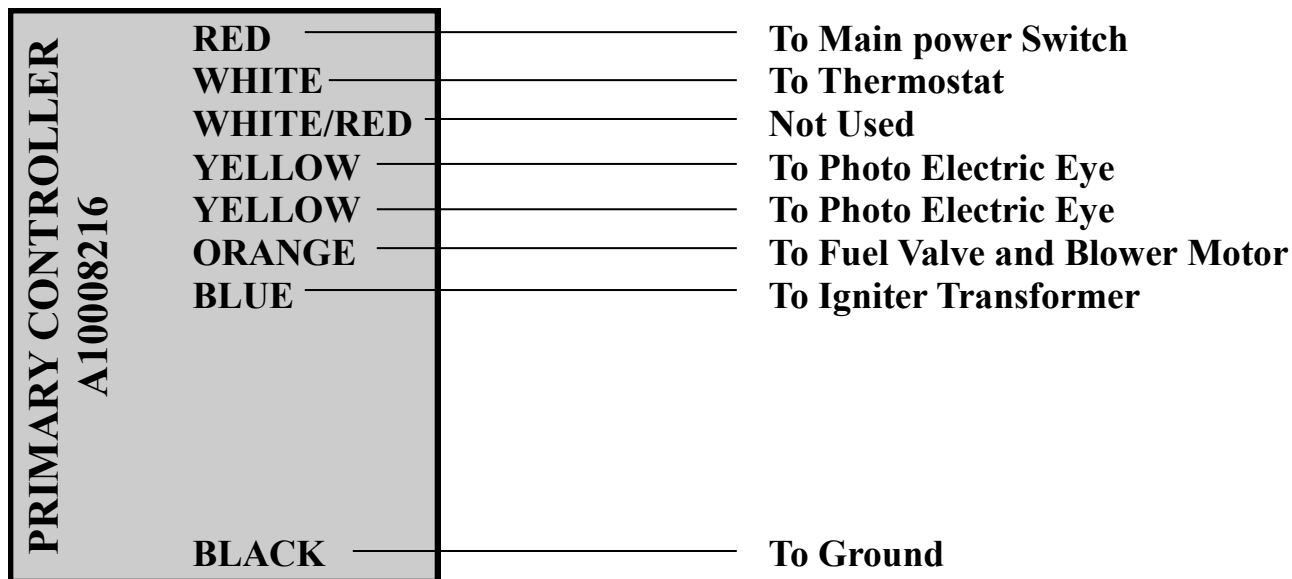
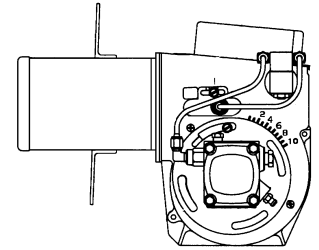


Photo Electric Eye

NOTE: The Photo Electric Eye can be bench tested for proper operation using an ohm meter. Assure the lens of the Photo Electric Eye is clean prior to testing.

1. Block off all light to the Photo Electric Eye. Test across the leads with your ohm meter; you should get an infinite resistance reading (a lot of resistance).
2. Point the Photo Electric Eye at a light source, the brighter the light, the less resistance your ohm meter will show. **CAUTION:** Replace the Photo Electric Eye if it does not respond in this way.



Fuel Valve

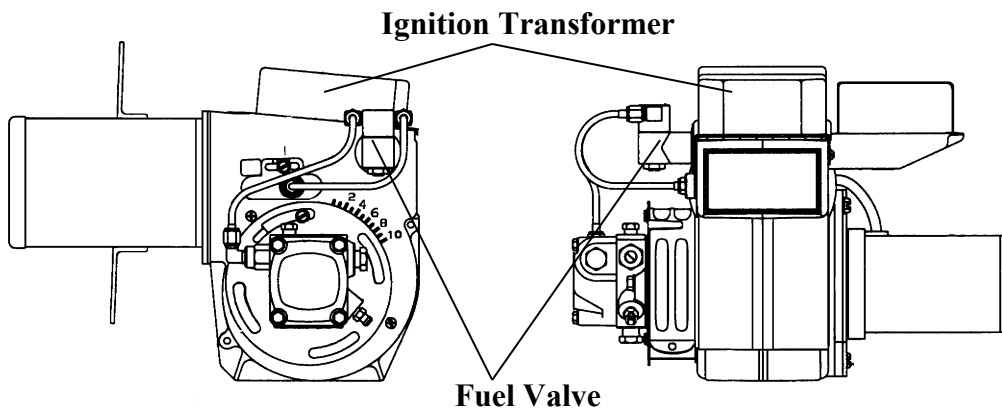
NOTE: The Fuel Valve can be bench tested for proper operation using an automotive type 12 volt battery as a power source.

1. Disconnect the two leads and remove the fuel lines from the fuel valve.
2. The valve should be closed when no power is available.
3. Apply 12 volts to the two leads and the valve should open. **CAUTION:** Replace the fuel valve if it does not respond in this way.

Ignition Transformer

WARNING: Shock hazard, high voltage up to 20,000 volts.

1. Assure that 12 volts is being supplied to the transformer during the ignition cycle. (Refer to the Primary Controller tests.)
2. Check electrode condition and adjustment. Replace or adjust as necessary. **CAUTION:** Replace ignition transformer if unit won't produce sparks.



REPLACEMENT PARTS

REPLACEMENT PARTS

Light Package- Incandescent

ITEM NO.	Default/ QTY.	PartNo	Description-1	Description-2	REVISIONS			
					REV.	DESCRIPTION	DATE	APPR
1	2	P10002899	6" OVAL STOP-TAIL-TURN LIGHT INCAN	GOES WITH P10002898	B01	RELEASED FOR PROTOTYPE	10/19/2010	
2	5	P10002892	SEALED CLEARANCE LIGHT RED 2.5" DIA.					
3	4	P10002893	SEALED CLEARANCE LIGHT AMBER 2.5" DIA.					

LOCK FORMER:	PROG #	TP	SPEED	KEFB	UNLESS OTHERWISE SPECIFIED:	NAME	DATE
BRAKE:	PROG #	DE #	PUNCH #		DIMENSIONS ARE IN INCHES	JERRY	02/25/01
SMALL:					TOLERANCES:		17/2005
LARGE:					FRACTIONALS: 1/16		
					ANGULARS: 30 DEGREES 1/2"		
					TWO PLACE DECIMAL ±0.05		
					THREE PLACE DECIMAL ±0.005		
ROUTINGS: 1700		MATERIAL STOCK #		MATERIAL TYPE		PART NO.	
WEIDEMANN		THICKNESS:		REV		K10008365	
PROG #		DO NOT SCALE DRAWING		SCALE: 1:64		WEIGHT: 18.03	
QTY-						SHEET 1 OF 1	

SMCI	STEPP MFG. CO. INC.
2285 Ross Rd North Smithfield, Mo. 65056	
Ph: (636) 449-1491 Fax: (636) 449-1221	
TITLE: PHD INCANDESCENT LIGHT PKG	
INCANDESCENT	

REPLACEMENT PARTS

Light Package- LED

ITEM NO.	QTY.	PartNo	Description-1	Description-2
1	4	P10002894	CLEARANCE US 10 SERIES LED LIGHT 2.5"	
2	2	P10007080	6" OVAL STOP-TAIL-TURN LIGHT LED	GOES WITH P10002898
3	5	P10002891	CLEARANCE LED LIGHT	US 10 SERIES 2.5" RED

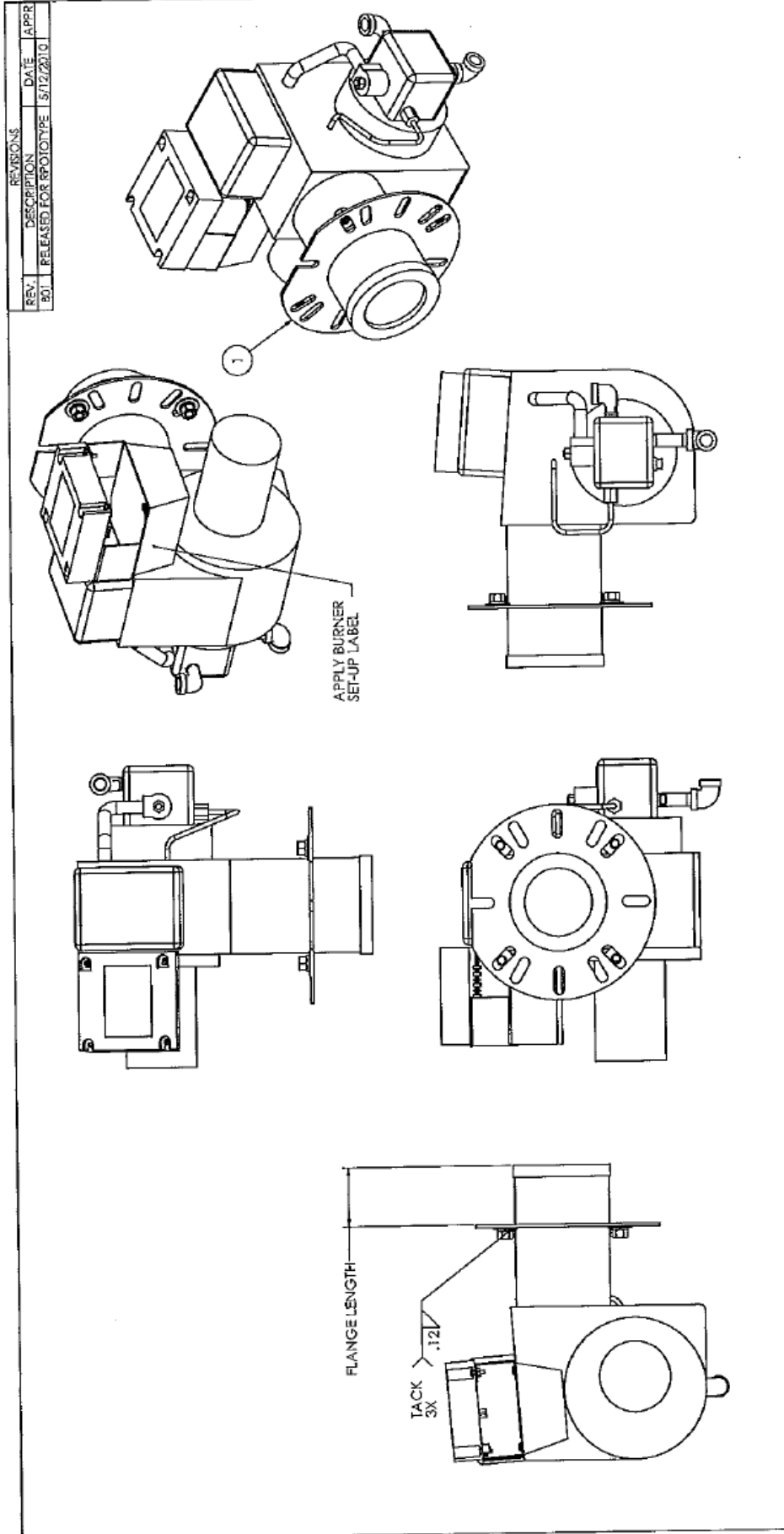
REVISIONS		REV.	DESCRIPTION	DATE	APPR
C01	RELEASED FOR PRODUCTION			9/3/2010	

LOCK FORMER:		PROG.#	TR	SPEED	USER	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: 1/16 DECIMAL: .0001 BEND: 45° THREE PLACE DECIMAL ±.010	DATE 1/17/2006	NAME Andreas Bruggen
BRAKE:		PROG.#	DIE #	PUNCH #				
SMALL:								
LARGE:								
ROUTING:	1700							
FORMERLY AND COMMERCIAL THIS DRAWING IS THE PROPERTY OF STEPP MFG. CO. INC. IT IS TO BE KEPT IN CONFIDENCE AND NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.						STEPP MFG. CO. INC. 13725 River Rd. North Branch, Ma. 50966 Ph. 651-674-4491 Fax 651-674-4231		
TITLE: PHD LIGHT PKG LED						PART NO.: K10008364		
WEDBMANN PROG #						MATERIAL STOCK # K10008364		
THICKNESS:						SCALE: 1:64 WEIGHT: 17.65 SHEET 1 OF 1		

QTY-	
------	--

REPLACEMENT PARTS

Diesel Burner



NOTE: USE BURNER CONFIGURATION 122-11A-F211

ITEM NO.	QTY.	PartNo	Description-1	Description-2
6	1	P10001539-002	ELL - ST - 90°	1/4 NPT
5	1	P10005134	F - 3 FUEL RETURN HEAD	BECKETT MODEL A DC DIESEL BURNER
4	1	P10005136	0.75 GPM BURNER NOZZLE	BECKETT MODEL A DC DIESEL BURNER
3	1	P10001465-002	ELBOW - BLK 90°	1/4"
2	1	P10001299-003	PIPE NIPPLE - SCH.40	1/4 x 2
1	1	A10008215	BURNER BASE UNIT ASSY CPC	BURNER BASE UNIT ASSY
			Description-1	Description-2

STEPPI MEX STEPP PAPER CO. INC. 10000 STEPP DRIVE STEPP, TEXAS 75782-1000 TEL: 281-352-1000 FAX: 281-352-1001 WWW.STEPP.COM		DATE: 05/12/2010 DRAWN BY: J. D. GARDNER CHECKED BY: J. D. GARDNER PART NO.: A10008105-013 REV: 01
PROJECT AND COMPANY: PROJECT NO.: DRAWING NO.: SHEET NO.: QUANTITY:	SCALE: 1:2 WEIGHT: 2200 SHEET: 25x34 DO NOT SCALE DRAWINGS	TITLE: DIESEL BURNER ASSEMBLY FINAL PROJECT: 3.0 & 3.0

REPLACEMENT PARTS

Burner Rain Cover

REV.		DESCRIPTION		DATE		APPR	
C01	RELEASED FOR PRODUCTION	9/24/2009					
C02	CHANGE TO FIT PRIMARY	10/9/2009					

1.6-23/32"

45°

90°

10-3/32"

.06

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES - FRACTIONS - 1/16

DECIMALS - .0005

ANGLES - 30° ± 1/2°

BEND R1"

TWO PLACE DECIMAL ±.010

THREE PLACE DECIMAL ±.008

PROG # 38118

LOCK FORMER:

BRAKE: PROG #

SMALL:

LARGE:

ROUTINGS: 200-400-900-1800-4300-2900

WEIDEMANN PROG #

NAME: A. J. STEPP

DATE: 11/12/06

CHECKED: 11/12/06

CREATED: 11/12/06

REVISED: 11/12/06

APPROVED: 11/12/06

MATERIAL TYPE: HR

MATERIAL STOCK # P1000255

REF: M10002402

DO NOT SCALE DRAWING

SCALE: 1:4 | WEIGHT: 8.43

SHEET 1 OF 3

STEPP MFG. CO. INC.

12325 River Rd. North Branch, Mn. 55986

Ph. 651-674-4491 Fax 651-674-4231

TITLE: BURNER RAIN COVER

BOLT ON COVER SSPH-4.0

PART NO. M10004131

REV. C02

QTY-

NOTE:

PAINT BEFORE PROCEEDING TO ASSEMBLY

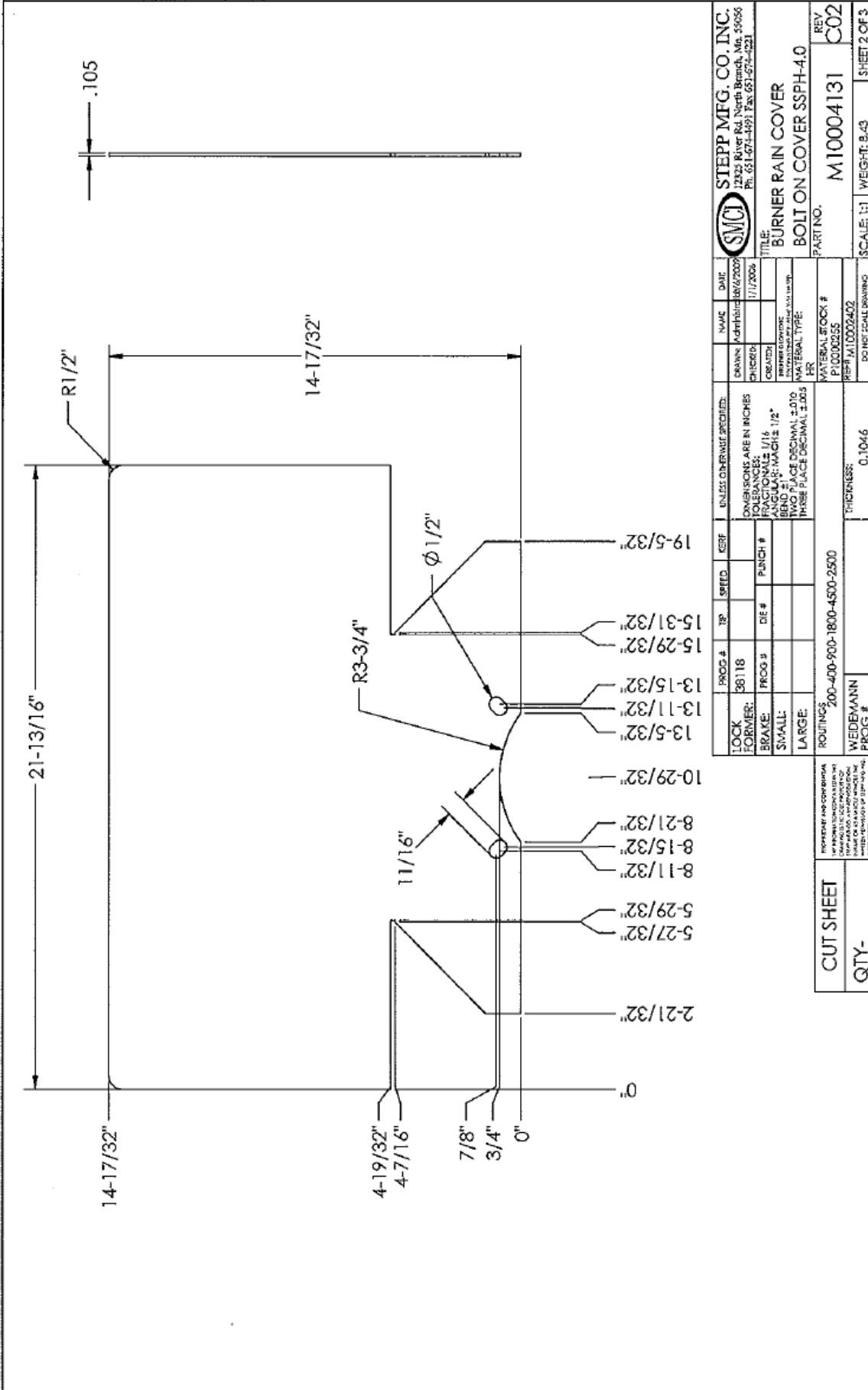
PRIMER- P10001053 0.10 QT.

ACTIVATOR- P10001055 0.02 QT.

BLACK PAINT- P10001057 0.07 QT.

REPLACEMENT PARTS

Burner Rain Cover



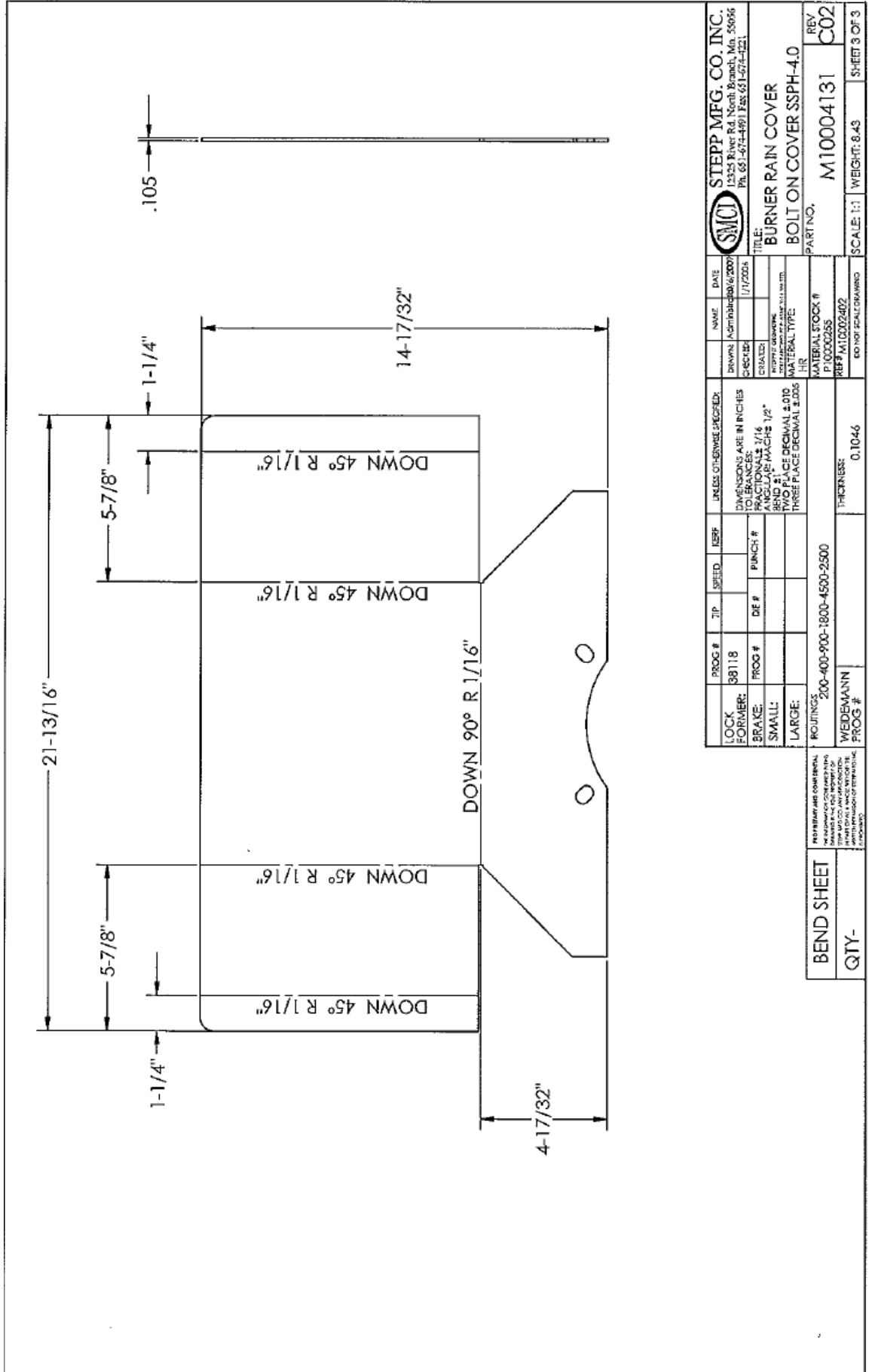
STEPP MFG. CO. INC. 12325 River Rd. North Branch, Mo. 65056 Ph. 651-671-4991 Fax 651-671-4221	
NAME	DATE
ADH/SLB	06/2009
1/1/2006	
TITLE: BURNER RAIN COVER BOLT ON COVER SSPH-4.0	
PART NO. M10004131	
REV C02	
SCALE: 1:1 WEIGHT: 8.43 SHEET 2 OF 3	

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONS 1/16 ANGULAR: MATCH 1/2" BEND R: FACE DECIMAL ±.010 HOLE PLACE DECIMAL ±.005	LOCK FORMER: 36118 BRAKE: SMALL: LARGE:	PROG # 36118 PROG # PROG #	TP DE #	SPEED PUNCH #	CERT PUNCH #	NAME Adh/SLB DATE 1/1/2006
ROUTINGS: 200-400-900-1800-4500-2500 WEIDEMANN PROG #	THICKNESS: 0.1046	MATERIAL STOCK # P10000255 REF: M10002402	DO NOT SCALE DRAWING			

PROPERTY AND CONVERSION (FOR INFORMATIONAL USE ONLY) THIS DRAWING IS UNCONTROLLED UNLESS INDICATED OTHERWISE WITHIN THE BODY OF THE DRAWING (2-DIMENSIONAL)	CUT SHEET QTY-
---	---------------------------------

REPLACEMENT PARTS

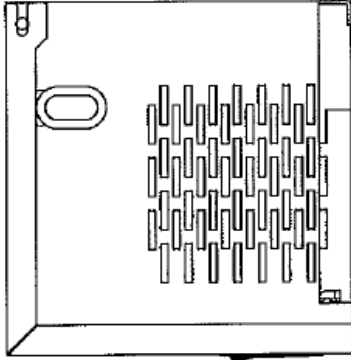
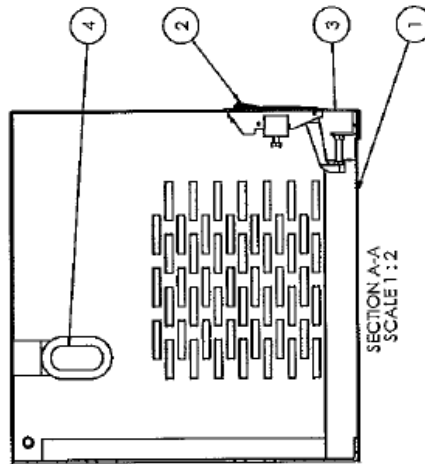
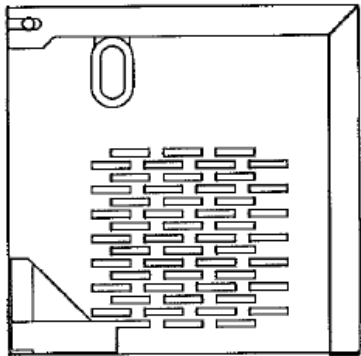
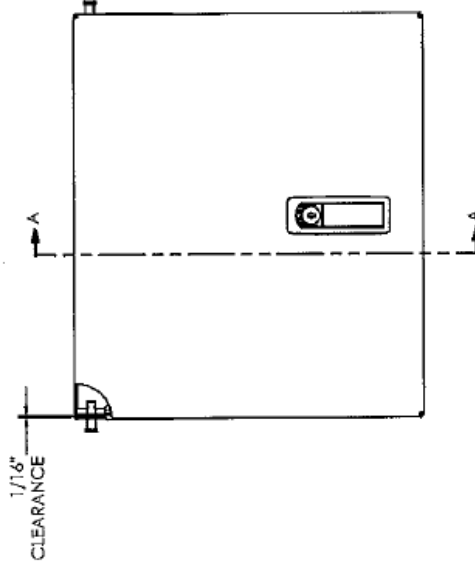
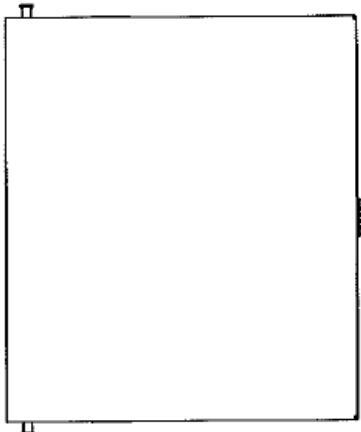
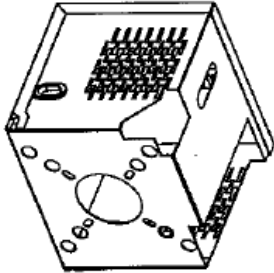
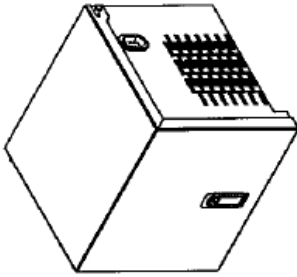
Burner Rain Cover



REPLACEMENT PARTS

Burner Enclosure

REV.	DESCRIPTION	DATE	APPR.
B01	RELEASED FOR PROTOTYPE	8/27/2011	
B02	UPDATES FROM FIRST RUN	1/19/2012	

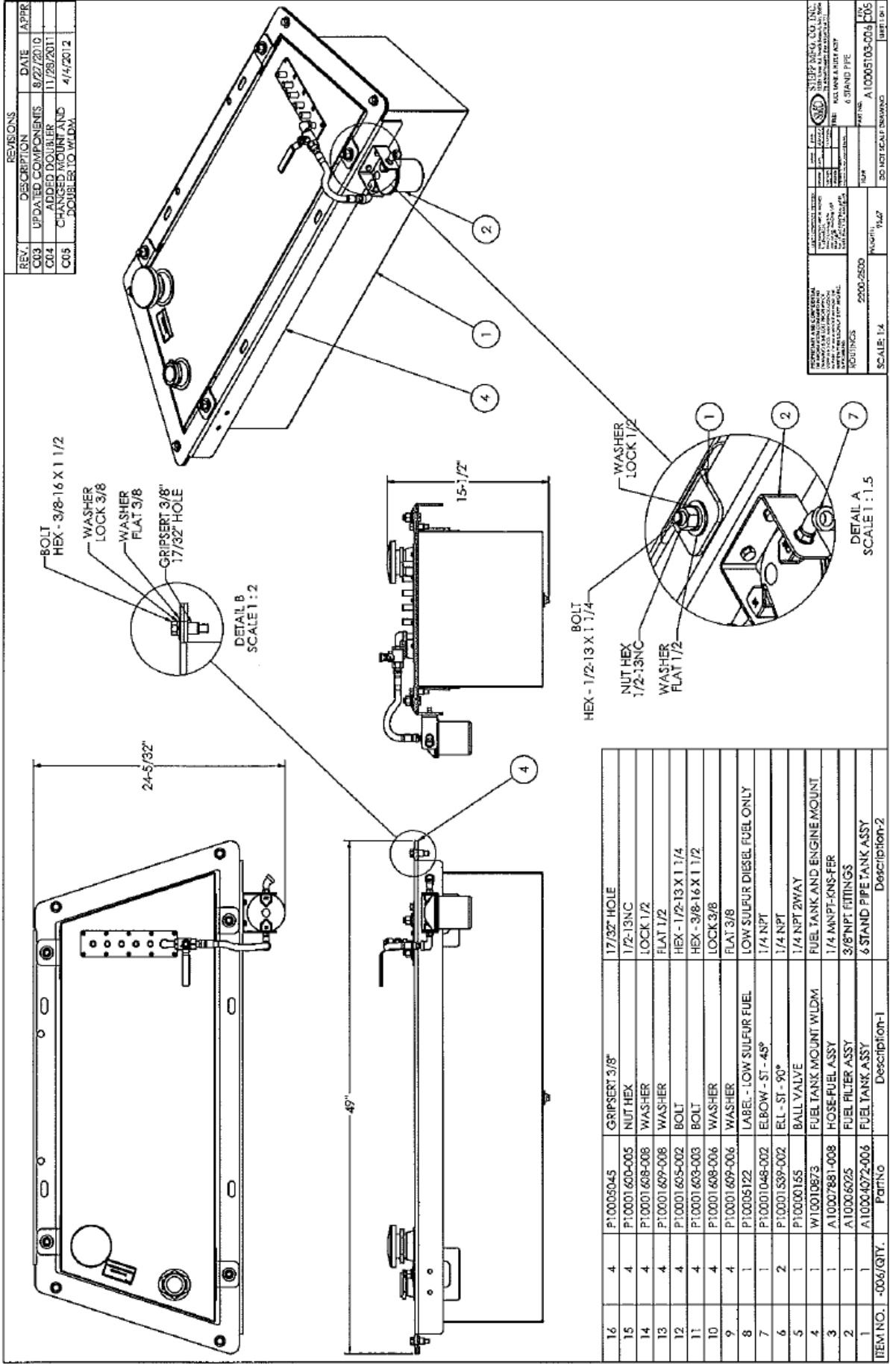


ITEM NO.	QTY.	PartNo	Description-1	Description-2
4	2	P10002728	RUBBER GROMMET 10 GA.	1-1/2" I.D. X 1/8" X 2-1/8" O.D.
3	1	M10004032	BURNER COVER TOP	BURNER COVER WDMT
2	1	P10004030	LATCH - ADJ LEVER LOCKABLE	
1	1	W10010177	PHD BURNER ENCLOSURE WDMT	PHD BURNER ENCLOSURE ASSY.

PROPERTY AND CONTROL		STUFFING CO. INC.	
DATE	REV.	DATE	REV.
11/19/11	1	11/19/11	1
DRAWN BY: J. J. JONES		FILE: PHD BURNER ENCLOSURE	
CHECKED BY: J. J. JONES		PART NO.: A10010180	
APPROVED BY: J. J. JONES		REV: 022	
ASSEMBLY		DO NOT SCALE DRAWING	
SCALE: 1:4		SHEET 01	

REPLACEMENT PARTS

Fuel Tank and Filter



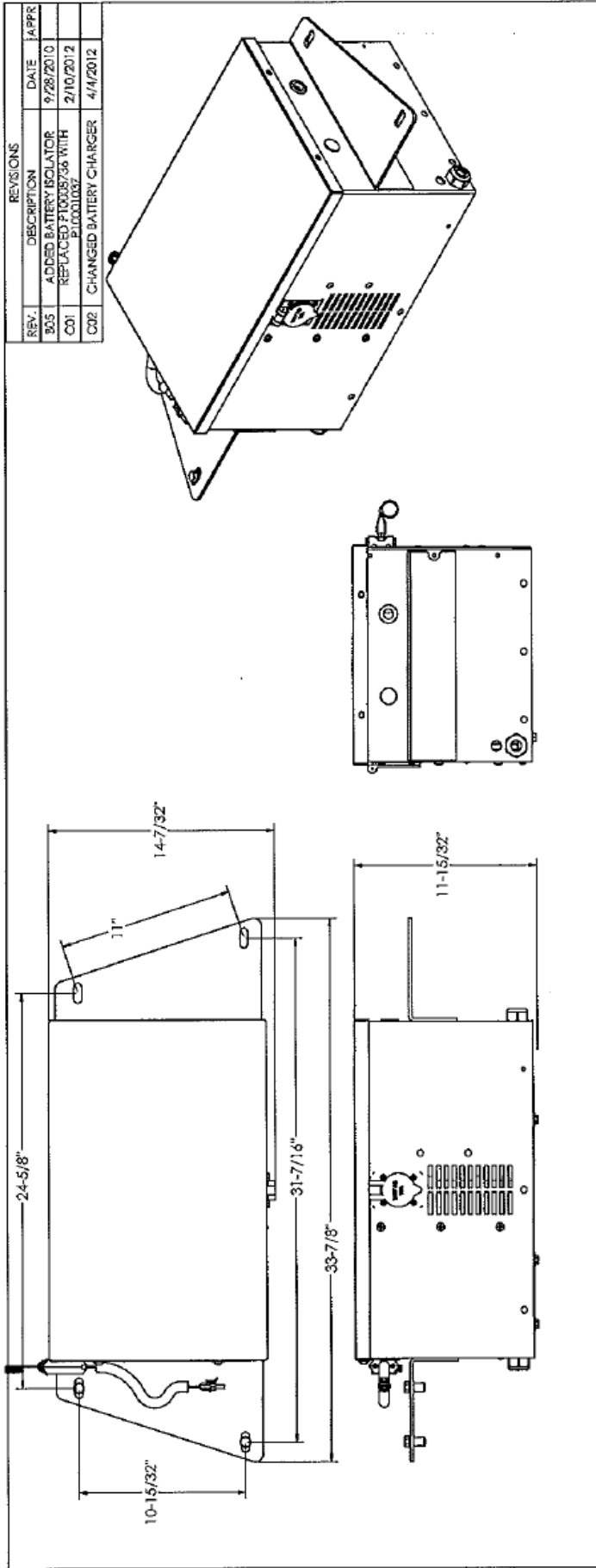
REV.	DESCRIPTION	DATE	APPR.
C03	UPDATED COMPONENTS	8/27/2010	
C04	ADDED DOUBLER	11/29/2011	
C05	CHANGED MOUNT AND DOUBLER TO WLDM.	4/4/2012	

REV.	DESCRIPTION	DATE	APPR.
C03	UPDATED COMPONENTS	8/27/2010	
C04	ADDED DOUBLER	11/29/2011	
C05	CHANGED MOUNT AND DOUBLER TO WLDM.	4/4/2012	

QTY.	DESCRIPTION	UNIT	DESCRIPTION-1	DESCRIPTION-2
16	4	P10005045	GRIPSER 3/8"	17/32" HOLE
15	4	P10001600-005	NUT HEX	1/2-13NC
14	4	P10001608-008	WASHER	LOCK 1/2
13	4	P10001609-008	WASHER	FLAT 1/2
12	4	P10001605-002	BOLT	HEX - 1/2-13 X 1 1/4
11	4	P10001603-003	BOLT	HEX - 3/8-16 X 1 1/2
10	4	P10001608-006	WASHER	LOCK 3/8
9	4	P10001609-006	WASHER	FLAT 3/8
8	1	P10005122	LABEL - LOW SULFUR FUEL	LOW SULFUR DIESEL FUEL ONLY
7	1	P10001048-002	ELBOW - ST - 45°	1/4 NPT
6	2	P10001539-002	ELL - ST - 90°	1/4 NPT
5	1	P10000185	BALL VALVE	1/4 NPT 2WAY
4	1	W100010873	FUEL TANK MOUNT WLDM	FUEL TANK AND ENGINE MOUNT
3	1	A10007881-008	HOSE-FUEL ASSY	1/4 MNPT-KNS-FER
2	1	A10006025	FUEL FILTER ASSY	3/8NPT FITTINGS
1	1	A10004072-006	FUEL TANK ASSY	6 STAND PIPE TANK ASSY
REM.ND.	-006/QTY.	Parting	Description-1	Description-2

REPLACEMENT PARTS

Battery Box w/ Charger



REVISIONS		
REV.	DESCRIPTION	DATE
003	ADDED BATTERY ISOLATOR	9/28/2010
001	REPLACED P10005756 WITH P10001037	2/10/2012
002	CHANGED BATTERY CHARGER	4/1/2012

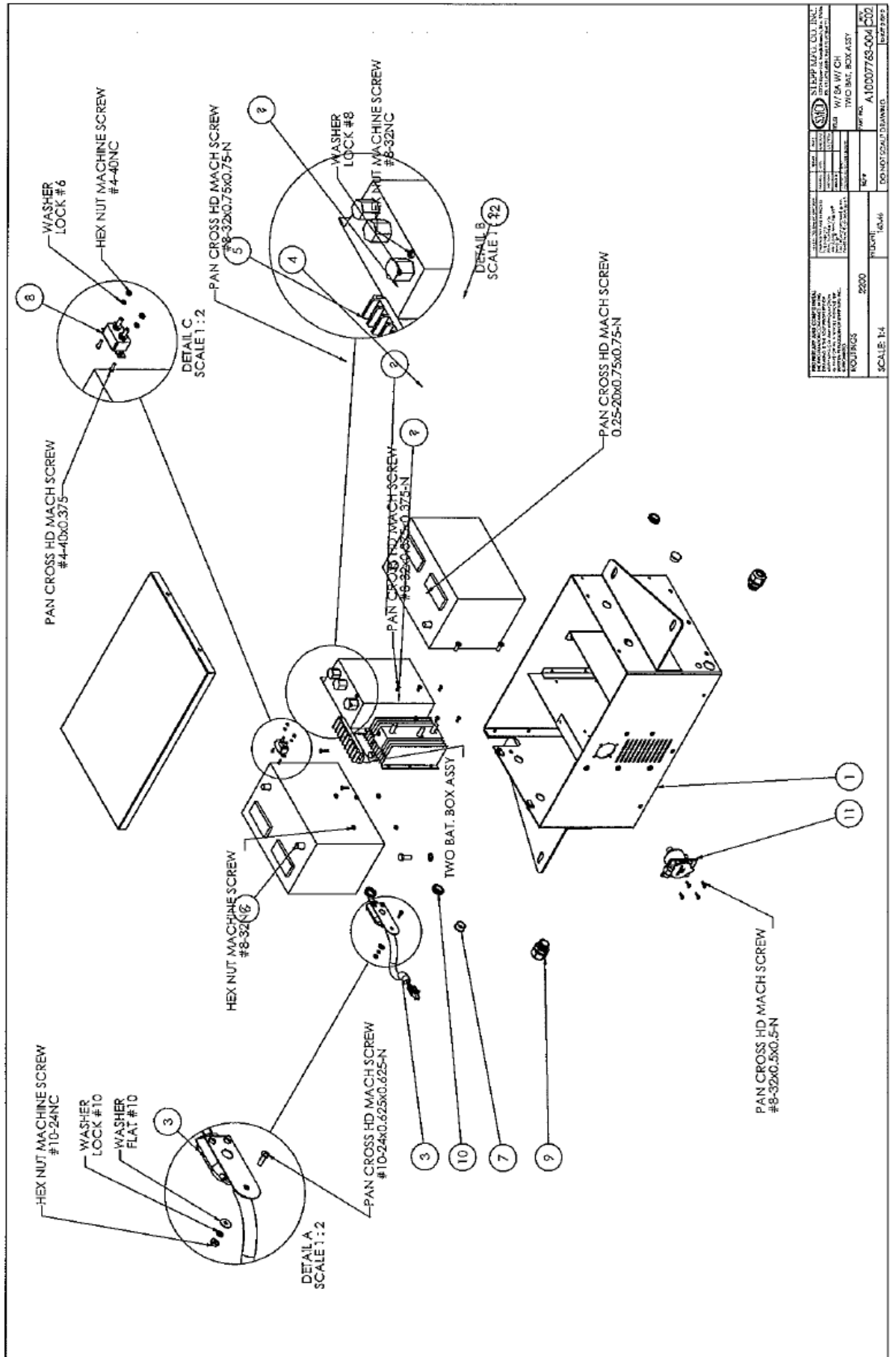
QTY.	PART NO.	DESCRIPTION	DESCRIPTION-1	DESCRIPTION-2
29	P10010783	BATTERY CHARGER		CHARGE/TEK PRO-220
2	P10001608-002	WASHER		LOCK #8
2	P10001619-015	PAN CROSS HD MACH SCREW		#8-32X0.75X0.75-N
2	P10001625-001	HEX NUT MACHINE SCREW		#4-40NC
2	P10001608-001	WASHER		LOCK #6
2	P10001619-098	PAN CROSS HD MACH SCREW		#4-40X0.375
2	P10001625-004	HEX NUT MACHINE SCREW		#10-24NC
2	P10001609-003	WASHER		FLAT #10
1	P10001608-003	WASHER		LOCK #10
1	P10001619-073	PAN CROSS HD MACH SCREW		#10-24X0.425X0.625-N
2	P10001619-044	PAN CROSS HD MACH SCREW		0.25-20X0.75X0.75-N
4	P10001608-001	WASHER		HEX-3/8-1.6 X 1
2	P10001608-006	WASHER		LOCK-3/8
2	P10001608-006	WASHER		1/8"ZP HOLE
2	P10001619-013	PAN CROSS HD MACH SCREW		#8-32X0.5X0.5-N
4	P10001625-013	HEX NUT MACHINE SCREW		#8-32NC
3	P10001619-012	PAN CROSS HD MACH SCREW		#8-32X0.375X0.375-N
2	P10009797	BATTERY COVER		WITH COVER
2	P10009797	RUBBER FOOTMOUNT		5/8" I.D. X 1.6" X 1-1/8" O.D.
2	P10009797	CONNECTOR STRAIN RELIEF 3/4		W/ YFC-2440
2	P10009797	RUBBER FOOTMOUNT		20 AMP AUTO RESET
2	P10009797	CONNECTOR STRAIN RELIEF 3/4		7/8 DIA X 1/2
2	P10009797	RUBBER FOOTMOUNT		12 VOL
2	P10009797	RUBBER FOOTMOUNT		5X 30 AMP
2	P10009797	RUBBER FOOTMOUNT		BOLTON BATTERY BOX
2	P10009797	RUBBER FOOTMOUNT		BOLTON BATTERY BOX
2	P10009797	RUBBER FOOTMOUNT		TERMINAL STRIP
2	P10009797	RUBBER FOOTMOUNT		BATTERY TERMINAL ID
2	P10009797	RUBBER FOOTMOUNT		BREAKAWAY SWITCH W/CONNECTOR
2	P10009797	RUBBER FOOTMOUNT		W/ BREAKAWAY
2	P10009797	RUBBER FOOTMOUNT		W/ BREAKAWAY
2	P10009797	RUBBER FOOTMOUNT		TWO BATTERY BOX ASSY
2	P10009797	RUBBER FOOTMOUNT		TWO BATTERY BOX ASSY

REVISIONS		
REV.	DESCRIPTION	DATE
003	ADDED BATTERY ISOLATOR	9/28/2010
001	REPLACED P10005756 WITH P10001037	2/10/2012
002	CHANGED BATTERY CHARGER	4/1/2012

REQUIREMENTS	
2900	10-44
SCALE: 1:3	
DO NOT SCALE DRAWING	
DATE: 10/1/12	
DRAWN BY: J. G. HAYES	
CHECKED BY: J. G. HAYES	
APPROVED BY: J. G. HAYES	
TITLE: TWO BATTERY BOX ASSY	
PROJECT: A.10007763-004	
REV: 002	

REPLACEMENT PARTS

Battery Box w/ Charger



<p>SUPPLIER STAMP PART CO. INC. 2700 W. 170th Street, Torrance, CA 90504 TEL: (310) 209-8811 FAX: (310) 209-8812 WWW.STAMP-PART.COM</p>		<p>REV REV # 2 DATE 08/24/09 DRAWN BY MFC/ML/CJM CHECKED BY MFC/ML/CJM PART NAME TWO BAT. BOX ASSY PART # A1000765-004 REV A</p>	
<p>ROUTING</p>	<p>PURCH 2200</p>	<p>SCALE SCALE: 1:4</p>	<p>DO NOT SCALE DRAWING</p>

REPLACEMENT PARTS

Control Box

REV. 1	DESCRIPTION	DATE	APPR
B01	RELEASED FOR PROTOTYPE 1	1/27/2012	

REVISIONS	DATE	APPR
DESCRIPTION		
RELEASED FOR PROTOTYPE 1	1/27/2012	

Dimensions shown in diagram:

- Overall width: 17-3/16"
- Overall height: 10-5/8"
- Internal width: 14-1/8"
- Internal height: 16-1/16"
- Panel width: 10-9/16"
- Panel height: 5-9/32"
- Panel hole diameter: $\phi 5/16"$

Callouts:

- 1: Panel Assy
- 2: Control Encl. Assy
- 3: 9-Pin Cover Plate
- 4: Panel Assy

Notes:

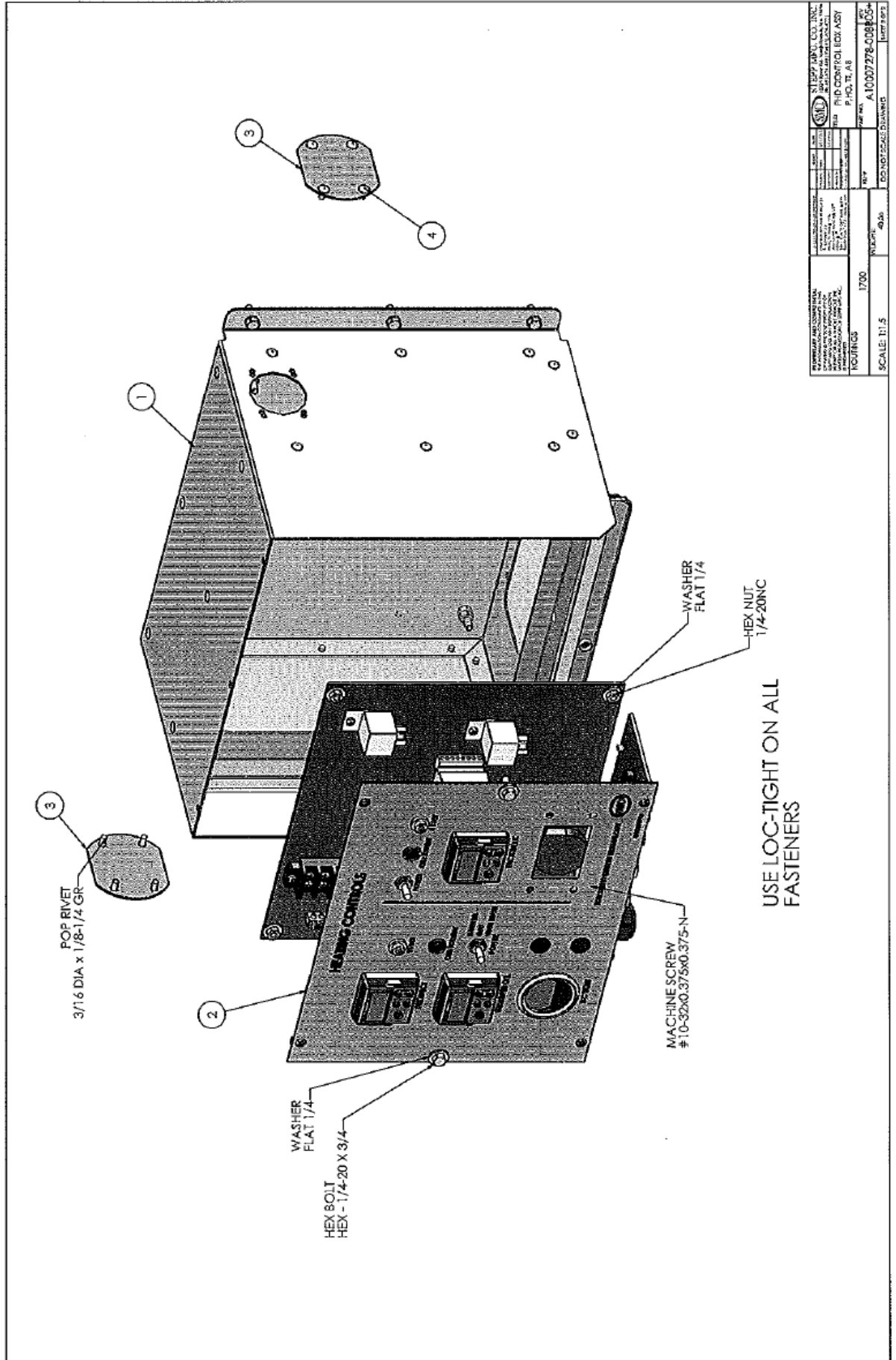
- CABLE TIE PRIOR TO SHIPPING

ITEM NO.	QTY.	PartNo	Description-1	Description-2
10	1	P10002739	BLACK CABLE TIE, 8"	
9	2	P10001640-001	BOLT SS	HEX - 1/4-20 X 3/4
8	2	P10001638-004	WASHER SS	FLAT 1/4
7	4	P10001619-001	PAN CROSS HD MACH SCREW	#10-32x0.375x0.375-N
6	8	P10001625-006	HEX NUT MACHINE SCREW	1/4-20NC
5	8	P10001609-004	WASHER	FLAT 1/4
4	8	P10003134-002	POP RIVET CLOSED END	3/16 DIA X 1/8-1/4 GR
3	3	M10001050	9-PIN COVER PLATE	BLANK
2	1	A10007279-008	PANEL ASSY	P,H,O,T,I, A,B
1	1	A10002530	CONTROL ENCL., ASSY	LARGE

PROPERTY AND CONTROL	DATE	BY
CONTROL BOX ASSY	1/27/2012	
DESIGNED BY	DATE	BY
P.H.O.T.I. A.B		
DRAWN BY	DATE	BY
P.H.O.T.I. A.B		
CHECKED BY	DATE	BY
APPROVED BY	DATE	BY
SCALE: 12.5	1700	4024
100-2530-1-2011-2		

REPLACEMENT PARTS

Control Box

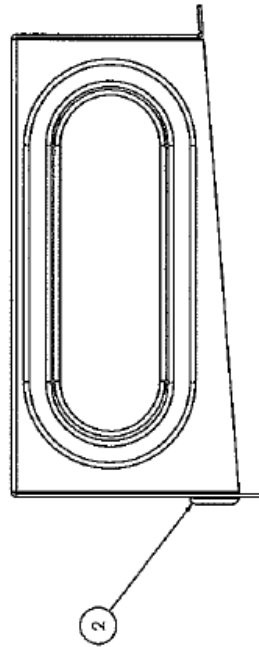
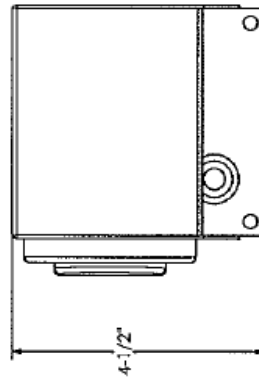
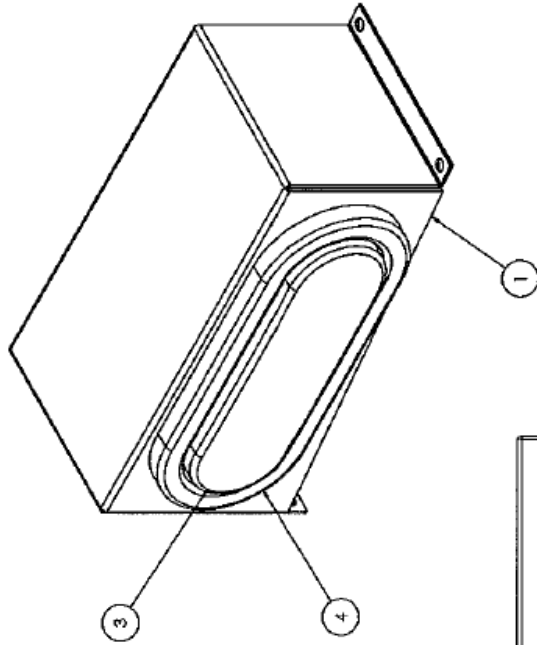
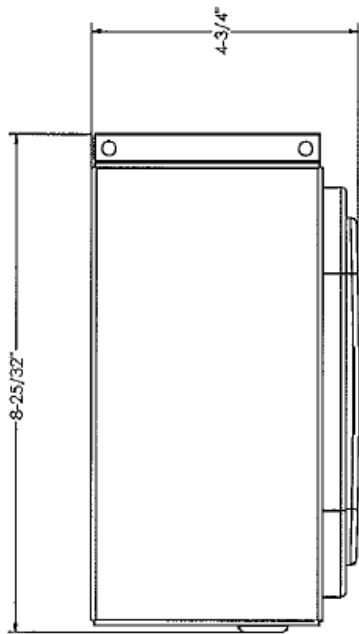


GMC		GENERAL MOTORS CORPORATION ELECTRIC DIVISION 300 N. ZEEB RD. WARREN, MI 48090-9000
PART NO. 1700	WEIGHT 49lb	P. NO. TR. AB A-10007278-008ECS-4
TITLE PHO CONTROL BOX ASSY	DATE 11/83	DRAWING 1700
SCALE: 1:1.5		
DO NOT SCALE DRAWING		

REPLACEMENT PARTS

Recessed Strobe Light- Street Side

REV.	DESCRIPTION	DATE	APPR.
BD	RELEASED FOR PROTOTYPE	12/19/2012	



ITEM NO.	QTY.	PartNo	Description-1	Description-2
4	1	P10002898	OVAL MOUNTING GROMMET	FOR 6" OVAL STOP-TAIL-TURN
3	1	P10005138	6" OVAL AMBER STROBE GROMMET	MAXXIMA - M63200Y
2	1	P10004461	STROBE LIGHT BOX STREET	5/16" I.D. 5/8" O.D.
1	1	M10010605	ASSEMBLY	STROBE LIGHT BOX STREET ASSY

STEPP MFG STEPP MFG, CO., INC.
 1000 STEPP DRIVE
 WILSONVILLE, OR 97148
 (503) 638-8800
 WWW.STEPPMFG.COM

FOR PROTOTYPE RELEASE
 DATE: 12/19/2012
 BY: BD

SCALE: 1:1

P10010605

ASSEMBLY

327

DO NOT SCALE DRAWING

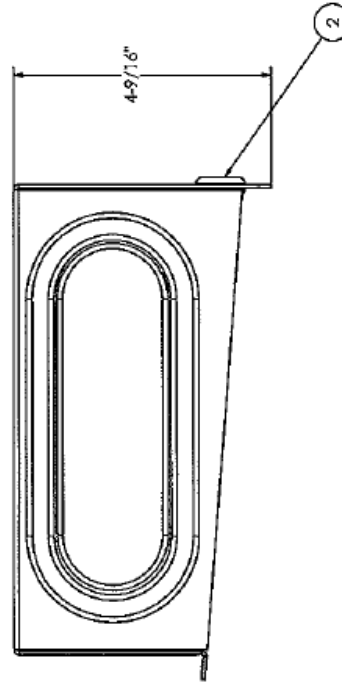
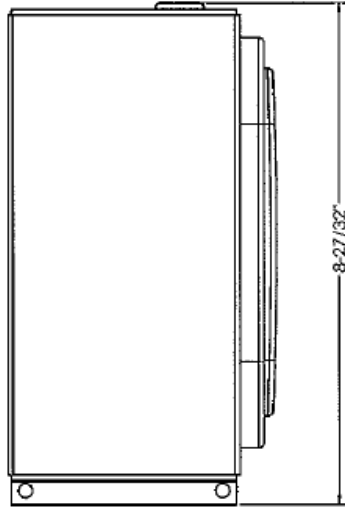
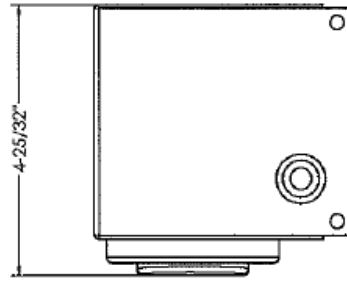
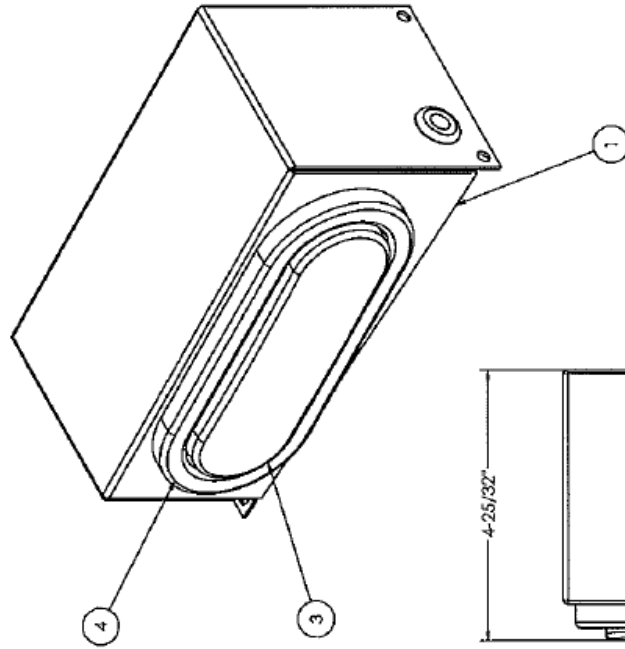
REV: []

LEFT: []

REPLACEMENT PARTS

Recessed Strobe Light- Curb Side

REVISIONS		
REV.	DESCRIPTION	DATE
B01	RELEASED FOR PROTOTYPE	12/10/2012
		JAPPR



ITEM NO.	QTY.	PartNo	Description-1	Description-2
4	1	P10002898	OVAL MOUNTING GROMMET	FOR 6" OVAL STOP-TAIL-TURN
3	1	P10005138	6" OVAL AMBER STROBE GROMMET	MAXXIMA - M63200Y
2	1	P10004461	STROBE LIGHT BOX CURB	5/16" I.D. 5/8" O.D.
1	1	M10010606	STROBE LIGHT BOX CURB ASSY	

ASSEMBLY		ROUTINGS		MATERIALS	
REV.	DATE	REV.	DATE	REV.	DATE
SCALE: 1:1		SCALE: 1:1		SCALE: 1:1	
DO NOT SCALE DIMENSIONS		DO NOT SCALE DIMENSIONS		DO NOT SCALE DIMENSIONS	

REPLACEMENT PARTS

Beacon Style Strobe Light

REVISIONS		
REV.	DESCRIPTION	DATE
B01	RELEASED FOR PROTOTYPE	6/16/2009
B02	CHANGED LIGHT TO LED	8/4/2010
B03	ADDED ELEC. COMPONENTS	9/9/2010

NOTE:
 1) STRIP WIRE ENDS
 2) TIN ENDS BEFORE CRIMPING
 3) SOLDER ALL CONNECTORS AFTER CRIMPING

PAN CROSS HD MACH SCREW #10-24X0.625X0.625-N

SECTION A-A SCALE 1:1

WASHER LOCK #10

HEX NUT MACHINE SCREW #10-24NC

UNIT TO BE DRILLED AND TAP LOCATION PER ASSEMBLY PRINT 1/4-20NC

BOLT HEX - 1/4-20 X 1

WASHER LOCK 1/4

DETAIL B SCALE 1:1

RED WIRE STRIP END 1/2"

BLACK WIRE STRIP END 1/2" GROUND TO EYELET

ITEM NO.	QTY.	PartNo	Description-1	Description-2
12	1	P10007273	RING TERMINAL	10-STUD, 16-14 GA
11	1	P10005164	ELECTRICAL TAPE	BLACK
10	1	P10002850	WEATHERPAK MALE PIN 12GA	WEATHERPACK MALE PIN 12GA
9	1	P10002759	1 CONTACT SHROUD	
8	1	P10001022	CABLE SEAL WEATHER PACK	WEATHER PACK
7	2	P10001601-002	BOLT	HEX - 1/4-20 X 1
6	2	P10001608-004	WASHER	LOCK 1/4
5	3	P10001625-004	HEX NUT MACHINE SCREW	#10-24NC
4	3	P10001608-003	WASHER	LOCK #10
3	3	P10001619-023	PAN CROSS HD MACH SCREW	#10-24X0.625X0.625-N
2	1	P10008362	LIGHT-STROBE LED	BEACON
1	1	M10005688	STROBE LIGHT MFG BRACKET	STEPP MFG PARTS

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REV: 0000
 DATE: 08/04/2010
 DRAWN BY: J. J. STEPP
 CHECKED BY: J. J. STEPP
 APPROVED BY: J. J. STEPP

SCALE: 1:1

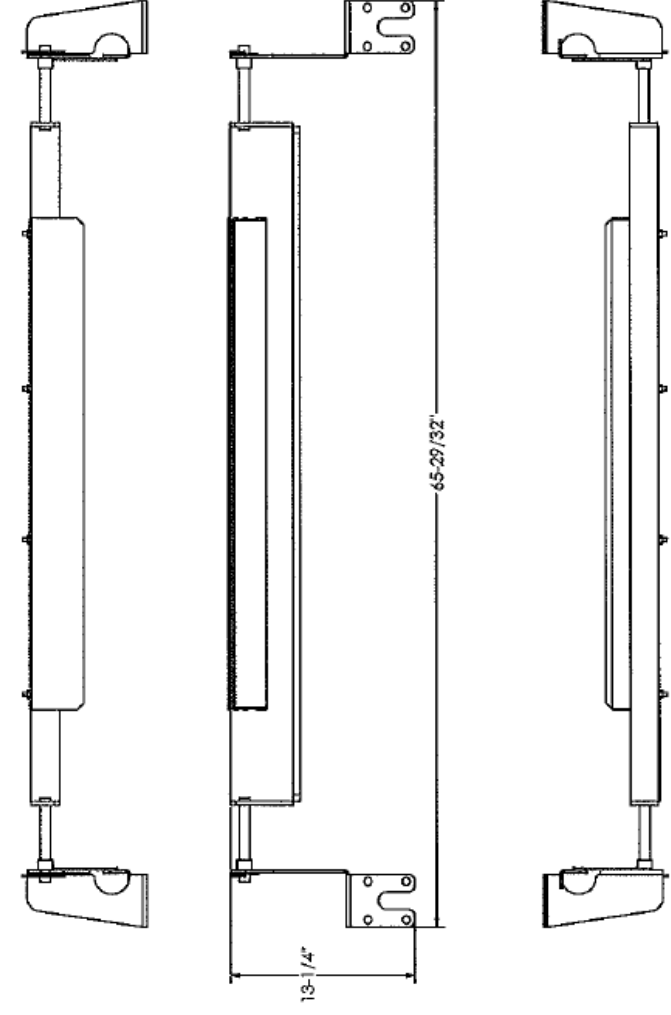
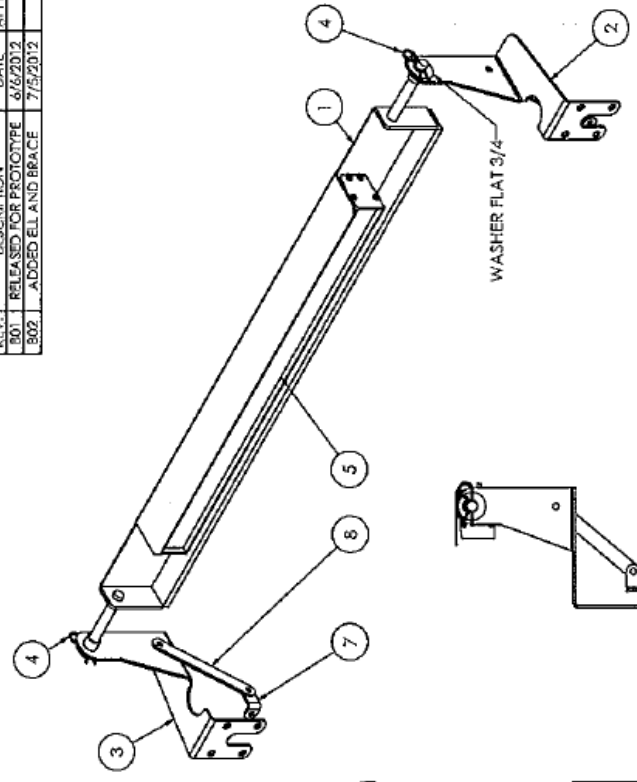
DO NOT SCALE DRAWING

REV: 0000
 DATE: 08/04/2010
 DRAWN BY: J. J. STEPP
 CHECKED BY: J. J. STEPP
 APPROVED BY: J. J. STEPP

REPLACEMENT PARTS

Arrowboard

REVISIONS		
REV.	DESCRIPTION	DATE
301	RELEASED FOR PROTOTYPE	6/6/2012
302	ADDED EL AND BRACE	7/5/2012



ITEM NO.	QTY.	PartNo	Description-1	Description-2
6	2	M10011092	BRACE	ARROWBOARD ASSY
7	2	M10011091	ELL BRACKET	ARROWBOARD ASSY
8	2	P10001605-010	WASHER	ELL 3/4
5	1	P10004158	ARROW BOARD	SUPERIOR SIGNALS
4	2	P10001597-001	HAIRPIN CLIP	1/2 - 3/4 PIN DIA
3	2	W10011113	PHD ARROW STRI W/LDM	PHD ARROW BOARD ASSY
2	1	W10011112	PHD ARROW CURVE W/LDM	PHD ARROW BOARD ASSY
1	1	W10011116	PHD ARROW MOUNT W/LDM	PHD ARROW BOARD ASSY

STEP 2165
 STEP 2165
 PHD ARROW BOARD ASSY
 PHD ARROW BOARD ASSY
 PHD ARROW BOARD ASSY
 PHD ARROW BOARD ASSY
 PHD ARROW BOARD ASSY
 PHD ARROW BOARD ASSY

PART NO. A110009796-003
 REV. 302
 SCALE: 1:1
 W/PLT: 08.13
 2500
 05156732AL10000810
 SHEET 1 OF 1

REPLACEMENT PARTS

Tack Tank

REVISIONS			
REV.	DESCRIPTION	DATE	APPR.
BO3	ADDED WAND TUBE	8/27/2010	
BO4	ADDED FASTENERS	8/30/2010	
BO5	REMOVED COVER	5/31/2012	

ITEM NO.	QTY.	PartNo	Description-1	Description-2
15	4	P10001609-003	NUT HEX	3/8-16NC
14	4	P10001609-006	WASHER	FLAT 3/8
13	6	P10001036	SCREW SELF DRILL	#12 X 3/4
12	10	P10001609-001	BOLT	HEX - 3/8-16 X 1
11	14	P10001608-006	WASHER	LOCK 3/8
10	4	P100035943	GRIPSERT 1/2"	.687 HOLE
9	4	P10001605-001	BOLT	HEX - 1/2-13 X 1
8	4	P10001608-008	WASHER	LOCK 1/2
7	4	P10001609-008	WASHER	FLAT 1/2
6	1	P10004713	2" NPT MOLASSES GATE	
5	1	M10007486	PUMP COVER GASKET	TACK TANK 40 GAL
4	1	W10007426	EXHAUST STACK WIDM.	TACK TANK ASSY
3	1	A10000058	SENSOR TUBE ASSY	SENSOR TUBE W/ HOLDER ASSY
2	1	A10008105-010	BURNER ASSY FINAL	SPH - TACK TANK
1	1	W10007482	TACK TANK WIDM.	TACK TANK 40 GAL

REV. 18	DATE	APP. 18
SCALE: 18	2000	A10007482
PRODUCT	2000	A10007482
QUANTITY	4000	
SCALE: 18	2000	A10007482
SCALE: 18	2000	A10007482

REPLACEMENT PARTS

Pumping System for Tack Tank

REVISIONS

REV	DESCRIPTION	DATE	APPR
B01	CHANGED HOSE REEL LOCATION	8/17/2010	
B02	RELEASE VALVE LOCATION	8/17/2010	
B03	RELEASE VALVE	11/4/2011	

NOTE:
 1) INSTALL PUMP, MOTOR AND PLUMBING, THEN PAINT PLUMBING.
 2) INSTALL THE REMAINDER OF THE PARTS AFTER PAINT.

ITEM NO.	QTY.	PartNo	Description-1	Description-2
47	2	P10001603-003	BOLT	HEX - 3/8-16 X 1 1/2
46	4	P10001608-005	WASHER	LOCK 5/16
45	4	P10001602-002	BOLT	HEX - 5/16 X 1
44	4	P10001600-002	NUT HEX	5/16-18NC
43	4	P10001602-002	NUT HEX	#8-32X0.375X0.375-N
42	1	P10001619-012	PAN CROSS HD MACH. SCREW	HEX 3/8-16 NC
41	7	P10001603-001	LOCK NUT	HEX - 3/8-16 X 1
40	3	P10001609-006	WASHER	FLAT 3/8
39	8	P10001036	SCREW SELF DRILL	# 1/2 X 3/4
38	6	P10001600-003	NUT HEX	3/8-16NC
37	8	P10001608-006	WASHER	LOCK 3/8
36	1	P10001728	SEALANT	RTV162 SILICONE 20Z
35	1	P10001057	PAINT BLACK 1 COAT	0.28 QUART
34	1	P10001055	ACTIVATOR POLYDMT 1 COAT	0.28 QUART
33	1	P10001053	PRIMER PLATINUM	0.37 QUART
32	1	P10001599-004	ELL - ST - 90°	1/2" NPT
31	1	P10007825-023	ADAPTER STRAIGHT	ADPT-S1.6M1X1.6ANPT
30	1	P10007825-033	ADAPTOR STRAIGHT	ADPT-S-08M1X1.6ANPT
29	1	P10008326	HOSE REEL 1/2" X 25'	HOSE ONLY SPRING DRIVEN
28	2	P10007830-010	ADAPTER ELBOW	ADPT-L-08M1X1.6MORB
27	1	P10006430-019	1-1/2" X 2" NPT REDUCER	1-1/2" X 1
26	1	P10044556	ROLLER CHAIN ONLY	4016
25	1	P10004555-002	4016 CHAIN COUPLING	4016 3/4 BORE
24	1	P10004555-004	4016 CHAIN COUPLING	4016 1 BORE
23	1	P10007535	MOTOR -HYD 2.2 CID 2-BOLT A. MT	#10 O-RING PORTS 1" KEYED SHAF
22	4	P10001539-006	ELL - ST - 90°	1.0 NPT
21	2	P10004691	1" - 3 PORT BALL VALVE	1" - 3 PORT BALL VALVE
20	1	P10001485-006	ELBOW - BLK 90°	1"
19	2	P10001303-001	PIPE NIPPLE - SCH 40	1 X CLOSE
18	1	P10001303-004	PIPE NIPPLE - SCH 40	1 X 3
17	2	P10004922-021	BUSHING	1 1/2 X 1
16	1	P10004937	PUMP - HI-32 L/RV FOR PRODUCT	VIKING HI-32 PUMP L/RV
15	1	M10008624	LABEL-PP FOR REV	LABELS
14	1	M10004705	WAND HOLDER	WAND HOLDER OPTION
13	1	M10008185	VALVE LABEL	RECIRC-WAND
12	1	M10008186	VALVE LABEL	PRODUCT - FLUSH
11	1	M10004569	HL-32 COUPLING GUARD	HL32 PUMP MOUNT W/DM
10	1	M10001333-023	PIPE - 1" SCH 40	1" X 18.5" TBE
9	1	M10001333-008	PIPE - 1" SCH 40	1" X 14 TOE
8	1	A10007871-300	HOSE - PROD - 1/2" X LENGTH	8M1NPT X 0.8M1NPT
7	1	A10007870-048	HOSE 1/2" - PRODUCT ASSY	8F1JC X 0.8M1NPT
6	2	A10007862-017	HOSE 1/2"-HYD HIGH ASSY	8F1JC X 8F1JCS
5	1	A10008475	DIRECTIONAL VALVE ASSY	SPH TACK TANK OPTION
4	1	W10008175	WAND MTG W/DM	SSPH T T PUMPING ASSY
3	1	W10004526	1 1/2" X 18 SUCTION SCREEN W/DM	1 1/2" SUCTION SCREEN STEEL
2	2	W10004524	SOFT POCKET 1" PIPE	SOFT POCKET W/DM
1	1	W10004549	PUMP COVER W/DM	TACK TANK PUMP ASSY

SCALE: 1:4

DATE: 11/4/2011

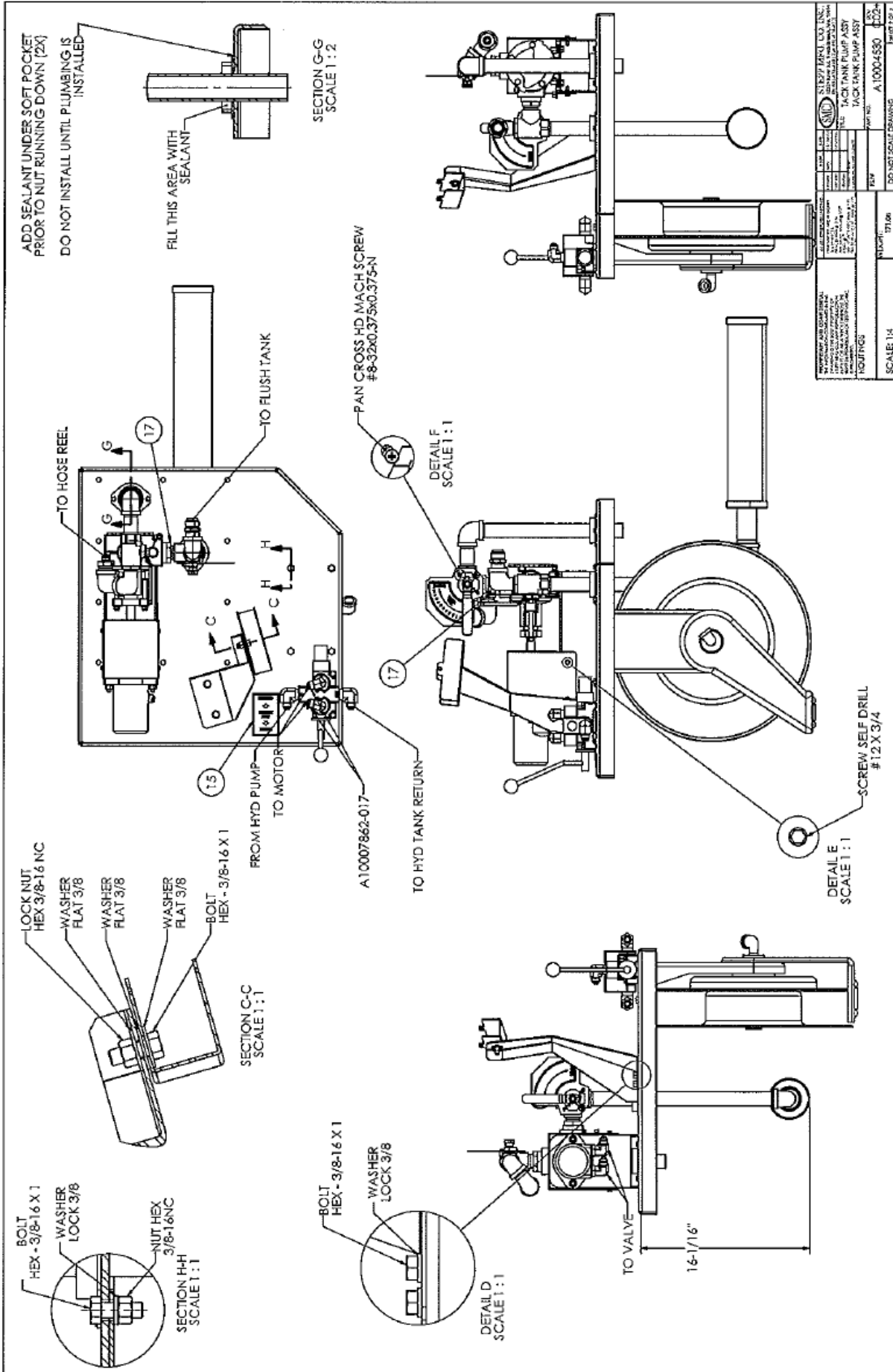
APP: JAPP

PROJECT: TACK TANK PUMP ASSY

REV: A 10004520 002

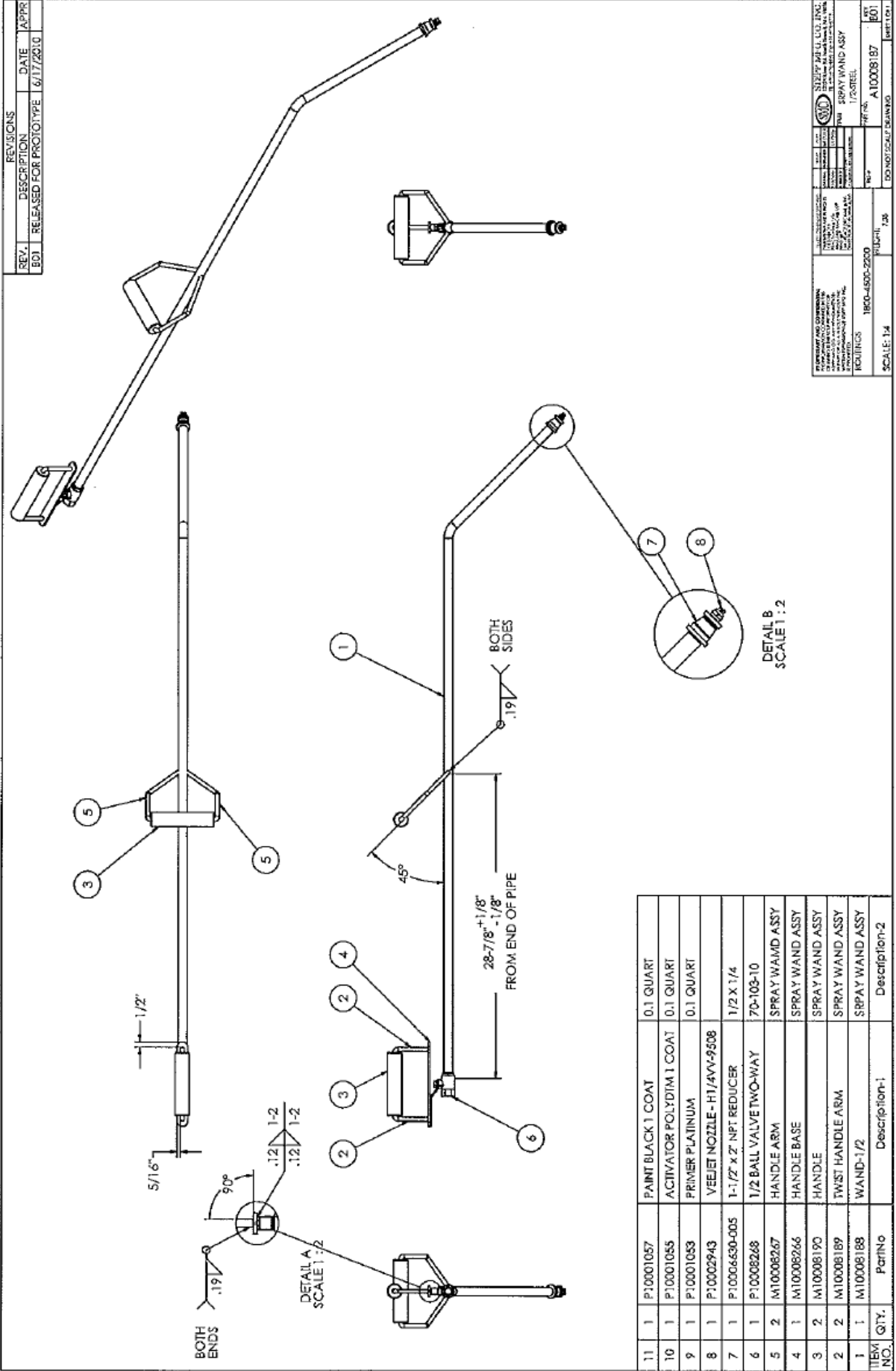
REPLACEMENT PARTS

Pumping System for Tack Tank



REPLACEMENT PARTS

Spray Wand for Pumping System



REV.	DESCRIPTION	DATE	APPR.
B01	RELEASED FOR PROTOTYPE	6/17/2010	

REVISIONS		DATE	APPR.
REV.	DESCRIPTION	DATE	APPR.
B01	RELEASED FOR PROTOTYPE	6/17/2010	

PROJECT AND COMPANY:	1800-6905-2900
DRAWING NO.:	A10008187
REV. NO.:	B01
SCALE:	1:4
TITLE:	DO NOT SCALE DRAWING

ITEM NO.	QTY.	PartNo	Description-1	Description-2
11	1	P10001057	PAINT BLACK 1 COAT	0.1 QUART
10	1	P10001055	ACTIVATOR POLYDIM 1 COAT	0.1 QUART
9	1	P10001053	PRIMER PLATINUM	0.1 QUART
8	1	P10002943	VEEJET NOZZLE - H1/AVV-9508	
7	1	P10006630-005	1-1/2" x 2" NPT REDUCER	1/2 X 1/4
6	1	P10008268	1/2 BALL VALVE TWO-WAY	70-103-10
5	2	M10008567	HANDLE ARM	SPRAY WAIMD ASSY
4	1	M10008266	HANDLE BASE	SPRAY WAND ASSY
3	2	M10008190	HANDLE	SPRAY WAND ASSY
2	2	M10008189	TWIST HANDLE ARM	SPRAY WAND ASSY
1	1	M10008188	WAND-1/2	SRPAY WAND ASSY

REPLACEMENT PARTS

Washdown Assembly w/ Hose Reel

REV.	DESCRIPTION	DATE	APPR
B02	ADDED FITTINGS	6/6/2013	
B03	CHANGED TO 5 GAL TANK	6/19/2013	
B04	ADDED CONFIGURATION	6/24/2013	

ITEM NO.	Default/ QTY.	PartNo	Description-1	Description-2
17	1	A10007881-019	HOSE-FUEL ASSY	1/4 MNPT-KNS-FER
16	2	P10007245	REDUCING ELB 3/8 X 1/4	
15	1	WT0012511	BOLT ON WASHDOWN W/DM	BOLT ON WASHDOWN ASSY
14	1	WT0007674	UNIVERSAL WAND HOLDER W/DMT	STEPP MFG PARTS
13	1	P10008740	HOSE REEL 3/8" W/ 25' HOSE	SPRING DRIVEN
12	1	P10008711	SHURFLO 2088 343 135	WASHDOWN PUMP
11	1	P10004952-002	BUSHING	3/8 X 1/4 BUSHING
10	1	P100092726	RUBBER GROMMET TO GA	1 1/16 ID. X 1/8 X 1 O.D.
9	23	P10001609-004	WASHER	FLAT 1/4
8	4	P10001601-004	BOLT	HEX - 1/4-20 X 1 1/2
7	8	P10001601-002	BOLT	HEX - 1/4-20 X 1
6	4	P10001600-003	NUT HEX	3/8-16NC
5	15	P10001600-001	NUT HEX	1/4-20NC
4	4	P10001539-002	EL - ST - 90°	1/4 NPT
3	1	A10008713	WASHDOWN WAND ASSY	STD WASHDOWN WAND
2	1	A10007881-008	HOSE-FUEL ASSY	1/4 MNPT-KNS-FER
1	1	A10007714	WASH DOWN TANK ASSY	5 GALLON
17				
16				
12				
16 NOT SHOWN				
17				
8				
12				
PUMP IN				
PUMP OUT				
2				
1				
14				
7				
3				
4				
11				
13				
10				
5				
9				
7				
15				
6				

STEPP MFG STEPP MFG CO., INC.
 1000 STEPP DRIVE
 WYOMING, NEBRASKA 68105
 TEL: 402.476.1000 FAX: 402.476.1001
 WWW.STEPPMFG.COM

FOR INFORMATION ONLY
 NOT FOR CONSTRUCTION
 NOT FOR SALE
 NOT FOR REPAIR

REV. 10/11
 1000 STEPP DRIVE
 WYOMING, NEBRASKA 68105
 TEL: 402.476.1000 FAX: 402.476.1001
 WWW.STEPPMFG.COM

REV. 10/11

SCALE: 1:8

DO NOT SCALE DRAWING

REV. 10/11

SCALE: 1:8

DO NOT SCALE DRAWING

REPLACEMENT PARTS

Washdown Kit

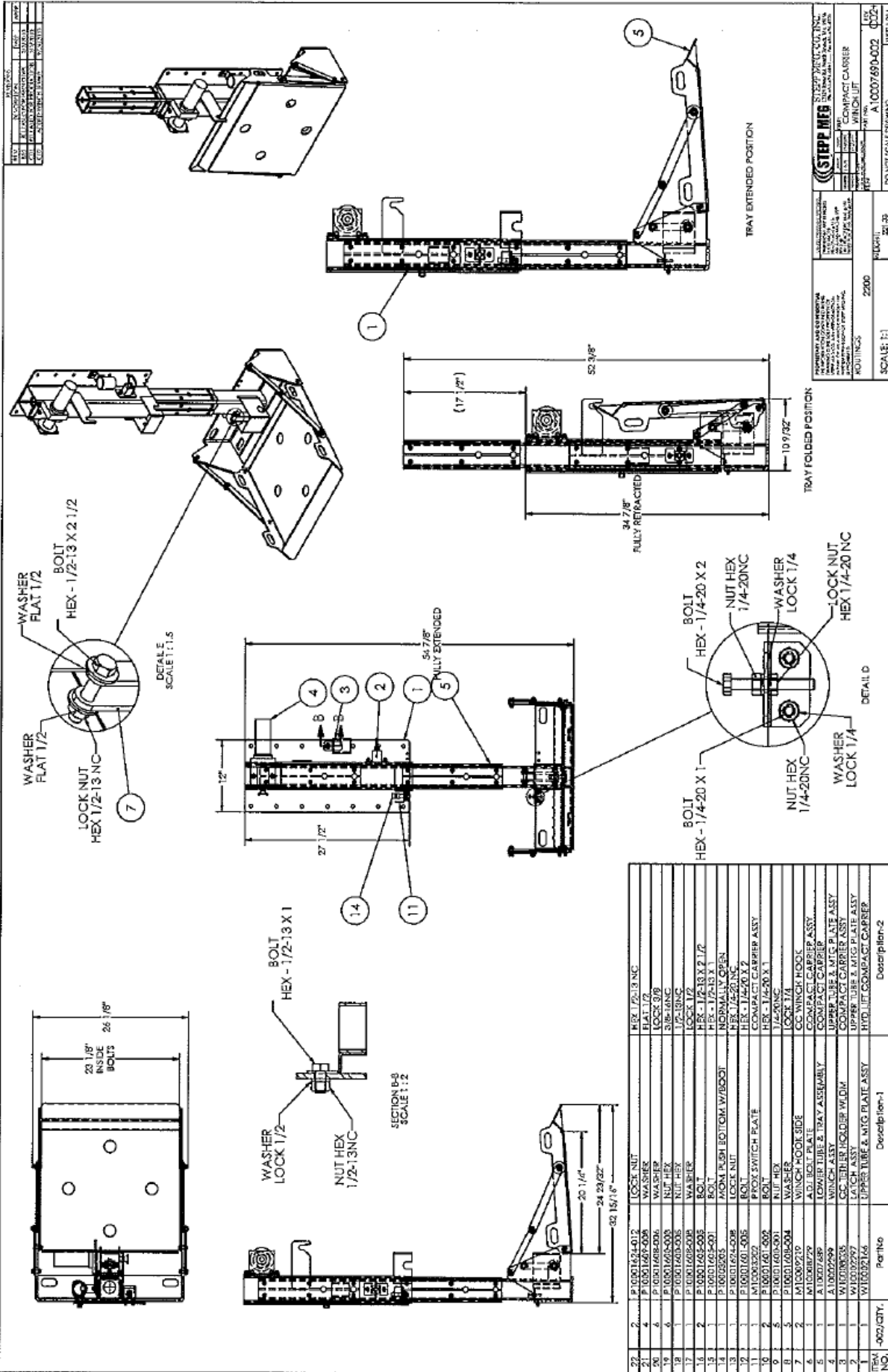
REVISIONS			
REV.	DESCRIPTION	DATE	APP'R
B01	RELEASED FOR PROTOTYPE	10/12/2010	
B02	MOVED PUMP TO FRAME	2/10/2011	

ITEM NO.	QTY.	PartNo	Description-1	Description-2
16	3	P10005051	GRIPSERT 1/4-20NC	1/4-20NC
15	13	P10001608-004	WASHER	LOCK 1/4
14	13	P10001601-001	BOLT	HEX - 1/4-20 X 3/4
13	10	P10001600-001	NUT HEX	1/4-20NC
12	1	P10008712	7/16" I.D. HOSE STOP	FOR P10007448
11	1	P10008711	WASHDOWN FUEL PUMP	
10	1	P10008740	HOSE REEL 3/8" W/ 25' HOSE	SPRING DRIVEN
9	4	P10005188	WIRE CLAMP 5/8	CUSHIONED STEEL
8	2	P10004952-005	BUSHING	3/4 X 1/4 BUSHING
7	1	P10004952-002	BUSHING	3/8 X 1/4 BUSHING
6	2	P10002726	RUBBER GROMMET 10 GA	11/16 I.D. X 1/8 X 1 O.D.
5	1	P10001539-002	ELL - ST - 90°	1/4 NPT
4	1	W10007674	UNIVERSAL WAND HOLDER W/DMT	STIEPP MFG PARTS
3	1	A10008713	WASHDOWN WAND ASSY	STD WASHDOWN WAND
2	2	A10007881-015	HOSE-FUEL ASSY	1/4 MNPT-KNS-FER
1	1	A10007714	WASH DOWN TANK ASSY	5 GALLON

SCALE: 1:12	W/DRW: 86445	DATE: 10/12/2010
REV: 2500	REV: 86445	REV: 86445
NO. OF SHEETS: 1	SHEET NO: 1	TITLE: WASHDOWN KIT
STIEPP MFG 5100 STEPP ROAD, WOODBURY, NJ 07095 TEL: 908-261-1111 FAX: 908-261-1112 WWW.STIEPPMFG.COM		
K10009708-001 8024 DO NOT SCALE DRAWING		

REPLACEMENT PARTS

Compactor Plate Carrier

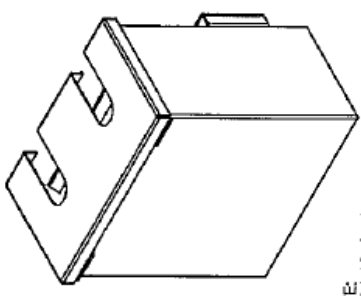
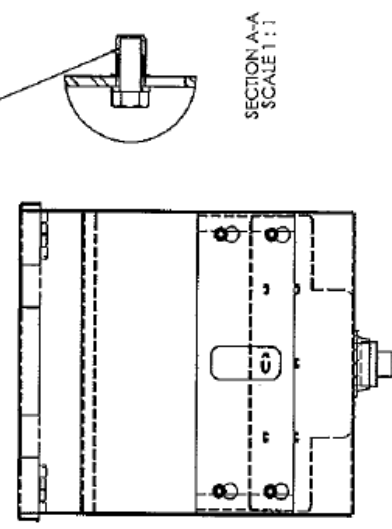


STIPP HYD STIPP HYDRAULIC SYSTEMS 10000 STEEL DRUM RD P.O. BOX 1000 BOSTON, MA 02111 TEL: (617) 552-2200 FAX: (617) 552-2201		PART NO. A.10002999 HYD LIFT COMPACT CARRIER W/OHM PLUM SIDE
REV. 001	REV. 001	REV. 001
DATE	DATE	DATE
BY	BY	BY
CHKD	CHKD	CHKD
APP'D	APP'D	APP'D

REPLACEMENT PARTS

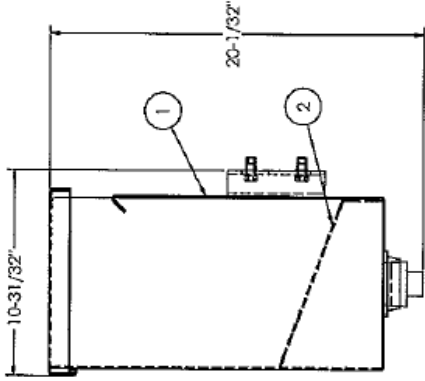
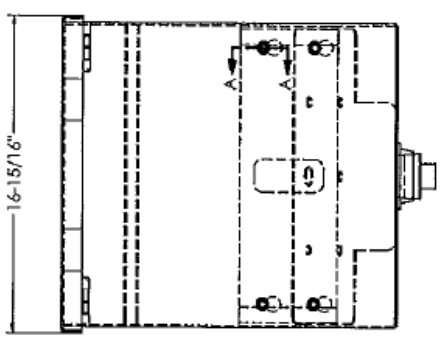
Shovel Cleaning Compartment

REVISIONS			
REV.	DESCRIPTION	DATE	APPX.
B01	RELEASED FOR PROTOTYPE	4/16/2010	
B02	REVERSED BRACKET, ADDED NOTES	1/17/2011	

NOTE:
3/8-16NC GRIPSERT
DRILL SIZE-Ø17/32 (.531")

SECTION A-A
SCALE:1:1

5	4	P10001603-001	BOLT	HEX- 3/8-16 X 1
4	4	P10001608-006	WASHER	LOCK 3/8
3	4	P10005045	GRIPSERT 3/8"	17/32" HOLE
2	1	M10004054	BAFFLE	SHOVEL CLEANER
1	1	W10007912	PHD SHOVEL CLEANER WLDM	PHD SHOVEL CLEANER WLDM
ITEM NO.	QTY.	PartNo	Description-1	Description-2

INDUSTRIAL DESIGN GROUP
DESIGN & DEVELOPMENT
10001 10000 00000
10001 10000 00000
10001 10000 00000
10001 10000 00000

INDUSTRIES

2200

INDIC: 3.04

SCALE: 1:1

DO NOT SCALE DRAWING

STEP MFG STEP MFG CO. INC.
10001 10000 00000
10001 10000 00000
10001 10000 00000
10001 10000 00000

PHD SHOVEL CLEANER ASSY
PHD SHOVEL CLEANER ASSY

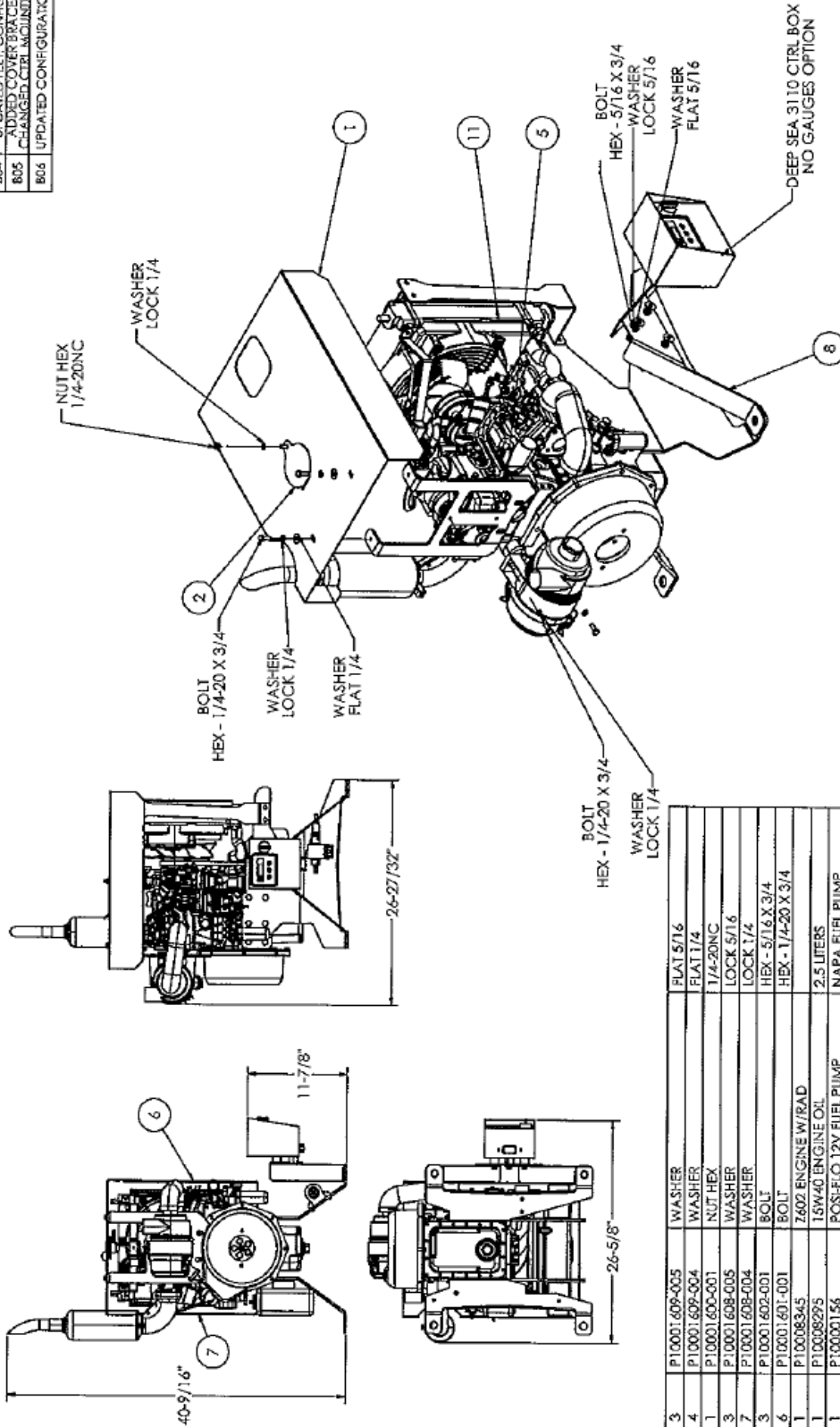
REV: A 10007913

REV: B02

REPLACEMENT PARTS

Engine Control Package

REV.	DESCRIPTION	DATE	APPR.
B04	UPDATED PEEK CONFRS	9/17/2010	
B05	ADDED COIL MOUNTING	11/30/2010	
B06	UPDATED CONFIGURATIONS	3/30/2011	



REVISIONS	
REV.	DESCRIPTION
B04	UPDATED PEEK CONFRS
B05	ADDED COIL MOUNTING
B06	UPDATED CONFIGURATIONS

18	3	P10001609-005	WASHER	FLAT 5/16
17	4	P10001609-004	WASHER	FLAT 1/4
16	1	P10001602-001	NUT HEX	1/4-20NC
15	3	P10001608-005	WASHER	LOCK 5/16
14	7	P10001608-004	WASHER	LOCK 1/4
13	3	P10001602-001	BOLT	HEX - 5/16 X 3/4
12	6	P10001601-001	BOLT	HEX - 1/4-20 X 3/4
11	1	P10008345	Z602 ENGINE W/TRAD	
10	1	P10008295	15W40 ENGINE OIL	2.5 LITERS
9	1	P10001156	POS-FLO 12V FUEL PUMP	NAPA FUEL PUMP
8	1	M10008707	Z602 CTRL BOX MOUNT	Z602 FREE ENGINE ASSY
7	1	M10008687	ENG. COVER SUPPORT	Z602 COVER SUPPORT
6	1	M10008686	ENG. COVER SUPPORT	Z602 COVER SUPPORT
5	1	M10008348	Z602 COVER MOUNT	Z602 FREE ENGINE PKG
4	1	M10003994	EXHAUST REFLECTOR	DIESEL ENGINES
3	1	M10003795	Z482 THROTTLE LOCK	Z482 STD ENG PKG
2	1	M10003724	OIL FILL ACCESS COVER	Z482 ENGINE CABINET
1	1	W10008378	Z602 ENGINE COVER W/DM	Z602 FREE ENGINE PKG



Consumer Warranty Guide



Introduction

Congratulations on your purchase of equipment built by Stepp Manufacturing for your asphalt maintenance needs. Your equipment has been designed and constructed to give you the most in performance, ease of use, and reliability. It is our desire that you will find operating the equipment both productive and profitable.

Warranty Procedures Through A Dealer

If your equipment requires repair, or needs parts for repair, please contact your area dealer. For repairs, the unit must be brought to the dealer for warranty. The dealer will require purchase date information, where the machine was purchased, and the Vehicle Identification Number (VIN) of the equipment. This information is needed so the dealer can submit a warranty claim. The dealer will repair your equipment, once warranty is approved, at no charge to you under the provisions of the warranty policy.

Warranty Procedures Direct Through The Factory *(when no servicing dealer is available in your area)*

Contact Stepp Manufacturing's Customer Service Department at (651) 674-4491.

In this situation, it may be advantageous for you to repair the machine and be reimbursed direct from the factory for warranty repairs. If you do not have the facilities, or the technicians, to perform the repair, the unit can be brought to a local repair facility. In either case, Stepp Manufacturing **MUST** be contacted and authorize the warranty repair **PRI-OR** to any work being performed. If work is done prior to authorization, the warranty will not be honored.

If parts are required for the warranty repair, contact Customer Service at Stepp Manufacturing for replacements. When warranty replacement parts are shipped to you, a Warranty Authorization Number will be issued. If asked to return the defective parts, "tag" the defective parts with the Warranty Authorization Number, then package them in the same box the new parts were shipped in. Ten (10) business days will be allowed for return of the defective parts. If the defective part is not received back at the factory within this allotted time, the warranty will not be honored.

You will be billed for all parts shipped that require returning of defective parts. However, when the defective parts are returned and evaluated, you will receive credit for the cost of the part only. Thus, it is important that all defective parts are turned to Stepp Manufacturing in the allotted ten (10) day period.

Engine Warranty Claims

When a warranty issue develops with the engine, bring the unit to the engine manufacturer nearest authorized service center for repair. Be prepared to supply them with proof of purchase information with purchase dates.

Stepp Manufacturing cannot process engine warranty claims. However, we will be happy to offer assistance in locating the nearest service center.

Equipment Owner Responsibilities

As the equipment owner, you are responsible for:

- Using the equipment in accordance with the correct operating procedures as shown in the operators manual.
- Assuring all maintenance items are completed in accordance with the operators/maintenance manuals.
- Transporting the equipment to the place where warranty repairs can be completed.
- Supplying purchase date and VIN information to establish warranty coverage.



General Warranty Statement
Stepp Manufacturing's One (1) Year Limited Warranty

Stepp Manufacturing Co., Inc. hereby warrants, to the original purchaser of new equipment, that products manufactured by Stepp Manufacturing will be free from defects in material and workmanship for a period of one (1) year from the date of purchase from Stepp Manufacturing.

Stepp Manufacturing, at its discretion, will provide for the repair or replacement of any part found, upon examination by Stepp Manufacturing, to be defective, except as noted below. Such repair or replacement shall be free of charge to the original purchaser of new equipment for a period of one (1) year from the date of purchase, except as noted below.

No warranty is extended to cover:

- Product pump wear or damage caused by foreign objects.
- Routine maintenance, cleaning, and adjustments.
- Parts or components that have been altered, misused, improperly adjusted, or improperly maintained.
- Transportation to and from the place of warranty repair.
- Removal of materials from equipment.

The following items are covered solely by their manufacturer's warranty:

- Engines
- Hydraulic components
- Burners
- Pumps
- Axles
- Tires
- Other component parts not solely manufactured by Stepp Manufacturing

The following items are covered by a pro-rata warranty:

- Hoses that carry heated materials
- Heating elements for material hoses and wands

Disclaimer of further warranty:

Stepp Manufacturing makes no warranty, expressed or implied, other than this warranty. The implied warranties of merchantability and fitness for a particular purpose are hereby disclaimed. Repair or replacement of products or parts proving to be defective in material or workmanship shall be the exclusive remedy for breach of this warranty.

Stepp Manufacturing shall not be liable for incidental or consequential damages. Including, but not limited to, damages for inconvenience, rental or purchase of replacement equipment, loss of profits, or other loss resulting from breach of this warranty.

Stepp Manufacturing reserves the right to incorporate any changes in design into its products without obligation to make such changes on products previously manufactured.



**Twelve (12) Month Pro-Rata Limited Warranty
Heated Asphalt Hose and Heating Elements**

Effective for Equipment Delivered After 5/1/2012

Stepp Manufacturing Co., Inc. hereby warrants to the original purchaser, on a pro-rated basis, that the heated asphalt hose and heating elements installed on NEW Stepp Manufacturing's equipment shall be free from defects in material and workmanship for period of twelve (12) months for the heated asphalt hose and six (6) months for the heating element.

In the event that a heated asphalt material hose or a heating element fails under normal use during the warranty period, Stepp Manufacturing will supply a replacement heated asphalt hose or heating element, along with one-half (0.5) hour for installation labor on a pro-rated adjustment basis.

- If the failure occurs under normal use within the first three (3) months from date of purchase, Stepp Manufacturing will supply a replacement, and provide for one-half (0.5) hour installation labor at no charge to the customer.
- If the failure occurs under normal use within the fourth (4th) through twelfth (12th) months, Stepp Manufacturing will supply a replacement, and provide for one-half (0.5) hour installation labor on a pro-rata basis.

The pro-rated adjustment is based on the total number of months elapsed since the purchase date of the new equipment from Stepp Manufacturing. This rate is then applied to the one-half (0.5) hour labor rate and the current suggested retail price of the proper replacement heated asphalt hose or heating element supplied by Stepp Manufacturing. This is the amount the customer will have to pay. Freight will not be included in the reimbursement. If a new heated asphalt hose or heating element is needed prior to warranty inspection, you will be billed for all parts shipped that require returning of defective parts. However, when the defective parts are returned and evaluated, you will receive credit for the cost of the part only. **Thus, it is important that all defective parts are turned in to Stepp Manufacturing in the allotted ten (10) day period, or warranty will be denied.**

In no case will the warranty coverage extend beyond the six (6) month period for the heating element or the twelve (12) month period for the heated asphalt hose, from the original purchase date of the new equipment from Stepp Manufacturing. *Physical damage is not covered by this warranty.* Physical damage may include, but is not limited to:

- Broken heating element (typically caused by repeated bending to less than a one (1) foot radius).
- Heated asphalt hoses burnt from the inside (typically caused by operating the heating element in an empty hose).
- External cuts or abrasions on the heated asphalt hose (typically caused by dragging on the ground).

The chart below shows the pro-rated amount, by percentage, that will be allowed by warranty, pending examination of the heated asphalt hose or heating element.

Heated Asphalt Hose		
Failure Date	Warranty's Responsibility	Customer's Responsibility
0-3 Months <i>0-90 Days</i>	100%	0%
3-6 Months <i>91-180 Days</i>	70%	30%
6-7 Months <i>181-211 Days</i>	60%	40%
7-8 Months <i>212-242 Days</i>	50%	50%
8-9 Months <i>243-273 Days</i>	40%	60%
9-10 Months <i>274-304 Days</i>	30%	70%
10-11 Months <i>305-335 Days</i>	20%	80%
11-12 Months <i>336-365 Days</i>	10%	90%
After 12 Months	0%	100%

Heating Element		
Failure Date	Warranty's Responsibility	Customer's Responsibility
0-3 Months <i>0-90 Days</i>	100%	0%
3-4 Months <i>91-121 Days</i>	60%	40%
4-5 Months <i>122-152 Days</i>	40%	60%
5-6 Months <i>153-180 Days</i>	20%	80%
After 6 Months	0%	100%



Warranty Claim Authorization Number: _____
 Call Customer Service at 651-674-4491 to obtain prior approval or warranty will be denied.
 Date of Authorization Request _____

Equipment Owner		Warranty to be Performed by	
Customer Name		Company Name	
Street Address		Address	
City/State/Zip		City/State/Zip	
Equipment Model #		Contact Name	
Equipment VIN		Contact Phone #	
Hour Meter Read			
Purchase Date		Date of Malfunction	
Dealer Purchased Form		Date of Repair	

Warranty Authorization		Signature for Authorization	
Date of Malfunction		X	
Date of Repair			

Symptoms / Diagnostics / Action		
Symptoms	Diagnostics	Action
<i>Describe the symptoms in detail, be as specific as possible. Ex: Burner ignites and runs for 35 seconds, then goes out.</i>	<i>Describe issues found, be as specific as possible. Ex: Part failed due to loose connection, resulting in misalignment and premature wear.</i>	<i>Describe action taken, be as specific as possible. Ex: Removed damaged section of wire harness, soldered new leads in place, and insulated splices w/ heat shrink tubing.</i>

Parts and Labor				
Labor Time to Correct Problem (reimbursed at \$55/hour)		Parts Used to Correct Problem		
Labor Time (in hours)	Repair Made	Part Number	Description	Qty

Parts Return

All parts returned must be tagged with the warranty authorization number and a copy of this claim. Retain all parts until credit is received from the factory. When requested, return the parts, along with this claim, to:

Stepp Manufacturing Co., Inc.
Attn: Warranty Department
12325 River Road
North Branch MN 55056

*Note: If defective parts are not returned within 10 days, or this warranty claim does not accompany the returned parts, the claim will be denied.

Office Use Only				
Date Claim/Parts Received?		Is this a warrantable claim?	Yes	No
Claim Reviewed By:		Original Invoice # for Parts		
Date of Review:				

Warranty Totals				

WATLOW PROGRAMMING

Watlow 12v Series PM Temperature Controller

Operators Programming Sequence for 12 volt devices. PN EZ-ZONE– P1003540

This programming sequence is taken from the manufacturers programming manual for this controller and reduced to eliminate the non-essential entries. Please follow the entries carefully and if any questions arise because of misunderstanding the instructions, see your supervisor or call the factory for clarification. **To view the entire EZ-Zone PM Controller Users Manual, go to www.watlow.com, search on *EZONE PM Users Manual*.**

If at any time during the entries you feel that you have entered an incorrect entry and want to restart the procedure from the beginning, simply press the Infinity key to return to Home Page from any page or parameter. After 60 seconds with no key presses, the controller reverts to the Home Page.



The EZ-Zone PM Controller has four menus that are used to determine the configuration and operation of the controller. They are the Home Page, Setup Page, Operations Parameters Page, and the Factory Page. If you are installing the EZ-Zone PM Controller, you will need to determine the proper settings for all pages. The controller is preset at the factory prior to delivery of the equipment and is ready for operations. Always confirm that the controller is programmed correctly and operating correctly under normal operating conditions.

Caution: Pay particular attention to the h.SP (High Temperature Set point) setting for max. product application temperature that is entered on the Setup Page at step 7-8.

Do not set the High Temperature Set Point any higher than the product manufacturer maximum application temperature recommendations. Do not hesitate to ask your supervisor or call the factory for the correct setting if any questions or concerns arise.

Watlow Series PM-12 volt controller

Sample Display Illustrations

- This display shows a typical temperature selection by the operator.
- Upper display shows actual product temperature in red color.
- Lower display shows operator desired maximum temp setting in green color.
- Set the desired maximum temp with the up and down keys.



Operator will not be able to exceed the maximum temperature set point as shown in the programming procedure in the following pages.

Do not hesitate to ask your supervisor for the correct setting if any questions or concerns arise.

Watlow Series PM-12volt Temperature Controller

Operators Programming Sequence for 12 volt devices

This programming sequence is taken from the manufacturers programming manual for this controller and condensed to eliminate the non-essential entries for ease of setup. Please follow the entries carefully and if any questions arise because of misunderstanding the instructions, please call the manufacturer for clarification.

If at any time during the entries you feel that you have entered an incorrect entry and want to restart the procedure from the beginning, simply press the up arrow and the down arrow at the same time to erase all entries and begin the procedure from the beginning.

Menu Structure and Programming

The Series PM Controller has four menus that are used to determine the configuration and operation of the controller. They are the Home Menu, Setup Menu, Operations Menu and the Factory Menu. If you are installing the Series PM Controller, you will need to determine the proper settings for all menus. If the controller is already installed in the equipment that you have purchased, you may only need to set a few of the parameters to adjust the controller to your specific usage of the equipment. The Setup Menu displays the parameters that configure the Series PM Controller to fit your application. When installed on new equipment, the controller is preset at the factory prior to delivery of the equipment and is ready for operations. Always confirm that the controller is programmed correctly and operating correctly under normal operating conditions.

Caution: Pay particular attention to the h.SP setting for max. product temperature. Do not set any higher than the product manufacturer maximum application temperature. Do not hesitate to ask your supervisor for the correct setting if any questions or concerns arise.

Watlow Series PM-12volt Temperature Controller

Operators Programming Sequence for 12 volt devices

Home Menu:

Procedure for programming the Series PM-12 volt Watlow Control.

Step 1: Connect all wires to Watlow control including RTD (temp sensor).

Step 2: Connect power to Watlow controller.

Step 3: Enter the Setup menu. (press both the **up and down** arrow keys for 6 seconds).
A1 will appear in the upper display and **SEt** will appear in the lower display.

Note:

*You will have to pass through the Operations menu to get to the Setup menu.
 Hold the up and down arrow keys simultaneously for 6 seconds to step through the menus.*

Step 4: Once **A1** is in the upper display, and **SEt** is in the lower display, you are in the Setup menu. If not, press the **infinity key** to return to the Home page and redo step 3.

Step 5: Press the **Advance key**. Use the **up or down** keys to change values.

	<u>Parameter</u>	<u>Value</u>	<u>Description</u>	<u>Caution</u>
5-1	SEn Advance key	ro.1H	sensor type	Do not enter { rl.OH }
5-2	rt.L Advance key	2	RTD leads	
5-3	FiL Advance key	0.5	Filler type	
5-4	i.Er Advance key	off	error latching	
5-5	dEC Advance key	0	decimal	

Step 6: After pressing the **Advance key**, after parameter **dEC**, you will return to the parameter **.SEn**. Press the **infinity** key to return to the Setup menu. Display will show **{ Ai Set }**.

Step 7: Press either the **up or down** key to select the Loop submenu. **LOOP** will be in the upper display and **SEt** will be in the lower display. If this is shown, press the **advance key** to enter the Loop submenu. (once in the submenu, use the **up or down** key to change the parameter values).

	<u>Parameter</u>	<u>Value</u>	<u>Description</u>
7-1	h.Ag Advance key	on.of	heat algorithm
7-2	C.Ag Advance key	off	cool algorithm
7-3	UfA Advance key	off	user fail action
7-4	fAiL Advance key	off	input error failure
7-5	LodE Advance key	no	open loop detect enable
7-6	rP Advance key	off	ramp action
7-7	L.SP Advance key	0 degrees	low temperature set point(degrees)
7-8	h.SP Advance key	250 or 550	high temperature set point(degrees)
7-9	SP.Lo Advance key	-100.0	set point, low limit open loop
7-10	SP.Hi Advance key	100.0	set point, high limit open loop

Step 8: Pressing the **advance key** after parameter **SP.hi** will return you to the parameter **h.Ag**. Press the **infinity key** once to return to the setup menu.

Step 9: Use the **up or down** keys to select the output submenu. **otPt** will be in the upper display, and **SEt** will be in lower display. Press the **Advance key** to enter the submenu.

	<u>Parameter</u>	<u>Value</u>	<u>Description</u>
	(use the up or down key to change parameter values)		
9-1	Fn Advance key	heat	Function
9-2	o.tb Advance key	20.0	time base
9-3	O.LO Advance key	0%	low power scale
9-4	o.h1 Advance key	100%	high power scale

Step 10: Pressing the **advance key** after parameter **o.h1** will return you to parameter **Fn**. Press the **infinity key** to return to the output submenu.

Step 11: Use the **up or down** keys to select the global submenu **gLbL** will be in the upper display and **SEt** will be in the lower display. Press the **advance key** to enter the global menu.

	<u>Parameter</u>	<u>Value</u>	<u>Description</u>
11-1	C_F Advance key	F	display units
11-2	AC.LF Advance key	60	AC line frequency

Step 12: After pressing the **advance key** at parameter **AC.LF** will advance you back to parameter **C_F**. Press the **infinity key** once to return to the global submenu.

Step 13: Use the **up or down** keys to select the communication submenu. **Cor7** will be in the upper display and **SEt** will be in the lower display. Press the **advance key** to enter the communications submenu.

	<u>Parameter</u>	<u>Value</u>	<u>Description</u>
13-1	Ad.5 Advance key	1	Address Standard Bus

Step 14: Pressing the **advance key** on parameter **Ad.5** will advance you back to the same parameter, **ie.** you will still see parameter **Ad.5** displayed. Press the **infinity key** once to return to the communications sub menu.

Step 15: Press the **infinity key** to return to the Home page.

Step 16: From the Home page, press both the **up and down** keys for (3) seconds, **Ai** will appear in the upper display and **oPEr** will appear in the lower display.

Operations Page

Step 17: Once **Fli** is in the upper display and **oPEr** is in the lower display, you are at the Operations menu. If not, press the **infinity key** to return to the Home menu and redo step 16.

Step 18: Press the **up and down** keys until **Loop** is in the upper display and **oPEr** is in the lower display. Press the **advance key** to enter the **Loop** sub menu.

	<u>Parameter</u>	<u>Value</u>	<u>Description</u>
	(use the up or down keys to change values)		
18-1	C.r7 Advance key	auto	control mode
18-2	C.SP Advance key	75	closed loop setpoint

	<u>Parameter</u>	<u>Value</u>	<u>Description</u>
18-3	id.5 Advance key	75 degree F.	Idle set point
18-4	h.hy Advance key	3.0 degree F.	Heat hysteresis reads 3 on display
18-5	o.SP Advance key	0.0%	Open loop set point

Step 19: Pressing the **advance key** at parameter **o.SP** will advance you back to parameter **C.r7**. Press the **infinity key** once to return you to operations Loop menu. Press the **infinity key** again to return you to the Home Page.

Step 20: Enter the Factory Page by pressing the **advance key** and **infinity keys** together and holding them for six (6) seconds. **CUSr** will be in the upper display and **FCty** will be in the lower display.

Factory Page

Step 21: Once **CUSr** is in the upper display and **FCty** is in the lower display, you are in the Factory menu. If not, press the **infinity key** to return to the Home Page and redo step 20.

Step 22: Press the advance key if **CUSr** is in the upper display and **FCty** is in the lower display. The upper display will now read **1** and the lower display will read **CUSr**. Press the **advance key** again.

Step 23: The upper display will read **AC.Pu** and the lower display will read **PAr**. If the upper display does not read this way, use the **up and down** keys to change the value. Once the value has been changed, press the **infinity key** once.

Step 24: The upper display will read **1** and the lower display will read **CUSr**. Use the **up or down** keys to change the upper display to read **2**, press the **advance key**.

Step 25: The upper display will read **AC.SP** and the lower display will read **PAr**. If the upper display reads differently, use the **up or down** keys to change it to **AC.SP**. Once complete, press the **infinity key** once.

Step 26: The upper display will read **2** and the lower display will read **CUSr**. Use the **up or down** keys to change the upper display to read **3**. Press the **advance key** once.

Step 27: The upper display will read some parameter or other, and the lower display will read **PAr**. Use the **up or down** keys to change the upper display to read **none**.

Once complete, press the **infinity key**.

Step 28: Repeat steps 26 and 27 for display values of 4 through 20, changing each parameter to **nonE**.

Note: *The upper display will show the previous value you changed. You must increment this value from 4 through 20!*

Step 29: When all 20 parameters are set, press the **infinity key** once to return you to the main Factory Page, **CUS** will be in the upper display and **FC** will be in the lower display.

Step 30: Use the **up or down** keys to move to the Lockout submenu. **LoC** will be in the upper display and **FC** will be in the lower display. Press the **advance key** to enter the Lockout submenu.

	<u>Parameter</u>	<u>Value</u>	<u>Description</u>
	(use the up or down keys to change parameter values)		
30-1	LoC.o	2	Lock Operations Page
	Advance key		
30-2	rLoC	1	Read Lockout Security
	Advance key		
30-3	SLoC	1	Set Lockout Security
	Advance key		

Step 31: Pressing the **advance key** at parameter **SLoC** will advance you to back to parameter **LoC.o**. Press the **infinity key** to return you to the Lockout submenu.

Step 32: Press the **infinity key** again to return you to the Home page.

Congratulations! Programming is Complete.

SCHEMATICS

HEAT TRANSFER OIL MSDS

MATERIAL SAFETY DATA SHEET

SECTION 1	PRODUCT AND COMPANY IDENTIFICATION
------------------	---

PRODUCT

Product Name: TERESSTIC 460
Product Description: Base Oil and Additives
Product Code: 201560305570, 604496-00, 97P933
Intended Use: Circulating/gear oil

COMPANY IDENTIFICATION

Supplier: EXXON MOBIL CORPORATION
3225 GALLOWS RD.
FAIRFAX, VA. 22037 USA

24 Hour Health Emergency	609-737-4411
Transportation Emergency Phone	800-424-9300
ExxonMobil Transportation No.	281-834-3296
MSDS Requests	713-613-3661
Product Technical Information	800-662-4525, 800-947-9147
MSDS Internet Address	http://www.exxon.com , http://www.mobil.com

SECTION 2	COMPOSITION / INFORMATION ON INGREDIENTS
------------------	---

No Reportable Hazardous Substance(s) or Complex Substance(s).

SECTION 3	HAZARDS IDENTIFICATION
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This material is not considered to be hazardous according to regulatory guidelines (see (M)SDS Section 15).

POTENTIAL HEALTH EFFECTS

Low order of toxicity. Excessive exposure may result in eye, skin, or respiratory irritation. High-pressure injection under skin may cause serious damage.

NFPA Hazard ID:	Health: 0	Flammability: 1	Reactivity: 0
HMIS Hazard ID:	Health: 0	Flammability: 1	Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 4	FIRST AID MEASURES
------------------	---------------------------

INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use

mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

SECTION 5

FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Hazardous Combustion Products: Incomplete combustion products, Oxides of carbon, Smoke, Fume, Sulfur oxides, Aldehydes

FLAMMABILITY PROPERTIES

Flash Point [Method]: >288C (550F) [ASTM D-92]

Flammable Limits (Approximate volume % in air): LEL: 0.9 UEL: 7.0

Autoignition Temperature: N/D

SECTION 6

ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7	HANDLING AND STORAGE
------------------	-----------------------------

HANDLING

Prevent small spills and leakage to avoid slip hazard.

Static Accumulator: This material is a static accumulator.

STORAGE

Do not store in open or unlabelled containers.

SECTION 8	EXPOSURE CONTROLS / PERSONAL PROTECTION
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Exposure limits/standards for materials that can be formed when handling this product: When mists / aerosols can occur, the following are recommended: 5 mg/m³ - ACGIH TLV, 10 mg/m³ - ACGIH STEL, 5 mg/m³ - OSHA PEL.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator

selection, use, and maintenance must be in accordance with regulatory requirements, if applicable.

Types of respirators to be considered for this material include:

No special requirements under ordinary conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Work conditions can greatly affect glove durability; inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

See Sections 6, 7, 12, 13.

SECTION 9	PHYSICAL AND CHEMICAL PROPERTIES
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Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data.

GENERAL INFORMATION

Physical State: Liquid

Color: Brown

Odor: Characteristic

Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 C): 0.903

Flash Point [Method]: >288C (550F) [ASTM D-92]

Flammable Limits (Approximate volume % in air): LEL: 0.9 UEL: 7.0

Autoignition Temperature: N/D

Boiling Point / Range: > 316C (600F)

Vapor Density (Air = 1): > 2 at 101 kPa

Vapor Pressure: < 0.013 kPa (0.1 mm Hg) at 20 C

Evaporation Rate (n-butyl acetate = 1): N/D

pH: N/A

Log Pow (n-Octanol/Water Partition Coefficient): > 3.5

Solubility in Water: Negligible

Viscosity: 460 cSt (460 mm²/sec) at 40 C | 30.5 cSt (30.5 mm²/sec) at 100C

Oxidizing Properties: See Sections 3, 15, 16.

OTHER INFORMATION

Freezing Point: N/D

Melting Point: N/A

Pour Point: -6°C (21°F)

DMSO Extract (mineral oil only), IP-346: < 3 %wt

SECTION 10	STABILITY AND REACTIVITY
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STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Excessive heat. High energy sources of ignition.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11	TOXICOLOGICAL INFORMATION
-------------------	----------------------------------

ACUTE TOXICITY

<u>Route of Exposure</u>	<u>Conclusion / Remarks</u>
Inhalation	
Toxicity (Rat): LC50 > 5000 mg/m ³	Minimally Toxic. Based on test data for structurally similar materi-
Irritation: Data available.	Negligible hazard at ambient/normal handling temperatures.
Ingestion	
Toxicity (Rat): LD50 > 2000 mg/kg	Minimally Toxic. Based on test data for structurally similar materi-
Skin	
Toxicity (Rabbit): LD50 > 2000 mg/kg	Minimally Toxic. Based on test data for structurally similar materi-
Irritation (Rabbit): Data available.	Negligible irritation to skin at ambient temperatures. Based on test
Eye	
Irritation (Rabbit): Data available.	May cause mild, short-lasting discomfort to eyes. Based on test

CHRONIC/OTHER EFFECTS

For the product itself:

Repeated and/or prolonged exposure may cause irritation to the skin, eyes, or respiratory tract.

Contains:

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.

Additional information is available by request.

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = NTP CARC

3 = IARC 1

5 = IARC 2B

2 = NTP SUS

4 = IARC 2A

6 = OSHA CARC

SECTION 12	ECOLOGICAL INFORMATION
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The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

MOBILITY

Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Base oil component -- Expected to be inherently biodegradable

BIOACCUMULATION POTENTIAL

Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

SECTION 13	DISPOSAL CONSIDERATIONS
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Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be

completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14	TRANSPORT INFORMATION
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LAND (DOT) : Not Regulated for Land Transport

LAND (TDG) : Not Regulated for Land Transport

SEA (IMDG) : Not Regulated for Sea Transport according to IMDG-Code

AIR (IATA) : Not Regulated for Air Transport

SECTION 15	REGULATORY INFORMATION
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OSHA HAZARD COMMUNICATION STANDARD: When used for its intended purposes, this material is not classified as hazardous in accordance with OSHA 29 CFR 1910.1200.

NATIONAL CHEMICAL INVENTORY LISTING: KECI, EINECS, IECSC, PICCS, TSCA, ENCS, AICS, DSL

EPCRA: This material contains no extremely hazardous substances.

SARA (311/312) REPORTABLE HAZARD CATEGORIES: None.

SARA (313) TOXIC RELEASE INVENTORY: This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The Following Ingredients are Cited on the Lists Below:

Chemical Name	CAS Number	List Citations
DIPHENYLAMINE	122-39-4	5
XYLENES	1330-20-7	5

--REGULATORY LISTS SEARCHED--

- | | | | |
|---------------|------------------|-------------------|-------------|
| 1 = ACGIH ALL | 6 = TSCA 5a2 | 11 = CA P65 REPRO | 16 = MN RTK |
| 2 = ACGIH A1 | 7 = TSCA 5e | 12 = CA RTK | 17 = NJ RTK |
| 3 = ACGIH A2 | 8 = TSCA 6 | 13 = IL RTK | 18 = PA RTK |
| 4 = OSHA Z | 9 = TSCA 12b | 14 = LA RTK | 19 = RI RTK |
| 5 = TSCA 4 | 10 = CA P65 CARC | 15 = MI 293 | |

Code key: CARC=Carcinogen; REPRO=Reproductive

SECTION 16	OTHER INFORMATION
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N/D = Not determined, N/A = Not applicable

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

No revision information is available.

The information and recommendations contained herein are, to the best of ExxonMobil's knowledge and belief, accurate and reliable as of the date issued. You can contact ExxonMobil to insure that this document is the most current available from ExxonMobil. The information and recommendations are offered for the user's consideration and examination. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not permitted. The term, "ExxonMobil" is used for convenience, and may include any one or more of ExxonMobil Chemical Company, Exxon Mobil Corporation, or any affiliates in which they directly or indirectly hold any interest.

Internal Use Only

MHC: 0, 0, 0, 0, 0, 0

PPEC: A

DGN: 2026174XUS (548955)

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HYDRAULIC OIL MSDS

MATERIAL SAFETY DATA SHEET

SECTION 1	PRODUCT AND COMPANY IDENTIFICATION
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PRODUCT

Product Name: UNIVIS N 32
Product Description: Base Oil and Additives
Product Code: 8259
Intended Use: Hydraulic fluid

COMPANY IDENTIFICATION

Supplier: Canada Imperial Oil Limited, An Affiliate of Exxon Mobil Corporation
P.O. Box 4029, Station A
Calgary, ALBERTA. T2P 3M9 Canada

24 Hour Health Emergency 519-339-2145
Transportation Emergency Phone 519-339-2145
Supplier General Contact 1-800-567-3776

SECTION 2	COMPOSITION / INFORMATION ON INGREDIENTS
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Reportable Hazardous Substance(s) or Complex Substance(s)

Name	CAS#	Concentration*
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	64742-53-6	20 - 30%

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

SECTION 3	HAZARDS IDENTIFICATION
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This material is not considered to be hazardous according to regulatory guidelines (see (M)SDS Section 15).

POTENTIAL HEALTH EFFECTS

Low order of toxicity. Excessive exposure may result in eye, skin, or respiratory irritation. High-pressure injection under skin may cause serious damage.

NFPA Hazard ID: Health: 0 Flammability: 1 Reactivity: 0
HMIS Hazard ID: Health: 0 Flammability: 1 Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 4	FIRST AID MEASURES
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INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

SECTION 5	FIRE FIGHTING MEASURES
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EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Pressurized mists may form a flammable mixture.

Hazardous Combustion Products: Smoke, Fume, Sulfur oxides, Aldehydes, Oxides of carbon, Incomplete combustion products

FLAMMABILITY PROPERTIES

Flash Point [Method]: 165C (329F) [ASTM D-93]

Flammable Limits (Approximate volume % in air): LEL: 0.9 UEL: 7.0

Autoignition Temperature: N/D

SECTION 6**ACCIDENTAL RELEASE MEASURES****NOTIFICATION PROCEDURES**

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. U.S. regulations require reporting releases of this material to the environment which exceed the reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7**HANDLING AND STORAGE****HANDLING**

Prevent small spills and leakage to avoid slip hazard.

Static Accumulator: This material is a static accumulator.

STORAGE

Do not store in open or unlabeled containers.

SECTION 8**EXPOSURE CONTROLS / PERSONAL PROTECTION**

Exposure limits/standards for materials that can be formed when handling this product: When mists / aerosols can occur, the following are recommended: 5 mg/m³ - ACGIH TLV, 10 mg/m³ - ACGIH STEL, 5 mg/m³ - OSHA PEL.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No special requirements under ordinary conditions of use and with adequate ventilation. For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Work conditions can greatly effect glove durability; inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

See Sections 6, 7, 12, 13.

SECTION 9	PHYSICAL AND CHEMICAL PROPERTIES
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Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data.

GENERAL INFORMATION

Physical State: Liquid
Color: Yellow
Odor: Characteristic
Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 C): 0.87
Flash Point [Method]: 165C (329F) [ASTM D-93]
Flammable Limits (Approximate volume % in air): LEL: 0.9 UEL: 7.0
Autoignition Temperature: N/D
Boiling Point / Range: 229C (444F) - 512C (954F)
Vapor Density (Air = 1): N/D
Vapor Pressure: [N/D at 40 °C] | < 1 kPa (7.5 mm Hg) at 38C
Evaporation Rate (n-butyl acetate = 1): < 0.1
pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient): > 3.5
Solubility in Water: Negligible
Viscosity: 32 cSt (32 mm²/sec) at 40 C
Oxidizing Properties: See Sections 3, 15, 16.

OTHER INFORMATION**Freezing Point:** N/D**Melting Point:** N/A**Pour Point:** -48°C (-54°F)**DMSO Extract (mineral oil only), IP-346:** < 3 %wt

SECTION 10	STABILITY AND REACTIVITY
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STABILITY: Material is stable under normal conditions.**CONDITIONS TO AVOID:** Excessive heat. High energy sources of ignition.**MATERIALS TO AVOID:** Strong oxidizers**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.**HAZARDOUS POLYMERIZATION:** Will not occur.

SECTION 11	TOXICOLOGICAL INFORMATION
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ACUTE TOXICITY

<u>Route of Exposure</u>	<u>Conclusion / Remarks</u>
Inhalation	
Toxicity (Rat): LC50 > 5000 mg/m ³	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data.	Negligible hazard at ambient/normal handling temperatures. Based on assessment of the components.
Ingestion	
Toxicity (Rat): LD50 > 2000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials.
Skin	
Toxicity (Rabbit): LD50 > 2000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials.
Irritation (Rabbit): Data available.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
Eye	
Irritation (Rabbit): Data available.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.

CHRONIC/OTHER EFFECTS**Contains:**

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.

Additional information is available by request.

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = NTP CARC

3 = IARC 1

5 = IARC 2B

2 = NTP SUS

4 = IARC 2A

6 = OSHA CARC

SECTION 12	ECOLOGICAL INFORMATION
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The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

MOBILITY

Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Base oil component -- Expected to be inherently biodegradable

BIOACCUMULATION POTENTIAL

Base oil component -- Has the potential to bio accumulate, however metabolism or physical properties may reduce the bio concentration or limit bioavailability.

SECTION 13	DISPOSAL CONSIDERATIONS
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Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning PRECAUTIONARY LABEL TEXT: Empty containers may retain residue and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Do not attempt to refill or clean container since residue is difficult to remove. Empty drums should be completely drained, properly bunged and promptly returned to a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations.

SECTION 14	TRANSPORT INFORMATION
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LAND (DOT) : Not Regulated for Land Transport

LAND (TDG) : Not Regulated for Land Transport

SEA (IMDG) : Not Regulated for Sea Transport according to IMDG-Code

AIR (IATA) : Not Regulated for Air Transport

SECTION 15	REGULATORY INFORMATION
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OSHA HAZARD COMMUNICATION STANDARD: When used for its intended purposes, this material is not classified as hazardous in accordance with OSHA 29 CFR 1910.1200.

NATIONAL CHEMICAL INVENTORY LISTING: DSL, TSCA

EPCRA: This material contains no extremely hazardous substances.

SARA (311/312) REPORTABLE HAZARD CATEGORIES: Delayed Health.

SARA (313) TOXIC RELEASE INVENTORY: This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The Following Ingredients are Cited on the Lists Below:*

Chemical Name	CAS Number	List Citations
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	64742-53-6	13, 17, 18
PHOSPHORODITHOIC ACID, O,O-DI C1-14-ALKYL ESTERS, ZINC SALTS (2:1) (ZDDP)	68649-42-3	15

--REGULATORY LISTS SEARCHED--

- | | | | |
|---------------|------------------|-------------------|-------------|
| 1 = ACGIH ALL | 6 = TSCA 5a2 | 11 = CA P65 REPRO | 16 = MN RTK |
| 2 = ACGIH A1 | 7 = TSCA 5e | 12 = CA RTK | 17 = NJ RTK |
| 3 = ACGIH A2 | 8 = TSCA 6 | 13 = IL RTK | 18 = PA RTK |
| 4 = OSHA Z | 9 = TSCA 12b | 14 = LA RTK | 19 = RI RTK |
| 5 = TSCA 4 | 10 = CA P65 CARC | 15 = MI 293 | |

Code key: CARC=Carcinogen; REPRO=Reproductive

* EPA recently added new chemical substances to its TSCA Section 4 test rules. Please contact the supplier to confirm whether the ingredients in this product currently appear on a TSCA 4 or TSCA 12b list.

N/D = Not determined, N/A = Not applicable

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

No revision information is available.

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MHC: 0, 0, 0, 0, 0, 0

PPEC: A

DGN: 5007202 (1012936)

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TIRE INFORMATION

1. Tire Safety Information

This portion of the user's manual contain tire safety information as required by 49 CFR 575.6.

Section 2.0 contains "Steps for determining correct load limit-trailer"

Section 2.2 contains "Steps for determining correct load limit-tow vehicle"

Section 2.3 contains a Glossary of Tire Terminology, including "cold" inflation pressure," "maximum inflation pressure", recommended inflation pressure", and other non-technical terms.

Section 2.4 contains information from NHTSA brochure entitled "Tire Safety-Everything Rides On It". This brochure as well as the preceding subsections, describes the following items:

- Tire labeling, including a description and explanation of each marking on the tires, and information about the DOT Tire Identification Number (TIN)
- Recommended tire inflation pressure, including description and explanation of :
 - A. Cold Inflation Pressure
 - B. Vehicle Placard and location of vehicle
 - C. Adverse safety consequences of under inflation (including tire failure)
 - D. Measuring and adjusting air pressure for proper inflation
- Tire Care, including maintenance and safety practices
- Vehicle load limits, including a description and explanation of the following items:
 - A. Locating and understanding the load limit information, total load capacity, and cargo capacity
 - B. Calculating total and cargo capacities with varying seating configurations including Quantitative Examples showing/ illustrating how the vehicles cargo and luggage capacity decreases as combined number and size of occupant increases. This item is also discussed in section 3
 - C. Determining compatibility of tire and vehicle load capabilities
 - D. Adverse Safety consequences of overloading on handling and stopping tires

1.1 Steps for Determining Correct Load Limit-Trailer

Determining the load limits of a trailer includes more than understanding the load limits of the tires alone. On all trailers there is a Federal Certification/ VIN label that is located on the forward half of the left (road) side of the unit. This certification/ VIN label will indicate the trailer's Gross Vehicle Weight Rating (GBWR). This is the most particular axle can weigh. If there are multiple axles, the GAWR of each axle will be provided.

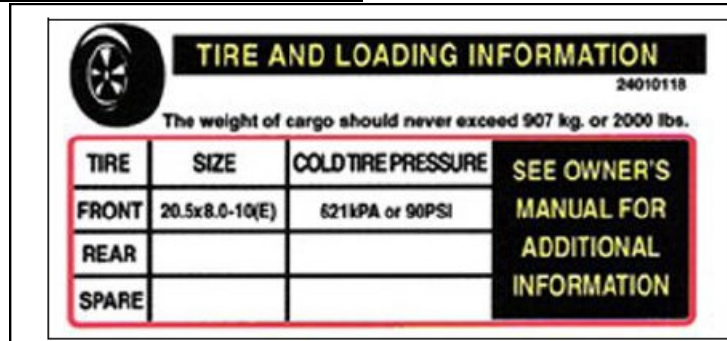
If your trailer has a GVWR of 10,000 pounds or less, there is a vehicle placard located in the same location as the Certification label described above. This placard provides tire and loading information. In addition, this placard will show a statement regarding maximum cargo capacity. Cargo can be added to the trailer, up to the maximum weigh specified on the placard. The combined weigh of the cargo is provided as a single number. In any case, remember: the total weight of a fully loaded trailer can not exceed the stated GVWR.

For trailers with living quarters installed, the weight of water and propane also need to be considered. The weight of fully filled propane containers is considered part of the weight of the trailer before it is loaded with cargo, and is not considered part of the disposable cargo load. Water however, is a disposable cargo weight about 800 pounds. If more cargo is being transported, water can be off-loaded to keep the total amount of cargo added to the vehicle with the limits of the GVWR so as not to overload the vehicle. Understanding this flexibility will allow you, the owner, to make choices that fit your travel needs.

When loading your cargo, be sure it is distributed evenly to prevent overloading front to back and side to side. Heavy items should be placed low and as close to the axle positions as reasonable. Too many items on one side may overload a tire. The best way to know the actual weigh of the vehicle is to weigh it at a public scale. Talk to our dealer to discuss the weighing methods needed toe capture the various weights related to the trailer. This would include the weight empty or unloaded, weights per axle, wheel, hitch or king-pin, and total weight.

Excessive loads and/or under inflation cause tire overloading and, as a result abnormal tire flexing occurs. This situation can generate an excessive amount of heat within the tire. Excessive heat may lead to tire failure. It is the air pressure that enables a tire to support the load., so proper inflation is critical. The proper air pressure may be found on the

1.1.1 Trailers 10,000 Pounds GVWR or Less



Tire and Loading Information Placard-Figure 1

1. Locate the statement, “The weight of cargo should never exceed XXX kg or XXX lbs.” on your vehicle’s placard. See figure1-1
2. This figure equals the available amount of cargo and luggage load capacity
3. Determine the combined weight of luggage and cargo being loaded on the vehicle. The weight may not safely exceed the available cargo and luggage load capacity.

The trailer’s placard refers to the tire information placard attached adjacent to or near the trailer’s VIN (certification) label at the left front of the trailer.

1.1.2. Trailers Over 10,000 LBS. GVWR (Note: These are not required to have a tire information placard on the vehicle)

1. Determine the empty weight of your trailer by weighting the trailer using a public scale or other means.
 - This step does not have to be repeated
2. Locate the GVWR (Gross Vehicle Weight Rating) of the trailer on your trailer’s VIN (certification) label.
3. Subtract the empty weight of your trailer from the GVWR stated on the VIN label. That weight is the maximum available cargo capacity of the trailer and may not be safely exceeded.

1.2. Steps for Determining Correct Load Limit-Tow Vehicle

1. Locate the statement, “ The combined weight of occupant and cargo should never exceed XXX LBS., ‘ on your vehicle’s placard
2. Determine the combined weight of the driver and passengers from who will be riding in your vehicle.
3. Subtract the combined weight of the driver and passengers from XXX Kilograms or XXX LBS.
4. The resulting figure equals the available amount of cargo and luggage capacity. For example. If the “XXX” amount equals 1400 LBS. and there are five 150 LB. passengers in your vehicle, the amount of available cargo and luggage capacity is 650 LBS. (1400-750 (5X150) = 650 LBS.)
5. Determine the combined weight of luggage and cargo being loaded on the vehicle. That weight may not safely exceed the available cargo and luggage capacity calculated in step #4
6. If your vehicle will be towing a trailer, load from your trailer will be transferred to your vehicle. Consult the tow vehicle’s manual to determine how this weight transfer reduces the available cargo and luggage capacity of your Vehicle.

1.3 Glossary Of Tire Terminology

Accessory Weight

The combined weight (in excess of those standard items which may be replaced) of automatic transmission, power steering, power brakes, power windows, power seats radio and heater, to extent that these items are available as factory-installed equipment (whether installed or not)

Bead

The part of the tire is made of steel wires, wrapped or reinforced by ply cords and that is shaped to fit the rim

Blas ply tire

A pneumatic tire in which ply cords that extend to the beads are laid at alternate angles substantially less than 90 degrees to the centerline of the tread

Carcass

The tire structure, except tread and sidewall rubber which, when inflated, bears the load

Chunking

The breaking away of pieces of the tread or sidewall

Cold Inflation Pressure

The pressure in the tire before you drive

Cord

The strands forming the piles in the tire

Cord Separation

The parting of cords from adjacent rubber compounds

Cracking

Any parting within the tread, sidewall, or inner liner of the tire extending to cord material

CT

A pneumatic tire with an inverted flange tire and rim system in which the rim is designed with rim flanges pointed radially inward and the tire is designed to fit on the underside of the rim in a manner that encloses the rim flanges inside the air cavity of the tire

Curb Weight

The weight of a motor vehicle with standard equipment including the maximum capacity of fuel, oil, and coolant, and, if so equipped, air conditioning and additional weight optional engine

Extra Load Tire

A tire designed to operate a higher loads and at higher inflation pressures than the corresponding standard tire

Groove

The space between two adjacent tread ribs

Gross Axle Weight Rating

The maximum weight that any axle can support, as published on the certification/VIN label on front left side of the trailer. Actual weight determined by weighing each axle on public scale, with the trailer attached to the towing vehicle

Hitch Weight

The downward force exerted on the hitch ball by the trailer coupler

Interliner

The layer (s) forming the inside surface of a tubeless tire that contains the inflating medium within the tire

Innerliner Separation

The parting of the innerliner from cord material in the carcass

Intended Outboard Sidewall

The sidewall that contains a white-wall, bears white lettering or bears manufacturer, brand, and/or model name molding that is higher or deeper than the same molding on the other sidewall of the tire or the outward facing sidewall of an asymmetrical tire that has a particular side that must always face outward when mounted on a vehicle.

Light Truck (LT) Tire

A tire designated by its manufacturer as primarily intended for use on lightweight trucks or multipurpose passenger vehicles.

Load Rating

The maximum load that a tire is rated to carry for a given inflation pressure

Maximum Load Rating

The load rating for a tire at the maximum permissible inflation pressure for that tire

Maximum Loaded Vehicle Weight

The sum curb weight, accessory weight, vehicle capacity weight, and production options weight

Measuring Rim

The rim on which a tire is fitted for physical dimension requirements

Pin Weight

The downward force applied to the 5th wheel or gooseneck ball, by the trailer kingpin or gooseneck coupler

Non-Pneumatic Rim

A mechanical device which, when a non-pneumatic tire assembly incorporates a wheel, supports the tire, and attaches, either integrally or separably, to the wheel center member and upon which the tire is attached

Non-Pneumatic Spare Tire Assembly

A non-pneumatic tire assembly intended for temporary use in place of one of the pneumatic tires and rims that are fitted to a passenger car in compliance with requirement of this standard

Non-Pneumatic Tire

A mechanical device which transmits, either directly or through a wheel or wheel center member, the vertical load and tractive forces from roadway to the vehicle, generates the tractive forces that provide that directional control of the vehicle and does not rely on the containment of any gas or fluid or providing those functions

Non-Pneumatic Tire Assembly

A non-pneumatic tire, alone or in combination with a wheel or wheel center member, which can be mounted on a vehicle

Normal Occupant Weight

This means 68 kilograms (150 lbs.) time the number of occupants specified in the second column of Table 1 of 49 CFR 571.110.

Occupant Distribution

The distribution of occupants in a vehicle as specified in the third column of Table 1 of 49 CFR 571.110.

Open Splice

Any parting of any junction of tread, sidewall, or innerliner that extends to cord material

Outer Diameter

The overall diameter of an inflated new tire

Overall Width

The linear distance between the exteriors of the sidewalls of an inflated tire, including elevations due to labeling, decorations, or protective bands or ribs

Ply

A layer of rubber-coated parallel cords

Ply Separation

A parting of rubber compound between adjacent plies

Pneumatic Tire

A mechanical device made of rubber, chemicals, fabric and steel or other materials, that when mounted on an automotive wheel, provides the traction and contains the gas or fluid that sustains the load.

Production Options Weight

The combined weight of those installed regular production options weighing over 2.3 Kilograms (5lbs.) in excess of those standard items which they replace, not previously considered in curb weight or accessory weight, including heavy duty brakes, ride levelers, roof rack, heavy duty battery, and special trim.

Radial Ply Tire

A pneumatic tire in which the ply cords that extend to the beads are laid at substantially 90 degrees to the centerline of the tread

Recommended Inflation Pressure

This is the inflation pressure provided by the vehicle manufacture on the Tire Information Label and on the Certification/VIN tag.

Reinforced Tire

A tire designed to operate at higher loads and at higher inflation pressures than the corresponding standard tire.

Rim

A metal support for a tire or a tire and tube assembly upon which the tire beads are seated

Rim Diameter

This means the rim diameter and width

Rim Type Designation

This means the industry of manufacturer's designation for a rim by style or code

Rim Width

This means the normal distance between rim flanges

Section Width

The linear distance between the exteriors of the sidewalls of an inflated tire, excluding elevations due to labeling, decoration, or protective bands.

Sidewall

That portion of a tire between the tread and bead

Sidewall Separation

The parting of the rubber compound from the cord material in the sidewall

Special Trailer (ST) Tire

The "ST" is an indication the tire is for trailer use only

Test Rim

The rim on which a tire is fitted for testing and may be an rim listed as appropriate for use with that tire

Tread

That portion of a tire that comes into contact with the road

Tread Rib

A tread section running circumferentially around a tire

Treadwear Indicators (TWI)

The projections within the principal grooves designed to give a visual indication of the degrees of wear of the tread

Vehicle Capacity Weight

The rated cargo and luggage load plus 68 kilograms (150 lbs.) times the vehicle's designated seating capacity

Vehicle Maximum load On The Tire

The load on an individual tire that is determined by distributing to each axle its share of the curb weight, accessory weight, and normal occupant weight (distributed in accordance with Table 1 of CRF 49 571.110) and dividing by 2

Weather Side

The surface area of the rim not covered by the inflated tire

Wheel Center Member

In the case of a non-pneumatic tire assembly incorporating a wheel, a mechanical device which attaches, Either integrally or separably, to the non-pneumatic tire assembly not incorporating a wheel, a mechanical device which attaches, either integrally or separably, to the non-pneumatic tire and provides the connection between tire and the vehicle

Wheel Holding Fixture

The fixture used to hold the wheel and tire assembly securely during testing

1.4. Tire Safety-Everything Rides On It

The national Traffic Safety Administration (NHTSA) has published a brochure (DOT HS 809 361) that discusses all aspects of Tire Safety, as required by CFR 575.6 This brochure is reproduced in part below. It can be obtained and downloaded from NHTSA, free of charge, from the following website:

<http://www.nhtsa.dot.gov/cars/rules/TireSafety/ridesonit/tireindex/html>

Studies of tire safety show that maintain proper tire pressure, observing tire and vehicle load limits (not carrying more weight in your vehicle than your tires or vehicle can safely handle), avoiding road hazards, and inspecting tires for cuts, slashes, and other irregularities are most important things you can do to avoid tire failure, such as tread separation or blowout and flat tires. These actions, along with other care and maintenance activities, can also:

- Improve vehicle handling
- Help protect you and others from avoidable breakdowns and accidents
- Improve fuel economy
- Increase the life of your tires

This booklet presents a comprehensive overview of tire safety, including information on the following topics:

- Basic tire maintenance
- Uniform Tire Quality Grading System
- Fundamental characteristics of tires
- Tire safety tips

Use this information to make tire safety a regular part of your vehicle maintenance routine. Recognize that the time you spend is minimal compared with inconvenience and safety consequences of a flat tire or other tire failure.

1.5. Safety First-Basic Tire Maintenance

Properly maintained tires improve the steering, stopping, traction and load-carrying capability of your vehicle underinflated tires and over loaded vehicles are a major cause of tire failure. Therefore as mentioned above, to avoid flat tires and other types of tire failure, you should maintain proper tire pressure, observe tire and vehicle load limits, avoid road hazards, and regularly inspect your tires.

1.5.1 Finding you vehicle's recommended tire pressure and load limits

Tire information placards and vehicle certification labels contain information on tires and load limits. These limits indicate the vehicle manufacturer's information including:

- Recommended tire size
- Recommended tire inflation pressure
- Vehicle capacity weight (VCW-the maximum occupant and cargo weight a vehicle is designed to carry)
- Front and rear gross axle weight ratings (GAWR-the maximum weight the axle systems are designed to carry)

Both placards and certification labels are permanently attached to the trailer near the left front

1.5.2. Understanding Tire Pressure and Load Limits

Tire inflation pressure is the level of air in the tire that provides it with load-carrying capacity and affects the overall performance of the vehicle. The tire inflation pressure is a number that indicates the amount of air Pressure-measured in pounds per square inch (psi) -a tire requires to be properly inflated. (you will also find this number on the vehicle information placard expressed in kilopascals (kpa), which is the metric measure used internationally)

Manufacturers of passenger vehicles and light truck determined this number based on the vehicle's design load limit, that is , the greatest amount of weight a vehicle can safely carry and the vehicles tire size. The proper tire pressure for your vehicle is referred to as the “ recommended cold inflation pressure” (As you will read below, it is difficult to obtain the recommended tire pressure if your tires are not cold) because tires are designed to be used on more than one type of vehicle, tire manufactures list the “maximum” permissible inflation pressure” on the tire sidewall. This number is the greatest amount of air pressure that should ever be put in the tire under normal driving conditions.

1.5.3. Checking Tire Pressure

It is important to check your vehicle's tire pressure at least once a month for the following reasons:

- Most tire may naturally lose air over time
- Tire can lose air suddenly if you drive over pothole or other object or if you strike the curb when parking.
- With radial tires, it is usually not possible to determine underinflation by visual inspection

For convenience, purchases a tire pressure gauge to keep in your vehicle. Gauges can be purchased at tire dealerships, auto supply stores, and other retail outlets.

The recommended tire inflation pressure that vehicle manufacturers provide reflects the proper psi when a tire is cold. The term cold does not relate to the outside temperature. Rather, a cold tire is one that has not been driven on for at least three hours. When you drive, your tires get warmer, causing the air pressure within them to increase. Therefore, to get an accurate tire pressure reading, you must measure tire pressure when the tires are cold or compensate for extra pressure in warm tires.

1.5.4. Steps For Maintaining Proper Tire Pressure

- **Step 1:** Locate the recommended tire pressure on the vehicle's tire information placard, certification label, or the owner's manual.
- **Step 2:** Record the tire pressure of all tires
- **Step 3:** If the tire pressure is too high in any of the tires, slowly release air by gently pressing on the tire valve stem with the edge of your tire gauge until you get to the correct pressure
- **Step 4:** If the tire pressure is too low, note the difference between the measured and the correct tire pressure. These “missing” pounds of pressure are what you will need to add
- **Step 5:** At a service station, add the missing pounds of air pressure (except in cases in which the front and rear tires are supposed to have different amounts of pressure)

If you have been driving your vehicle and think that a tire is underinflated, fill it to the recommended cold inflation pressure indicated on your vehicle's tire information placard or certification label. While your tire may still be slightly underinflated due to the extra pounds of pressure in the warm tire, it is safer to drive air pressure that is slightly lower than the vehicle manufacturer's recommended cold inflation pressure than to drive with a significantly underinflated tire. Since this is a temporary fix, don't forget to recheck and adjust the tire's pressure when you can obtain a cold reading.

1.5.5. Tire Size

To maintain tire safety, purchase new tires that are the same size as the vehicle's original tires or another size recommended by the manufacturer. Look at the tire information placard, the owner's manual, or the sidewall of the tire you are replacing to find this information. If you have any doubt about the correct size to choose, consult with the tire dealer.

1.5.6. Tire Tread

The tire tread provides the gripping action and action traction that prevent your vehicle from slipping or sliding, especially when the road is wet or icy. In general, tires are not safe and should be replaced when the tread is worn down to 1/16 of an inch. Tire have built-in tread wear indicators that let you know when it is time to replace your tires. These indicators are raised sections spaced intermittently in the bottom of the tread grooves. When they appear "even" with the outside of the tread with Lincoln's head upside down and facing you. If you can see the top of Lincoln's head, you are ready for new tires.

1.5.7. Tire Balance and Wheel Alignment

To avoid vibration or shaking of the vehicle when a tire rotates, the tire must be properly balanced. This balance is achieved by positioning weights on the wheel to counterbalance heavy spots on the wheel-and-tire assembly. A wheel alignment adjusts the angles of the wheels so that they are positioned correctly relative to the vehicle's frame. This adjustment maximizes the life of your tires. These adjustments require special equipment and should be performed by a qualified technician.

1.5.8. Tire Repair

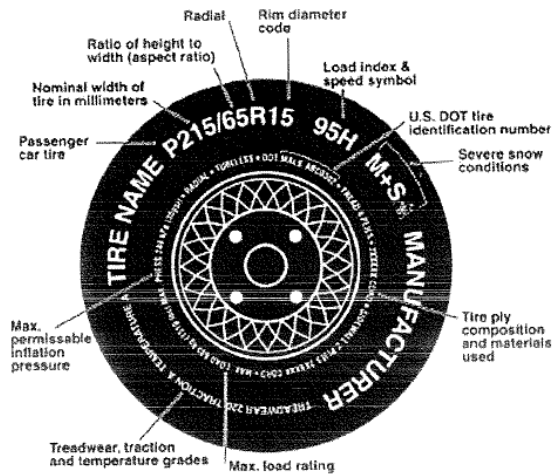
The proper repair of a punctured tire requires a plug for the hole and a patch for the area inside the tire that surrounds the puncture hole. Punctures through the tread can be repaired if they are not too large, but punctures to the sidewall should be repaired. Tires must be removed from the rim to be properly inspected before being plugged and patched.

1.5.9. Tire Fundamentals

Federal Law requires tire manufactures to place standardized information on the sidewall of all tires. This information identifies and describes the fundamental characteristics of the tire and also provides a tire identification number for safety standard certification and in case of a recall.

1.5.9.1. Information on Passenger Vehicle Tires

Please Refer to the Diagram Below



P

The “P” indicates the tire is for passenger vehicles

Next Number

This three-digit number gives the width in millimeters of the tire from sidewall edge to sidewall edge. In general, the larger the number, the wider the tire.

Next Number

This two digit number, known as the aspect ratio, gives the tire’s ration of height to width. Numbers of 70 or lower indicate a short sidewall for improved steering response and better overall handling on dry pavement.

R

The “R” stands for radial. Radial ply construction of tires has been the industry standard for the past 20 years

Next Number

This two-digit number is the wheel or rim diameter in inches. If you change your wheel size, you will have to purchase new tires to match the new wheel diameter.

Next Number

This two-or three digit number is the tire’s load index. It is a measurement of how much weight each tire can support. You may find this information in your owner’s manual.

M + S

The “M + S” or “M/S” indicates that the tire has some mud and snow capability. Most radial tires have these markings; hence they have some mud and snow capability.

Speed Rating

The speed rating denotes the speed at which a tire is designed to be driven for extended periods of time. The ratings range from 99 miles per hour (mph) to 186 mph. These ratings are listed below. Note: You many not find this information on all tires because it not required by law.

Tire Safety Information

Letter Rating	Speed Rating
Q	99 Mph
R	106 Mph
S	112 Mph
T	118 Mph
U	124 Mph
H	130 Mph
V	149 Mph
W	168* Mph
Y	186* Mph

* For tires with a maximum speed capability over 149 mph, tire manufacturers sometimes use the letters ZR. For those with a maximum speed capability over 186 mph, tire manufacturers always use the letters ZR

U.S. DOT Tire Identification Number

This begins with the letters “DOT” and indicates that the tire meets all federal standards. The next two numbers or letters are the plant code where it was manufactured, and the last four numbers represent the week and year the tire was built. For example, the numbers 3197 means the 31st week of 1997. The other numbers are marketing codes used at the manufacturer’s discretion. This information is used to contact consumers if a tire defect requires a recall.

Tire Ply Composition and Materials Used

The number of plies indicates the number of layers of rubber-coated fabric in tire. In general, the greater the number plies, the more weight a tire can support. Tire manufacturers also must indicate the materials in the tire, which include steel, nylon, polyester, and others

Maximum Load Rating

This number indicates the maximum load in kilograms and pounds that can be carried by the tire

Maximum Permissible Inflation Pressure

This number is the greatest amount of air pressure that should ever be put in the tire under normal driving conditions

1.5.9.2. UTQGS Information

Treadwear Number

This letter indicates the tire’s wear rate. The higher the treadwear number is, the longer it should take for tread wear down. For example, a tire graded 400 should last twice as long as a tire graded 200.

Traction Letter

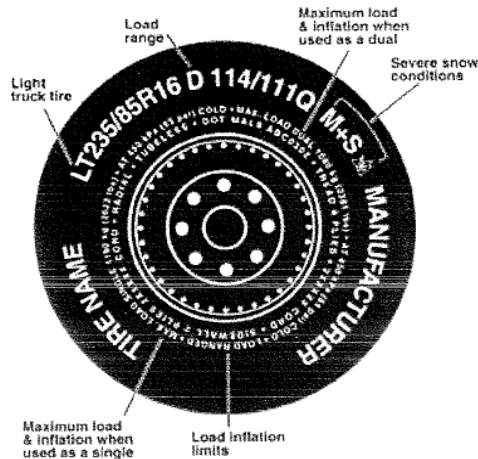
This letter indicates a tire’s ability to stop on wet pavement. A higher graded tire should allow you to stop your car on wet roads in a shorter distance than a tire with lower grade. Traction is graded from highest to lowest as “AA”, “A”, “B”, and “C”.

Temperature Letter

This letter indicates a tire’s resistance to heat. The temperature grade is for a tire that is inflated properly and not overloaded. Excessive speed, underinflation or excessive loading, either separately or in combination, can cause heat build-up and possible tire failure. From highest to lowest, a tire’s resistance to heat is graded as “A”, “B”, or “C”

1.5.9.3. Additional Information on Light Truck Tires

Please refer to the following diagram



Tire for light trucks have other markings besides those found on the sidewalls of passenger tires.

LT

The “LT” indicates the tire is for light truck or trailers.

ST

An “ST” is an indication the tire is for trailer use only

Max. Load Dual KG (lbs.) at kPa (psi) Cold

This information indicates the maximum load and tire pressure when the tire is used as a dual, that is, when four tires are put on each rear axle (a total of six or more tires on the vehicle)

Max. Load Single KG (lbs.) at kPa (psi) Cold

This information indicates the maximum load and tire pressure when the tire is used as a single

Load Range

This information identifies the tire’s load-carrying capabilities and it inflation limits

1.6. Tire Safety Tips

Preventing Tire Damage

- Slow down if you have to go over a pothole or other objects in the road
- Do not run over curbs or other foreign objects in the roadway, and try not to strike the curb when parking.

Tire Safety Checklist

- Check tire pressure regularly (at least once a month), including the spare
- Inspect tires for uneven wear patterns on the tread, cracks, foreign objects, or other signs of wear or trauma
- Remove bits of glass and foreign objects wedges in the tread
- Make sure your tire valves have valve caps
- Check tire pressure before going on a long trip
- Do no overload your vehicle. Check the tire information and loading placard or user’s manual of the maximum recommended load for the vehicle

DUMP HOIST MANUAL

Omaha Standard

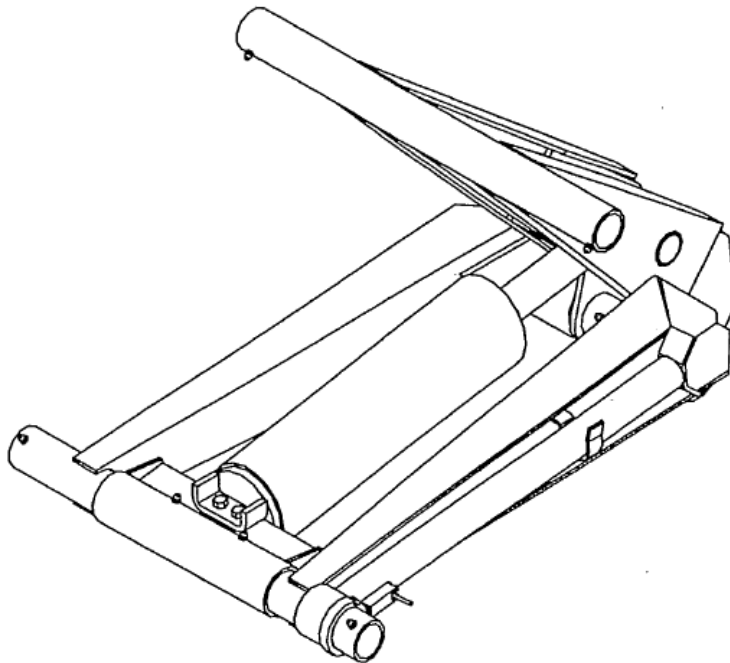


Operator's Manual

Installation, Operating, Safety and Maintenance
Instructions With Parts Lists

DTH Series Dump Trailer Hoists

415 DTH, 515 DTH, 519DTH, 520 DTH, 625 DTH, 630 DTH



Omaha Standard, Inc.
Truck Bodies and Hoists
3501 South 11th Street
Council Bluffs, IA 51501-3633 U.S.A
Phone (712) 328-7444 Fax (712) 328-8383

Omaha Standard's Limited Warranties

Dump Trailer Hoists-DTH Series

These warranties cover the Omaha Standard DTH series Dump trailer hoists

3-Year Limited Warranty-Hoist Mainframe and Hydraulic Cylinder

Omaha Standard warrants to the original owner that each new Omaha Standard hoist mainframe and hydraulic cylinder shall be free from defects in material and manufacturing workmanships for THREE YEARS from the date of purchase. If such a defect appears during the three year warranty period, follow applicable claim procedures and Omaha Standard will repair or replace (at its option) the mainframe and/or cylinder without charge.

3-Year Limited Warranty-Hydraulic Pump

If the electric hydraulic pump is supplied by Omaha Standard, Omaha Standard warrants to the original owner that the electric hydraulic pumps supplied with the new hoist shall be free from defects in material and manufacturing workmanship for THREE YEARS from the date of purchase. If such a defect appears during the three year warranty period, follow applicable claim procedures and Omaha Standard will repair or replace (at its option) the electric hydraulic pump without charge.

1-Year Limited Warranty

As to defects not related to the hoist mainframe, the cylinder or the pump as specified above, Omaha Standard warrants to the original owner that the hoist shall be free from defects in material and manufacturing workmanship for ONE YEAR from the date of purchase. If such a defect appears during the one year warranty period, follow applicable claim procedures and Omaha Standard will repair or replace (all its option) your hoist without charge.

You must properly maintain and service the hoist in accordance with the owner's manual for warranty eligibility. The warranties apply only to Omaha Standard manufactured products and exclude add-on attachments and modifications, including electric hydraulic pumps, hoses, fittings and controls not supplied by Omaha Standard.

The warranties do not cover defects or damage to hoists and other components improperly installed, abused, misused, or damaged by reason of an accident.

The warranties do not apply to products purchased and used outside the U.S.A. and Canada.

Omaha Standard disclaims liability for indirect, incidental or consequential damages, such as damage to contents. Make Claims by contacting and authorized Omaha Standard distributor, or Customer Service Department, Omaha standard 3501 S 11th street, Council Bluffs, IA 51501. Make claims in writing on the proper form and submit to Omaha Standard.

Omaha Standard or its authorized representative reserves the right to inspect hoists claimed to be defective for warranty purposes and dispose of the claim as it sees fit, including repair or replacement. Unauthorized repair or replacement not in accordance with Omaha Standard recommendations and procedures may void the warranty.

Return all products or parts claimed as defective within 30 days to the factory for warranty consideration. Omaha Standard prepays the freight on all items shipped from the factory for warranty reasons. You must prepay the freight on all items shipped from the factory for warranty reasons. You must prepay freight on all items returned to the factory for warranty.

An authorized Omaha Standard distributor or person or pre-approved by Omaha Standard in writing must perform all labor for warranty purposes

Forward

This manual contains information necessary for the proper operation and installation of your Omaha Standard DTH series dump trailer hoist. This manual also contains specifications, parts lists, maintenance information, safety suggestions, and other general information.

Please read this manual carefully and understand it before attempting to install, operate, maintain, or repair your Omaha Standard DTH series dump trailer hoist. Keep this manual with the hoist for future reference. If at any time you have questions, you should contact your Omaha Standard distributor. The distributor has trained service technicians and Omaha Standard replacement parts to keep your Omaha Standard hoist in top operating condition at all times.

Throughout this manual you will see the following symbol:

 - This is the Safety-Alert Symbol

Meaning: ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

The terms CAUTION!, WARNING! And DANGER! Are used in conjunction with the Safety-Alert Symbol to identify the hazard level for items of personal safety.

 CAUTION! MEANS HAZARDS OR UNSAFE PRACTICES THAT COULD RESULT IN MINOR PERSONAL INJURY OR PRODUCT OR PROPERTY DAMAGE

 WARNING! MEANS HAZARDS OR UNSAFE PRACTICES THAT COULD RESULT IN MINOR PERSONAL INJURY OR DEATH

 DANGER! MEANS IMMEDIATE HAZARDS THAT WILL RESULT IN SEVERE PERSONAL INJURY OR DEATH

 SAFETY FIRST!!!! 

Before using an Omaha Standard Hoist, consult all applicable safety standards and instruct the operator fully in its use. Be sure that all personnel who intend to operate the hoist read and understand this manual fully and comply with all instructions and safety standards.

Trailer Manufacturer

This manual contains instructions to correctly install the Omaha Standard DTH series dump trailer hoist and components. If components are used that are not provided by Omaha Standard, then it is the responsibility of the trailer manufacture to ensure proper installation and operation of the system.

The manual provides operation instructions that are specific to Omaha Standard supplied components. If Omaha Standard does not supply the hydraulic system, then it is the responsibility of the trailer manufacturer to provide or create the proper manual for the hydraulic system to ensure the safe operation of the hoist and hydraulic system. It is important that this manual and the proper hydraulic operator's manual are given to the end user of the trailer.

Omaha Standard provides decals that are to be affixed to the trailer. These decals are specific to Omaha Standard supplied components. Since we do not know the requirements of your trailer, Omaha Standard is not implying that these are the only decals needed for your trailer. If these decals do not apply or more decals required, then it is the responsibility of the trailer manufacturer to provide those decals as needed.

Hydraulic System

Omaha Standard hoists can be supplied with an Omaha Standard hydraulic System. These hydraulic systems and their hydraulic components have been tested and are compatible with the DTH series dump trailer hoists.

IF YOU SUBSTITUTE HYDRAULIC COMPONENTS, IT IS THE TRAILER MANUFACTURER'S RESPONSIBILITY TO ENSURE THAT THE SUBSTITUTED COMPONENTS ARE COMPATIBLE WITH THE COMPONENTS SUPPLIED BY OMAHA STANDARD. INCOMPATIBLE COMPONENTS COULD RESULT IN FAILURE OF THE HOIST OR OTHER COMPONENTS, WHICH COULD CAUSE PROPERTY DAMAGE, SEVERE INJURY OR EVEN DEATH

All Omaha Standard warranty will be voided if Omaha Standard determines that the substituted parts were incompatible with those components supplied by Omaha Standard.

Omaha Standard has provided several hoist hydraulic parameters in the table below to be used as a general guide. To ensure component compatibility, consult Omaha Standard.

Hoist Manual	415/515/519	520/625/630
Maximum Hydraulic Flow Rate	4 GPM	6 GPM
Maximum Hydraulic Pressure for raising body	3250 PSI	3250 PSI
Maximum Hydraulic Pressure for lowering body	1500 PSI	1500 PSI

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OMAHA STANDARD

General Information



The Omaha Standard DTH series dump trailer hoists are designed for 8-20 foot bodies. The low mounting height, rigid construction, light weight, and easy installation make the DTH series sump trailer hoists a standard in the industry

Single-acting electric is standard with some of the DTH series dump trailer hoist models. A double-acting electric is available as an option. The double-acting system gives a high degree of load control and prevents the body from free dumping when the load shifts. It will help return a shifted load and aids in holding body down on chassis during transport

The hoist capacities vary as a result of the hoist mount to rear hinge distance, body length, and dump angle used. Capacities are shown in the tables

NOTE: Consult factory for hoist applications other than those shown in these charts



OMAHA STANDARD

Operating Instructions



A. To Raise Body:

▲ WARNING! FOR SAFETY REASONS, OPERATE HOIST ONLY WITH TRAILER PARKED ON LEVEL AND FIRM GROUND.

1. Depress “up” button on control station
2. When hoist reaches desired height, release “up” button. Hoist will hold body in position.

B. To Lower Body:

▲ CAUTION!: DO NOT POWER DOWN HOIST WITH PROP SUPPORTING BODY ON A DOUBLE ACTING SYSTEM.

NOTE: To avoid getting air into system or overflowing pump reservoir, always power down a double acting hoist.

1. If body is EMPTY, push the “down” button

C. To operate the safety Body Prop (see figure 1, page 3):

▲ WARNING! ALWAYS USE BODY PROP WHEN PERFORMING AND ACTIVITY UNDER A RAISED BODY. USE SAFETY BODY PROP TO SUPORT ONLY AN EMPTY BODY!!

1. To prop a raised body
 - A. Raised body to a height slightly beyond reach of prop
 - B. Shut off all power

▲ CAUTION! MAKE SURE NO ANAUTHORIZED PERSONNEL HAVE ACCESS TO CONTROLS

▲ CAUTION! DO NOT USE SAFETY PROP TO SUPPORT A LOADED BODY

- C. Swing prop upwards until pin locks into collar
 - D. Using controls, lower body slowly until hoist upper cross tube come to rest on prop.
2. To place body safety prop in storage position
 - A. Raise body beyond reach of prop
 - B. Shut off power

▲ CAUTION! MAKE SURE NO UNAUTHORIZED PERSONNEL HAVE ACCESS TO CONTROLS

- C. Pull out on pin to release prop from collar
 - B. Lower prop to horizontal, stored position and snap into hanger bracket.



OMAHA STANDARD



Body Safety Prop Operating Instructions

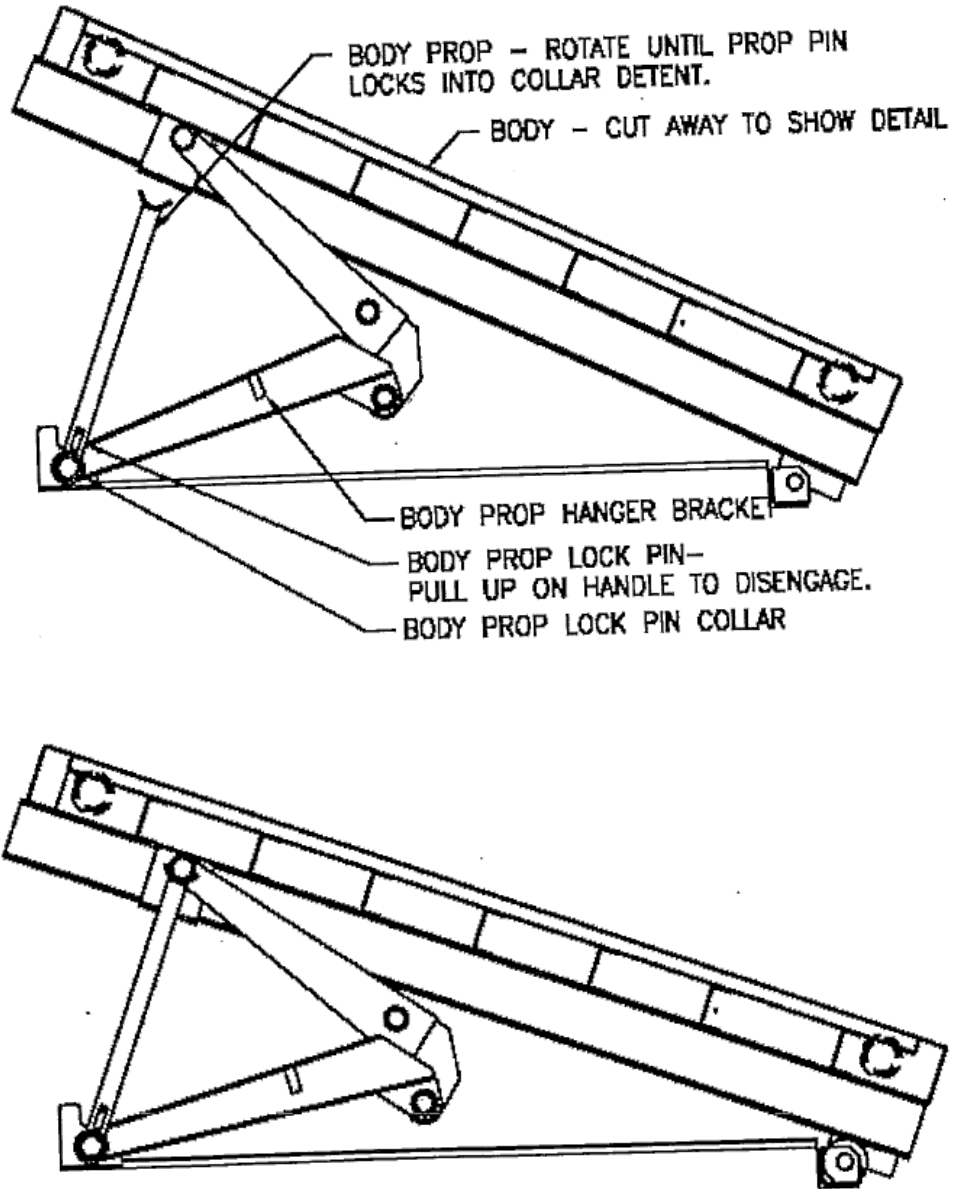


Figure 1



OMAHA STANDARD



Preventative Maintenance

▲ WARNING! PROP OR BRACE BODY BEFORE SERVICING HOIST OR WORKING UNDER BODY!

▲ CAUTION! DO NOT USE SAFETY PROP TO SUPPORT A LOADED BODY

▲ CAUTION! MAKE SURE NO UNAUTHORIZED PERSONNEL HAVE ACCESS TO CONTROL

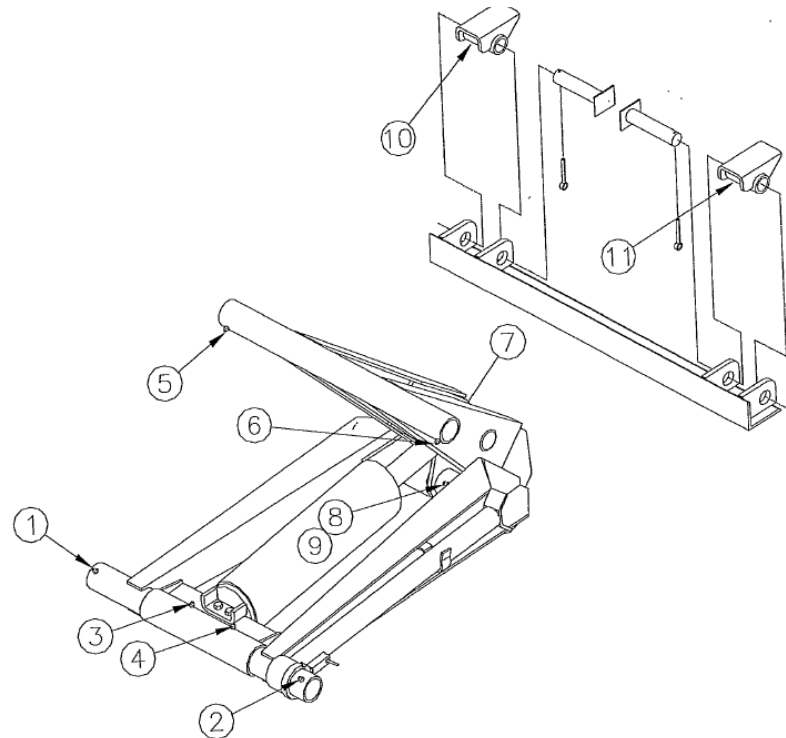
1. The hoist (including rear hinge) requires frequent lubrication-once a week during heavy use periods. Use premium quality base grease.
2. Tighten mounting bolts and cotter pin connections periodically. Inspect welds for fatigue and cracks
3. Use a high grade SAE 5W or 10W non foaming hydraulic oil. Check pump reservoir periodically. Clean tank breather cap and check oil for cleanliness.
4. Check for hydraulic leaks in hose connections and make certain all hydraulic fittings are tight.



OMAHA STANDARD



415/515/519 Grease Zerk Locations



NOTE: TRAILER MANUFACTURES MAY HAVE INSTALLED A REAR HINGE OTHER THAN THE OMAHA STANDARD REAR HINGE SHOWN HERE

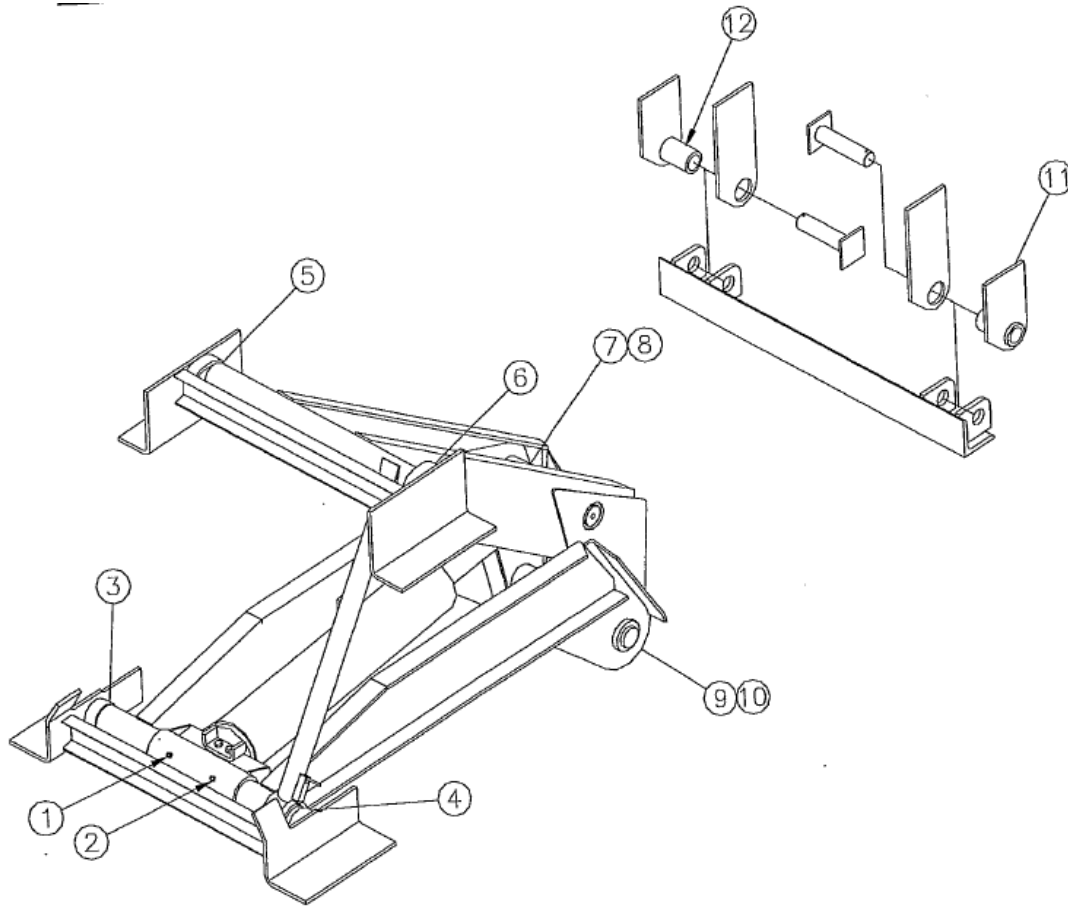
ITEM NO.	LOCATION	ITEM NO.	LOCATION
1	LOWER CROSS TUBE	7	CROSS HEAD TUBE
2	LOWER CROSS TUBE	8	SCISSOR HINGE TUBE
3	CYLINDER MOUNT TUBE	9	SCISSOR HINGE TUBE
4	CYLINDER MOUNT TUBE	10	REAR HINGE
5	UPPER CROSS TUBE	11	REAR HINGE
6	UPPER CROSS TUBE		



OMAHA STANDARD



520-625/630 DTH GREASE ZERK LOCATIONS



NOTE: TRAILER MANUFACTURES MAY HAVE INSTALLED A REAR HINGE OTHER THAN THE OMAHA STANDARD REAR HINGE SHOWN HERE

ITEM NO.	LOACTION	ITEM NO.	LOCATION
1	CYLINDER MOUNT TUBE	7	CROSS HEAD TUBE
2	CYLINDER MOUNT TUBE	8	CROSS HEAD TUBE
3	LOWER MOUNT	9	SCISSOR HINGE TUBE
4	LOWER MOUNT	10	SCISSOR HINGE TUBE
5	UPPER MOUNT	11	REAR HINGE PIVOT TUBE
6	UPPER MOUNT	12	REAR HINGE PIVOT TUBE



OMAHA STANDARD



▲ WARNING! PROP OR BRACE BODY BEFORE SERVICING HOIST OR WORKING UNDER BODY!

▲ CAUTION! DO NOT USE SAFETY PROP TO SUPPORT A LOADED BODY

1. HOIST WILL NOT RAISE LOAD:

A. Body overloaded or loaded too far forward:

- 1) Reduce load or shift load rearward

B. Valve assembly not actuating:

- 1) Valve must move full stroke when engaged. Check valve for contamination. Clean or replace valve.

C. Cylinder mounts/hoist frame needs lubrication:

- 1) Wipe all dirt from fittings and lubricate hoist pivot points with premium, Graphite base grease.

D. Restricted hydraulic line:

- 1) Check pinched hydraulic line. Re-route if necessary

E. Pump not running:

- 1) Check battery and cable connections

F. Low pump pressure:

- 1) Consult hoist specification chart shown later in manual to determine the maximum output pressure for your specific hoist. Adjust pump relief valve to meet this specification.

▲ WARNING! ADJUSTING THE HYDRAULIC PRESSURE TO MORE THAN THE RECOMMENDED SETTING MAY CAUSE THE HOIST TO FAIL. THIS COULD CAUSE DAMAGE, SERIOUS INJURY OR DEATH. CONTACT THE MANUFACTURER OR AN AUTHORIZED OMAHA STANDARD DISTRIBUTOR TO ADJUST PUMP OUTPUT PRESSURE

- 2) Replace pump if pump relief valve will not adjust to specification

2. HOISTS LIFTS SLOWLY

A. Oil is too thick:

- 1) Replace hydraulic oil with a lighter weight oil or ATF (Automatic Transmission Fluid)

B. Low pump flow rate:

▲ WARNING! PROP OR BRACE BODY BEFORE SERVICING HOIST OR WORKING UNDER BODY!



OMAHA STANDARD



▲ CAUTION! DO NOT USE SAFETY PROP TO SUPPORT A LOADED BODY

- 1) Check reservoir filter screen and breather cap. Clean if dirty
- 2) Replace pump if hoist performance has degraded over time

3. HOIST DELAYS BEFORE LIFTING:

A. Air trapped in system:

- 1) Cycle hoist to full stroke 7-8 times to remove all air from cylinder
- 2) Change hydraulic oil to non-foaming, non detergent type

B. Pump sucking air into system:

Note: Always “power down” a double acting hoist to prevent sucking air into the system and displacing oil from reservoir

▲ WARNING! PROP OR BRACE BODY BEFORE SERVICING HOIST OR WORKING UNDER BODY!

▲ CAUTION! DO NOT USE SAFETY PROP TO SUPPORT A LOADED BODY

- 1) Check reservoir oil level. Add oil if level is lower, than 2” from top of reservoir when hoist is fully closed.
- 2) Check fittings and hoses for loose connections. Re-tighten fitting and hoses or replace if necessary

4. HOIST WILL NOT FIT LOAD TO TOP OF STROKE:

- 1) Check reservoir oil level. Add oil if level is lower than 2” from top of reservoir when hoist is fully closed.

5. LOAD CREEPS DOWN IN A HOLD POSITION:

A. Oil leaking past valve spool:

- 1) Valve must center. Check valve for contamination. Clean or replace valve if necessary
- 2) Defective or worn valve. Replace

B. External Hydraulic system oil Leak:

- 1) Inspect hydraulic fitting, hoses, and cylinder for oil leakage. Re-tighten fittings and hoses or replace fitting, hoses, and/or cylinder if necessary.

C. Oil leaking past cylinder seals:

- 1) Rebuild or replace cylinder. (see cylinder rebuild procedure)

6. HOIST WILL NOT LOWER

A. Valve assembly not actuating:

- 1) Valve must move full stroke when engaged. Check valve for contamination. Clean or replace valve.
- 2) Defective valve. Replace



▲ WARNING! PROP OR BRACE BODY BEFORE SERVICING HOIST OR WORKING UNDER BODY!

B. Cylinder mounts/hoist frame needs lubrication:

- 1) Wipe dirt from fittings and lubricate hoist pivot points with premium, graphite base grease

7. PUMP UNUSALLY NOISY:

A. Pump mounting bolts loose:

- 1) Re-tighten bolts

B. Pump cavitating due to inlet air restriction or air in system:

- 1) Check reservoir filter screen and breather cap. Clean if dirty
- 2) Check reservoir oil level. Add oil if level is lower than 2" from top of reservoir when hoists is fully closed.
- 3) Cycle hoist to full stroke 7-8 times to remove all air from cylinder
- 4) Change hydraulic oil to a non-foaming, Non-detergent type

8. Oil SPILLAGE FROM RESERVIOR FILLER CAP:

A. Air trapped in system:

- 1) Cycle hoist to full stroke 7-8 times to remove all air from cylinder
- 2) Change hydraulic oil to a non-foaming, non-detergent type

B. Reservoir Overfilled

- 1) Remove oil form reservoir until it is at proper level

C. Pump Sucking air into system:

Note: Always "power down" a double acting hoist to prevent sucking air into the system and displacing oil from reservoir

- 1) Check reservoir oil level. All oil if level is lower than "2" from top of reservoir when hoist is fully closed.
- 2) Check fittings and hoses for loose connections. Re-tighten fittings and hoses or replace if necessary

D. Pump not engaged when lowering hoist:

- 1) You must engage pump to "power down" a double-acting hoist system. A double-acting hoist will suck air into system and displace oil from reservoir if allowed to "gravity down"



OMAHA STANDARD



CYLINDER REBUILD PROCEDURE REPLACEMENT OF SEALS (SEE FIGURE 4)

▲ CAUTION: ONLY AN AUTHORIZED DEALER OR SKILLED PROFESSIONAL FAMILIAR WITH HYDRAULIC PRODUCTS SHOULD ATTEMPT CYLINDER REBUILD. CALL FACTORY BEFORE ATTEMPTING REPAIR.

▲ WARNING: PROP OR BRACE BODY BEFORE SERVICING HOIST OR WORKING UNDER BODY!

▲ CAUTION! DO NOT USE SAFETY PROP TO SUPPORT A LOADED BODY

1. The cylinder should be disassembled in a clean environment to prevent dirt or other contamination from entering the interior of the cylinder. Clean any accumulated dirt or debris from the port openings and rod guide area. Remove the port plugs and drain any oil from the cylinder. Do not reinstall the port plugs at this time. No special tools are required for disassembly. Items that should be at hand are a vise, flat punch hammer, clean oil, clean paper towels or shop towels and wrenches for removal of the guide retaining capscrews and the piston nut.
2. Remove the two rod guide retaining capscrews that are installed in the face of the rod guide.
3. After removing the guide retaining capscrews, secure the cylinder in a vise at about the mid-point of the wall. Do not excessively tighten vise on wall or it will be difficult to pull piston past deflected area of wall. Place the punch on the face of the rod guide and gently tap on the punch with the hammer to drive the rod guide into cylinder bore. Drive the rod guide inside the bore until the groove in wall. A screwdriver can be used to lift the retaining ring out of the groove also. Be very careful to not scratch any part of the cylinder bore as a scratch may damage the piston seal on assembly.
4. Pull the rod vigorously outward and allow the piston to bump the rod guide. If there is high resistance to piston movement in the area of the vise jaws, the vise is probably too tight. The momentum of the rod should be sufficient to pull the rod guide and piston from cylinder barrel. Be careful to not mar the chromed surface of the rod. NOTE: the piston seal and the rod guide static seal will likely be cut by the edge of the retaining ring groove on removal from the barrel. This is normal and cannot be avoided on disassembly.



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5. Secure the rod so that the piston nut can be removed. Be careful to not mar the chromed surface of the rod. The rod cannot be repaired if it is dented or scratched. If securing the rod in a vise, use clean cardboard to pad the vise jaws. Remove the piston nut, piston, spacer tube (if any) and rod guide.
6. Note the position and orientation of the seals on the piston and rod guide before replacing them. Be careful to not scratch the seal grooves when removing the old seals. The seals can be removed with a sharp tool like an awl by carefully pushing the point partially into the seal and prying the seal from the groove. Hard seals can be removed by carefully cutting the seal apart with a utility knife or an x-acto knife.
7. Inspect the seal grooves and clean away any contamination. Apply a light coating of clean oil to the new seals and into the seal grooves to ease installation and prevent scuffing of the sealing surfaces.
8. Assemble the rod guide and piston onto the rod. Install and tighten the piston nut to the required torque. For 4" bore cylinders, torque to 625-750 ft.-lbs. For 5" and 6" bore cylinders, torque to 1175-1400 ft.-lbs.
9. Apply a light coating of clean oil to the piston and guide OD and to the mouth of the cylinder barrel. Carefully position the piston so that it is centered and square with the cylinder wall mouth. Once started, push firmly until the piston is about half way down the length of the cylinder bore. Carefully push the rod guide into the cylinder bore until the front face of clears the retaining ring groove. Be careful to not mar the chromed rod surface. The rod guide may have to be driven down the cylinder bore using a hammer and a punch or dowel. Install the rod-guide retaining ring into the groove and be certain that it is completely nested into the bottom of the groove. Pull the rod outward until the piston contacts the rod guide. Continue to pull on the rod until the rod guide is firmly in position against the retaining ring. Install rod guide retaining capscrews.
10. Check cylinder for external leaks using rated hydraulic pressure. Any leaks should be evident after the cylinder has been pressurized for one minute. Remove pressure from cylinder. If the seals are oil tight, the cylinder is ready for service.



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HOIST	SEAL KIT PART NO.	HOIST	SEAL KIT PART NO.
415	3169554	519	3169550
515/520	3169553	625/630	3169551

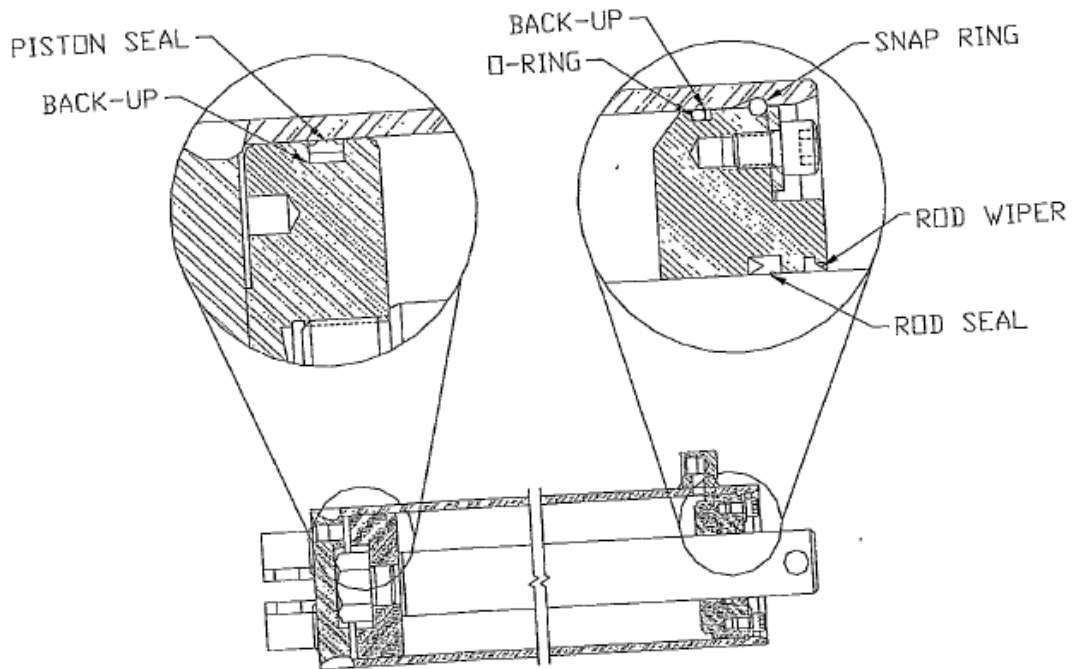


Figure 4



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TRAILER HOIST INSTALLATION INSTRUCTIONS INSTALLATION CHECKLIST

The following is a step-by-step checklist, in proper order for hoist installation. Please study complete installation procedure before beginning. Go over this checklist again, after installing hoist, to make sure you did not miss any steps.

NOTE: These instructions are only for components supplied by Omaha Standard. If you are using another hydraulic system, rear hinge or hoist mounting brackets, please follow the manufacture's instructions provided with those components and give those operating manuals to the end user.

▲ WARNING: IF THE HYDRAULIC SYSTEM INSTALLED IS NOT SUPPLIED BY OMAHA STANDARD OR HAS BEEN MODIFIED, IT IS THE RESPONSIBILITY OF THE INSTALLER TO VERIFY THAT THE SYSTEM IS COMPATIBLE WITH THE HOIST. HOIST HYDRAULIC SPECIFICATIONS CAN BE FOUND IN THE REFERENCE SECTION OF THIS MANUAL. THE INSTALLER MUST PROVIDE THE CORRECT OPERATION MANUAL FOR THE HYDRAULIC SYSTEM THAT IS USED.

- A. CHECK ALL KITS
- B. PRELIMINARY PLAN
- C. POSITION HOIST ON FRAME
- D. VERIFY PLAN
- E. INSTALL REAR HINGE ASSEMBLY
- F. MOUNT HOIST TO FRAME
- G. INSTALL HYDRAULIC SYSTEM
- H. ATTACH HARDWOOD RISERS
- I. ATTACH BODY TO REAR HINGE AND UPPER MOUNTS
- J. AFFIX ALL WARNING DECALS
- K. REVIEW INSTALLATION CHECKLIST

INSTALLATION PROCEDURE

A. Check all kits:

Remove all parts from kit boxes and refer to drawings and related parts lists to make sure you have all necessary parts and are familiar with part names

B. Preliminary Plan:

▲ CAUTION: PROTECT ALL HYDRAULIC PARTS FROM FOREIGN MATERIALS WHILE ASSEMBLING, WELDING, AND GRINDING.



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1. Plan installation of hoist by reviewing the hoist mounting diagrams (Figure 5-6) and capacity charts in the hoist reference information section of this manual (tables 4-9)

From these determine:

A. Desire dump angle and capacity.

B. Mounting distance (centerline of hoist upper cross shaft to centerline of rear hinge pivot point) the mounting distance for each dump angle is in the bottom row of tables 4-9

NOTE: Lift capacity ratings are based on the mounting distance. The hoist can be reverse mounted to clear obstructions with only a slight reduction in hoist capacity.

C. POSITION HOIST ON FRAME:

1. After determining desired mounting distance, mark position of lower hoist mounts and rear hinge on frame rails.

2. Set hoist in position on frame. It may be necessary to move hoist forward or backward to avoid obstructions. This changes dump angle and hoist capacity.

D. VERIFY PLAN

Once you have hoist positioned on frame and have thoroughly checked for any interference, re-check dump angle and mounting distance to verify lifting capacity.

DTH TRAILER HOIST MOUNTING DIAGRAM

STANDARD MOUNT

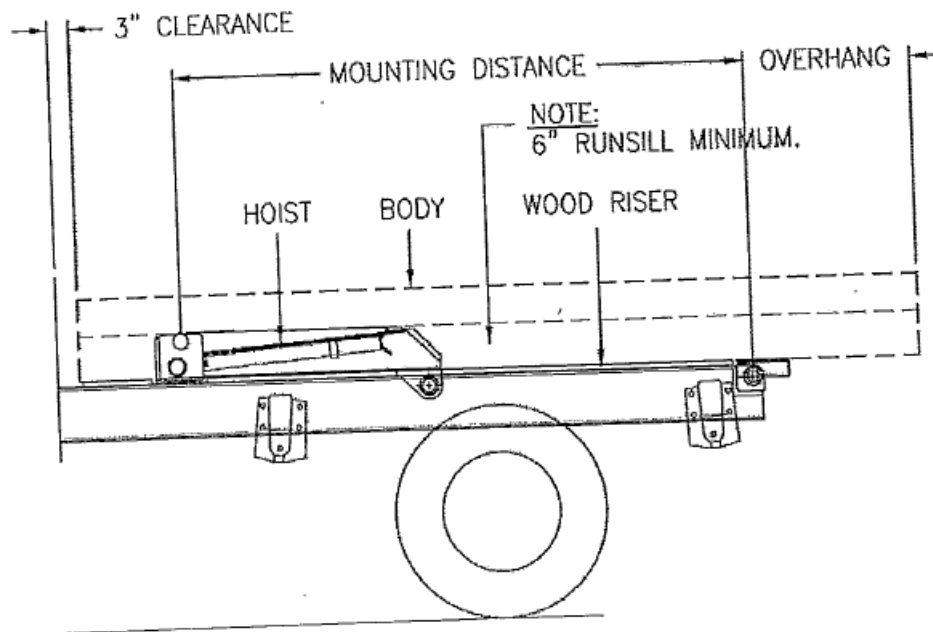


Figure 5



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REVERSE MOUNT

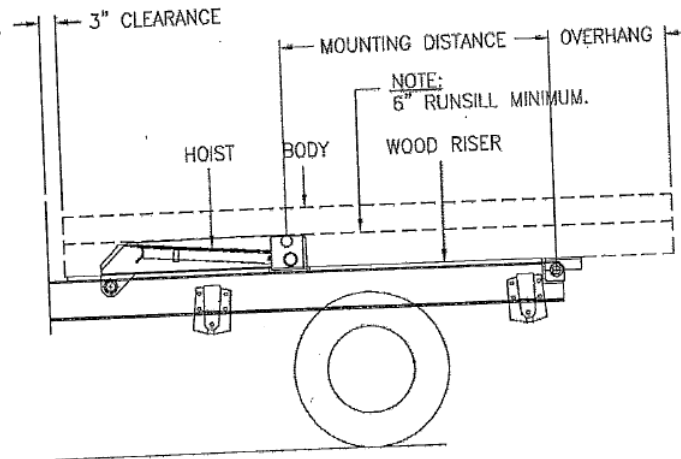


Figure 6

E. INSTALL REAR HINGE ASSEMBLY (See figures 7 and 8)

NOTE: The installation instructions apply to an Omaha Standard rear hinge. If a rear hinge other than an Omaha Standard rear hinge is used, proper installation of the rear hinge is the responsibility of the installer.

THE DTH TRAILER HOIST REAR HINGE FITS 34\"

Minimum mounting height of the 415/515/519 hoist is 6 1/2\" and the 520/625/630 is 6 3/4\". Assuming a 3/4\" wood riser is used, minimum body long sill requirement is 6\". The “riser” is a spacer or cushion strip, typically of hardwood, located between body and frame and attached to top of each frame side.

1. Cut a 2 1/2\" X 4\" notch in frame rails. If a 3/4\" riser is not used, adjust notch so that hinge pivot pas is flush with top of riser.

NOTE: It is extremely important to locate near hinge as close as possible to rear axle suspension to avoid bending frame. Notch frame no more than 5\" from rear spring hanger of rear axle.

▲ CAUTION: YOU MAY HAVE TO DOUBLE OR REINFORCE FRAME IF REAR HINGE IS NOT 5\" OF REAR AXLE SUSPENSION SUPPORT. CONSULT FACTORY IF IN DOUBT.

1. Set rear hinge into notches and clamp in place. Make sure rear hinge assembly is square and level with truck frame and top of hinge pivot pad is flush with top of riser.
2. Weld into place with 3/8\" fillet welds.



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REAR HINGE INSTALLATION TYPICAL APPLICATION

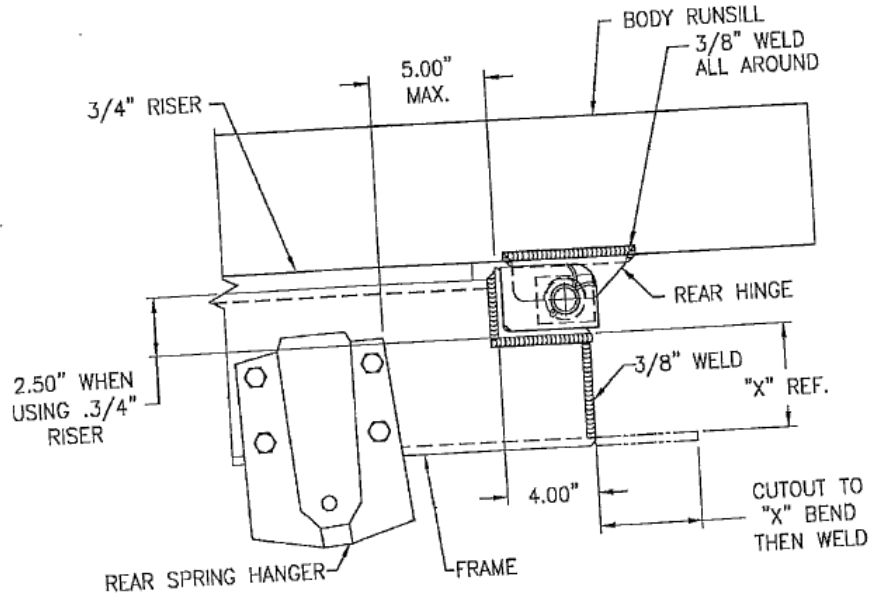


Figure 7

TYPICAL REAR VIEW

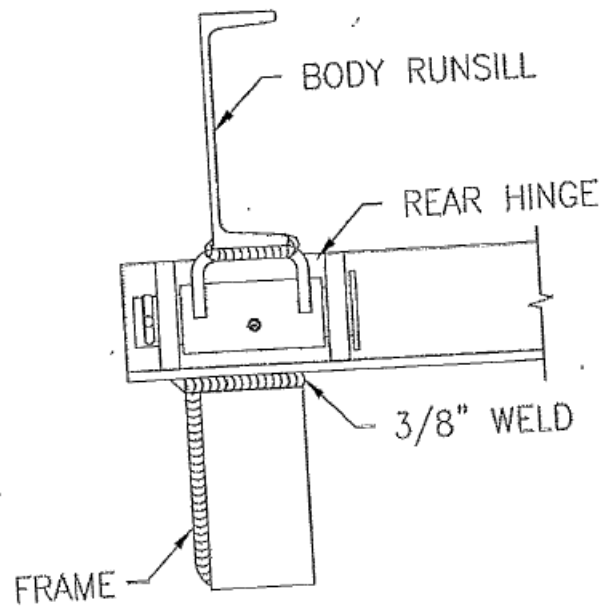


Figure 8



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F. MOUNT HOIST TO CHASSIS FRAME (See Figure 9)

1. Clamp LOWER MOUNT ATTACHMENT ANGLES to outside of each frame member, with top of mounting angle leg even with frame (see figure 9). Drill three 11/16" holes through frame member using mounting angle as a template. Secure angles with 5/8-11 X 1 3/4" lg. hex bolts and lock nuts.

▲ CAUTION: BEFORE DRILLIN, CHECK THAT FRAME CHANNEL IS CLEAR OF ALL LINES, WIRES, ETC. BEHIND THE LOWER MOUNT ATTACHMENT PLATES

2. Center and square HOIST ASSMBLEY to rear hinge assembly, re-check all areas of possible interference and securely

3. The hoist frame, expect for drop hinge, must set level with the frame. Rear of hoist, just before drop hinge, must rest on a cross member (shim to make level if necessary) If there is no cross member, attach a 2" X 2 " angle between frame rails to support hoist.

LOWER MOUNT INSTALLATION

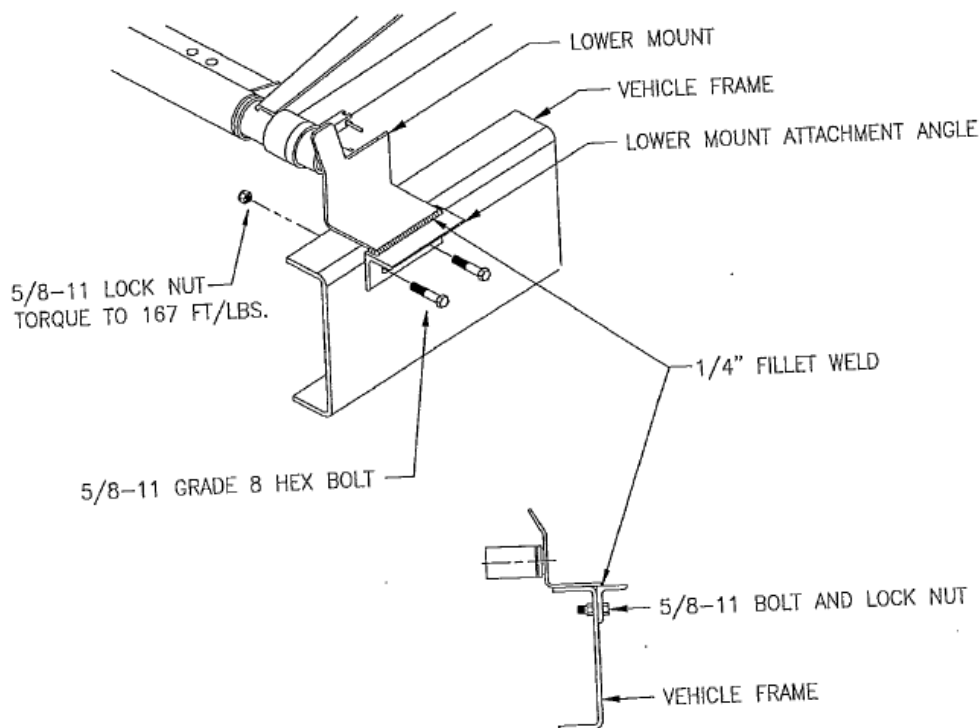


Figure 9



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G. INSTALL HYDRAULIC SYSTEM

1. Attach pump mount bracket channels to pump assemble with 3/8-16 X 1” hex head bolts, flat washers, and lock nuts
2. Locate pump and bracket assembly and attach to frame with 5/8-11 X 1 3/4” hex head bolts and lock nuts

NOTE: Vertical legs of pumps mount bracket channels attach to outside of frame

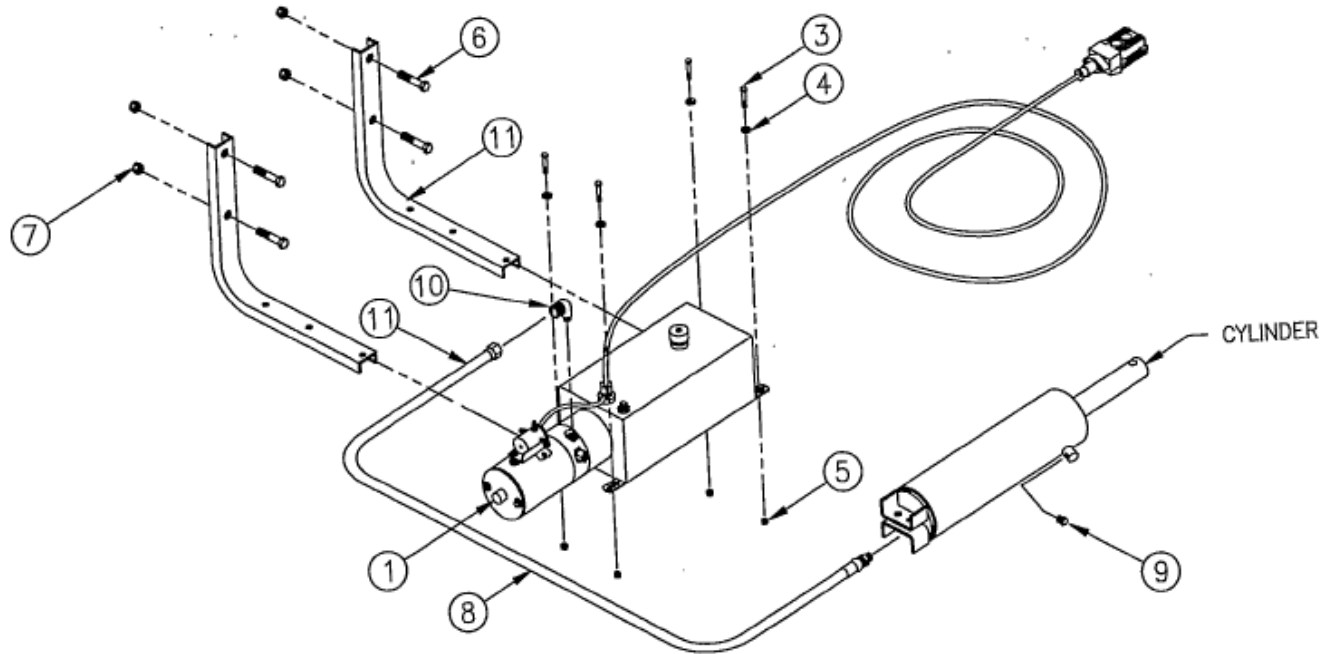
3. Install hydraulic hoses
 - A. SA Electric Pump (see figure 10)
 - I. Run hose from pump outlet port to base of cylinder
 - B. DA Electric Pump (see figure 12)
 - I. Run high pressure hose from pump “C1” port to base of cylinder
 - II. Run low pressure hose from pump “C2” port to port on top of cylinder
4. Fill reservoir with ATF type F or Dextron automatic transmission fluid
5. Install wiring (see figures) 11 or 13)
 - A. Remove ground cable from battery before making any electrical connections
 - B. String cable/wire harness along frame and tie in place with nylon straps
 - C. Connect supply cable and 14 AWG THHN wire to positive terminal of battery
 - D. Attach one end of ground cable to frame, making sure there is a good connection for proper ground. Attach other end to negative terminal of battery.
 - E. Check for proper operation of hoist



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SA ELECTRIC PUMP INSTALLATION



ITEM	PART NO	DESCRIPTION	QTY
1	1300040	Pump complete, M319-0175 SA Electric w/ Push Button	1
3	1030125	Bolt, 3/8-16 X 1 HHCS GR8 Zinc Plated	4
4	1070120	Washer, 3/8" Zinc Plated Flat	4
5	1061155	Nut, 3/8-16 NYlock GR8 Zinc Plated	4
6	1030520	Bolt, 5/8-11 X 1 3/4 HHCS GR8 Zinc Plated	4
7	1061200	Nut, 5/8-11 NYlock GR2 Zinc Plated	4
8	3125561	Hose, 3/8" X 54", 3/8 Female JIC Swivel X 3/8 Male O-Ring	1
9	3125500	Cylinder port breather plug, 3/8 male O-ring	1
10	3125502	Adapter elbow, 3/8" male NPTF X 3/8 Male JIC	1
11	3122157	Pump mount bracket channel	2



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SA ELECTRIC PUMP WIRING RECOMMENDATIONS

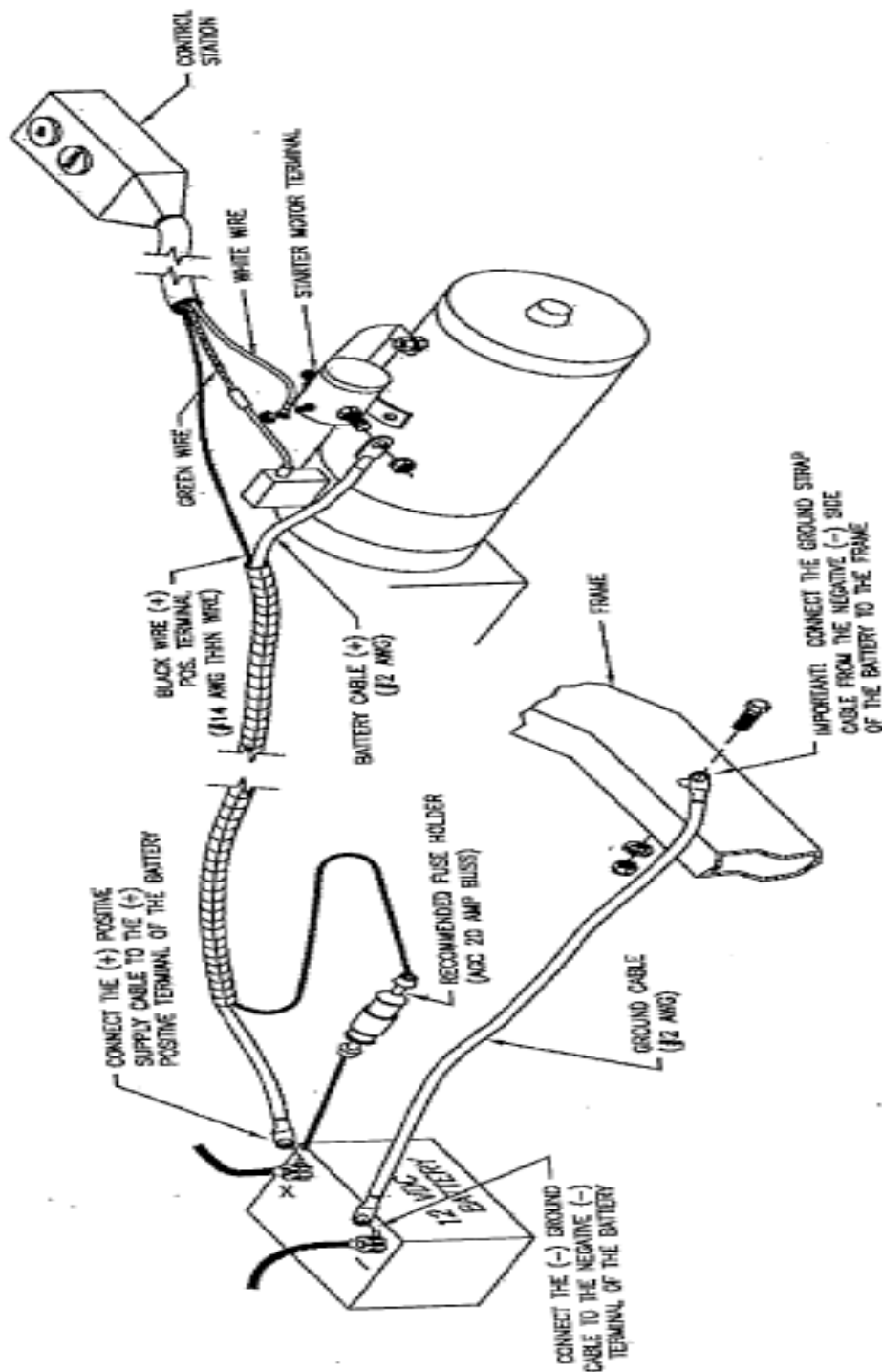


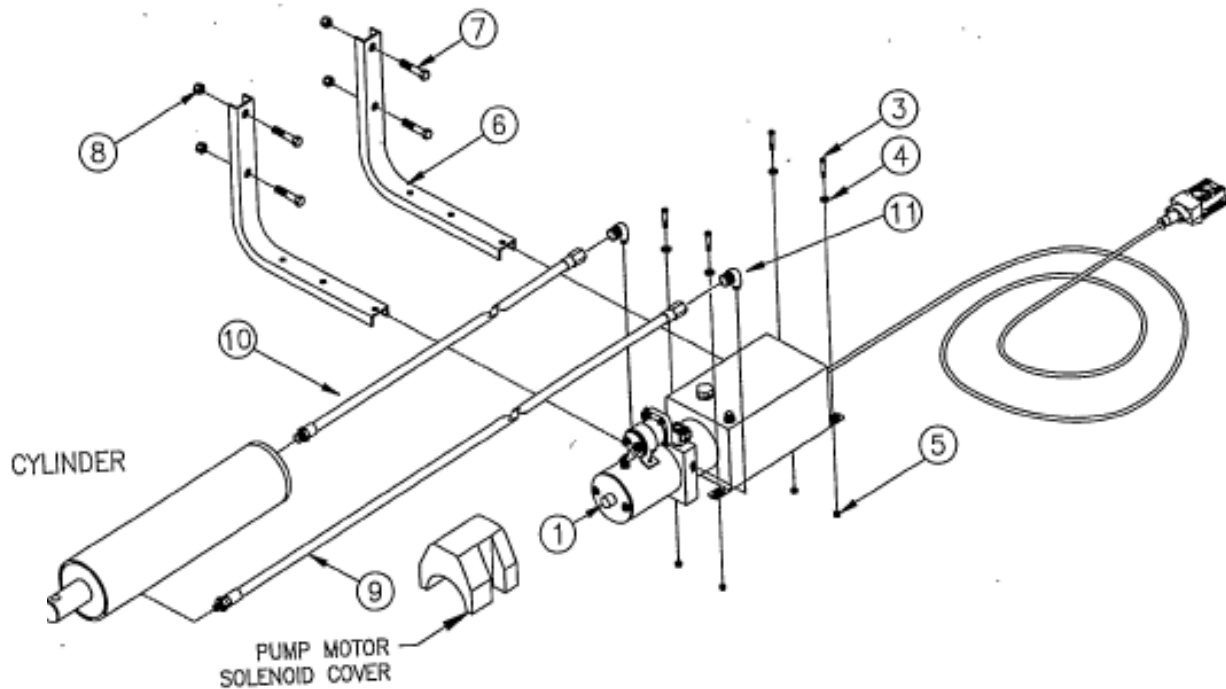
Figure 11



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DA ELECTRIC PUMP INSTALLATION



ITEM	PART NO.	DESCRIPTION	QTY.
1	1300094	Pump complete, M3551-0105 DA electric w/ push button	1
3	1030125	Bolt, 3/8-16 X 1 HHCS GR8 Zinc Plated	4
4	1070120	Washer, 3/8" Zinc Plated Flat	4
5	1061155	Nut, 3/8-16 NYlock GR8 Zinc Plated	4
6	3122157	Pump Mount Bracket Channel	2
7	1030520	Bolt, 5/8-11 X 1 3/4 HHCS GR8 Zinc Plated	4
8	1061200	Nut, 5/8-11 NYlock GR2 Zinc Plated	4
9	3125560	Hose, 3/8" X 72", 3/8" Female JIC Swivel X 3/8 Male O-Ring	1
10	3125561	Hose, 3/8" X 54", 3/8" Female JIC Swivel X 3/8 Male O-Ring	1
11	3125524	Adapter elbow, 3/8" male NPTF X 3/8 Male JIC O-Ring	2



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DA ELECTRIC PUMP WIRING RECOMMENDATIONS

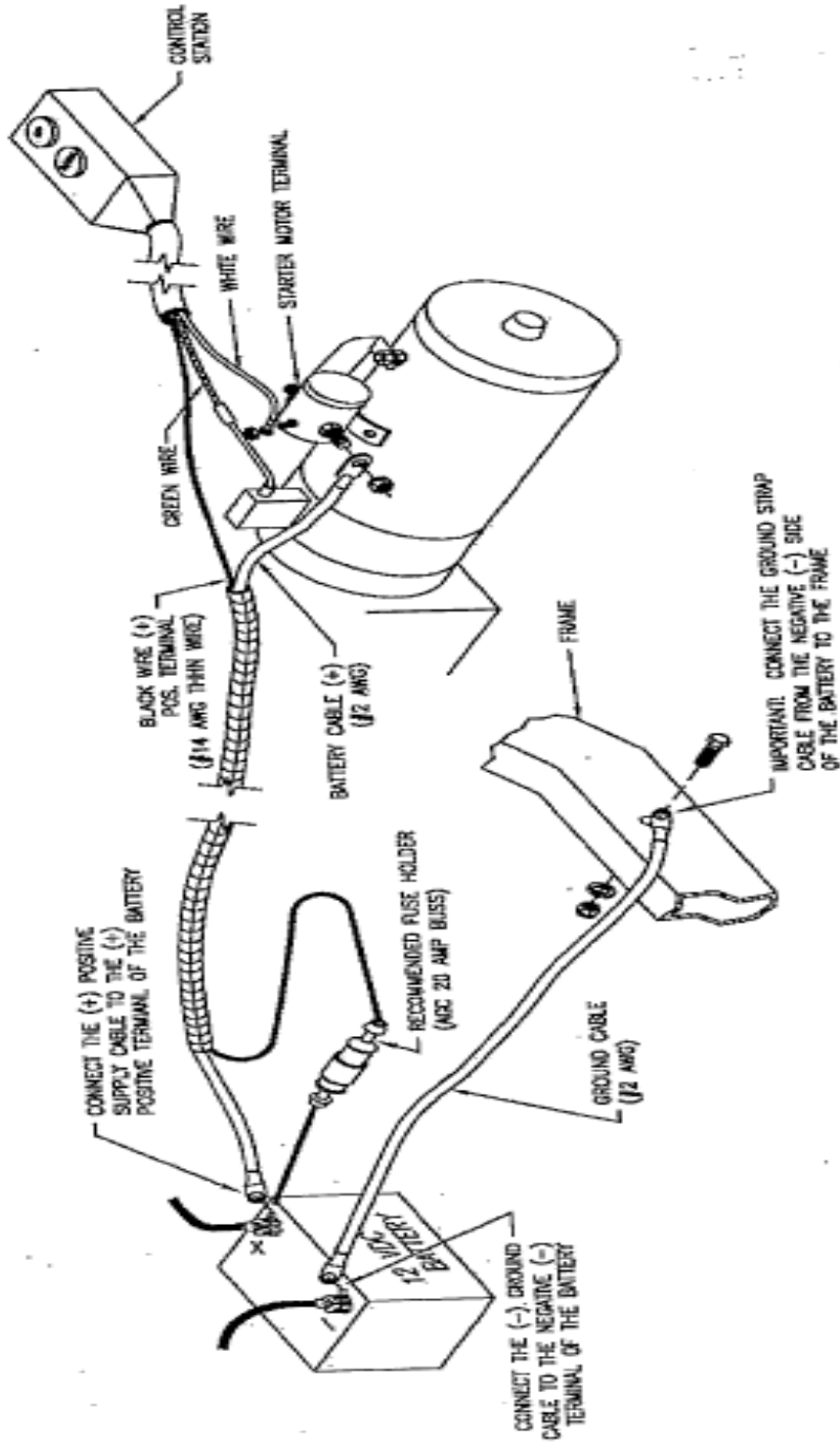


Figure 13



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H. ATTACH HARDWOOD RISERS:

Place hardwood risers on frame to either side of hoist lower mount angles. Verify that top of risers are flush with rear hinge pivot pads (see figures 5 or 6)

Note: Riser must sit flush on the top flange of frame. Locate risers to clear obstacles in frame flange or drill clearance holes in risers.

I. ATTACH BODY TO REAR HINGE AND UPPER MOUNTS

1. Rear Hinge (see figures 5,6 and 7)

A. Position body on frame allowing approximately 3” of clearance between front of body and other structure.

B. Make certain body is square with the frame and the rear hinge assembly

C. Securely weld rear hinges to body runsills (see figure 5,6, and 7)

2. Upper Mounts (see figures 14,15, and 16)

A. With body in down position there should be contact between body run sills and risers

B. Raise hoist so upper mounts contact bottom of body runsills and shim between upper and lower mounts. Weld shim to lower mount.

C. Weld upper mounts to body runsills. Position and weld upper mount supports between upper mounts and body runsills. (see figure 14,15, or 16)

NOTE: On 520/625/630 hoists, it is important that the upper mounts are slid back toward the scissor hinge as far as possible before welding to the body.

▲ WARNING: PROP OR BRACE BODY BEFORE SERVICING HOIST OR WORKING UNDER BODY

▲ CAUTION! DO NOT USE SAFETY PROP TO SUPPORT A LOADED BODY



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415/515/519 UPPER MOUNT INSTALLATION

STANDARD MOUNTING

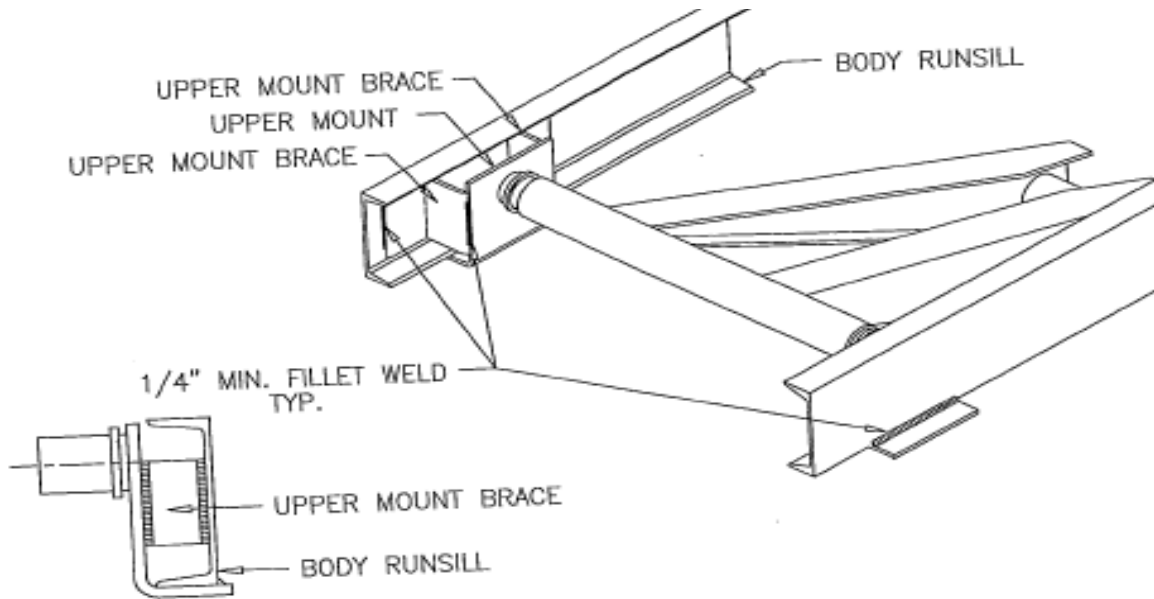


Figure 14

OPTIONAL MOUNTING

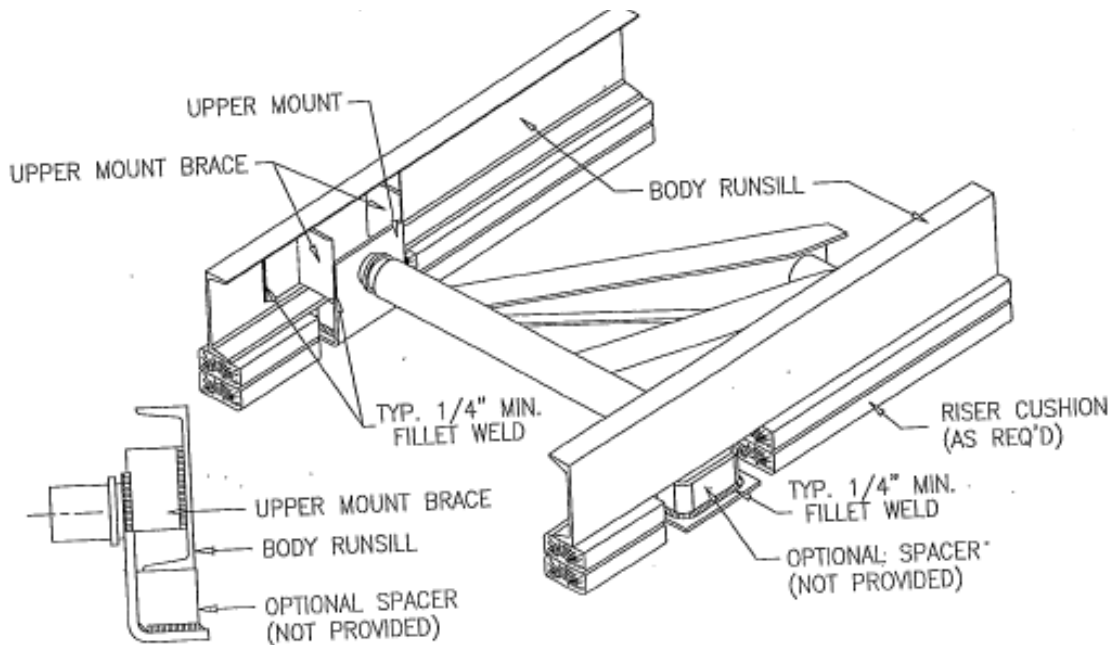


Figure 15



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520/625/630 UPPER MOUNT INSTALLATION

STANDARD MOUNTING

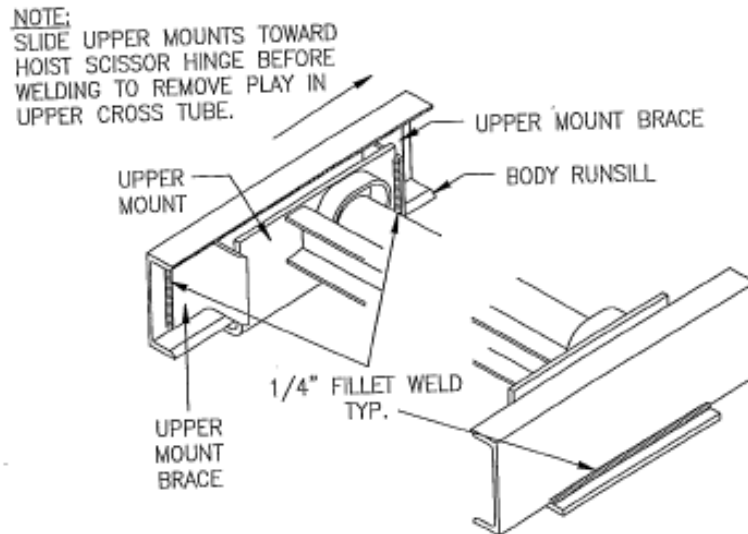


Figure 16

3. RUNSILL REINFORCEMENT

A. Reinforcement of runsill lift brackets and/or body runsills is necessary when distance from front of body to lift point of hoist exceeds the following:

- 4" Channel runsill=66" lift point to front of body
- 6" Channel runsill=78" lift point to front of body
- 7" Channel runsill=90" lift point to front of body
- 8" Channel runsill=104" lift point to front of body

B. You must reinforce runsills when carrying extreme loads in front of body. Such reinforcement is necessary even in instances where distance from front of body to lift point of hoist is less than indicated above. Consult factory for instruction.

C. Lateral: A 3" channel cross brace is included for additional reinforcement between runsills. On a standard mount, position brace far enough ahead of upper mount to clear lower mount when body is in down position. On a reverse mount, position brace behind upper mount (toward rear of body). In either instance, position brace in vertical position, perpendicular to runsills and as close to lower leg of each runsill as possible. (see figure 17)



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D. Longitudinal: Certain applications require reinforcement of body runsills lengthwise. This is a function of body side height, load density (weight per cubic foot of material), runsill size, and distance from hoist lift point to front of body (“front overhang”)

1. To determine if you require reinforcement for your application, refer to Table 1. This table covers bodies with 6”, 7”, or 8” runsills and assumes a load density of 50 lbs. per cubic foot. Simply plot point that corresponds to side height and amount of front overhang in your application. If this point falls above line for appropriate runsill size, additional runsill reinforcement is necessary. You do not require additional reinforcement if it falls below line.

NOTE: When load densities heavier than 50 lbs. per cubic ft. are anticipated, contact factory for assistance.

2. If runsills need longitudinal reinforcement, refer to instructions above and figure 18. We strongly recommended you use materials and methods shown.



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RUNSILL REINFORCEMENT

LATERAL REINFORCEMENT

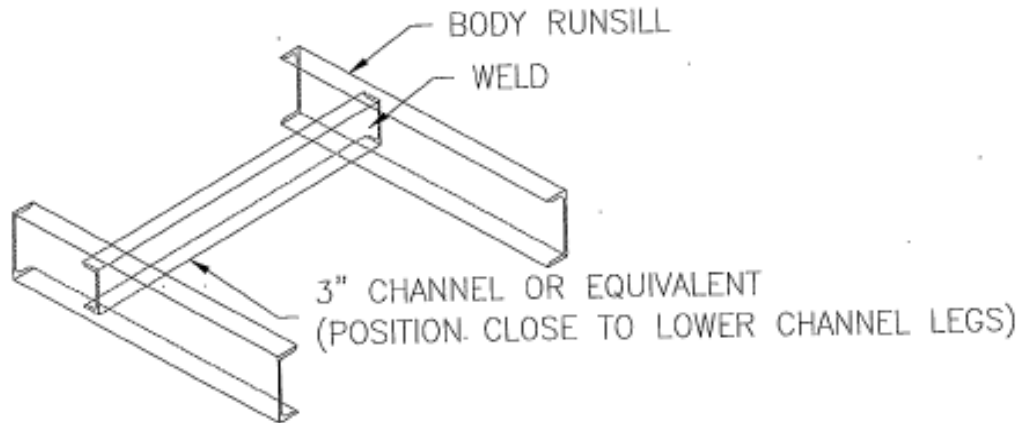


Figure 17

LONGITUDINAL REINFORCEMENT

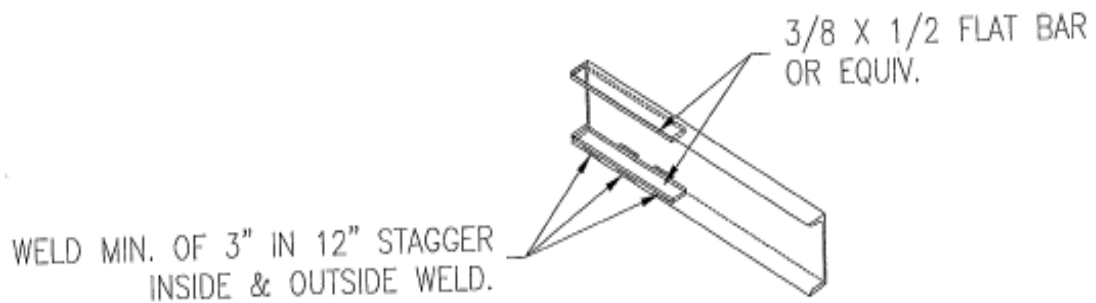


Figure 18



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Runsill Reinforcement Chart

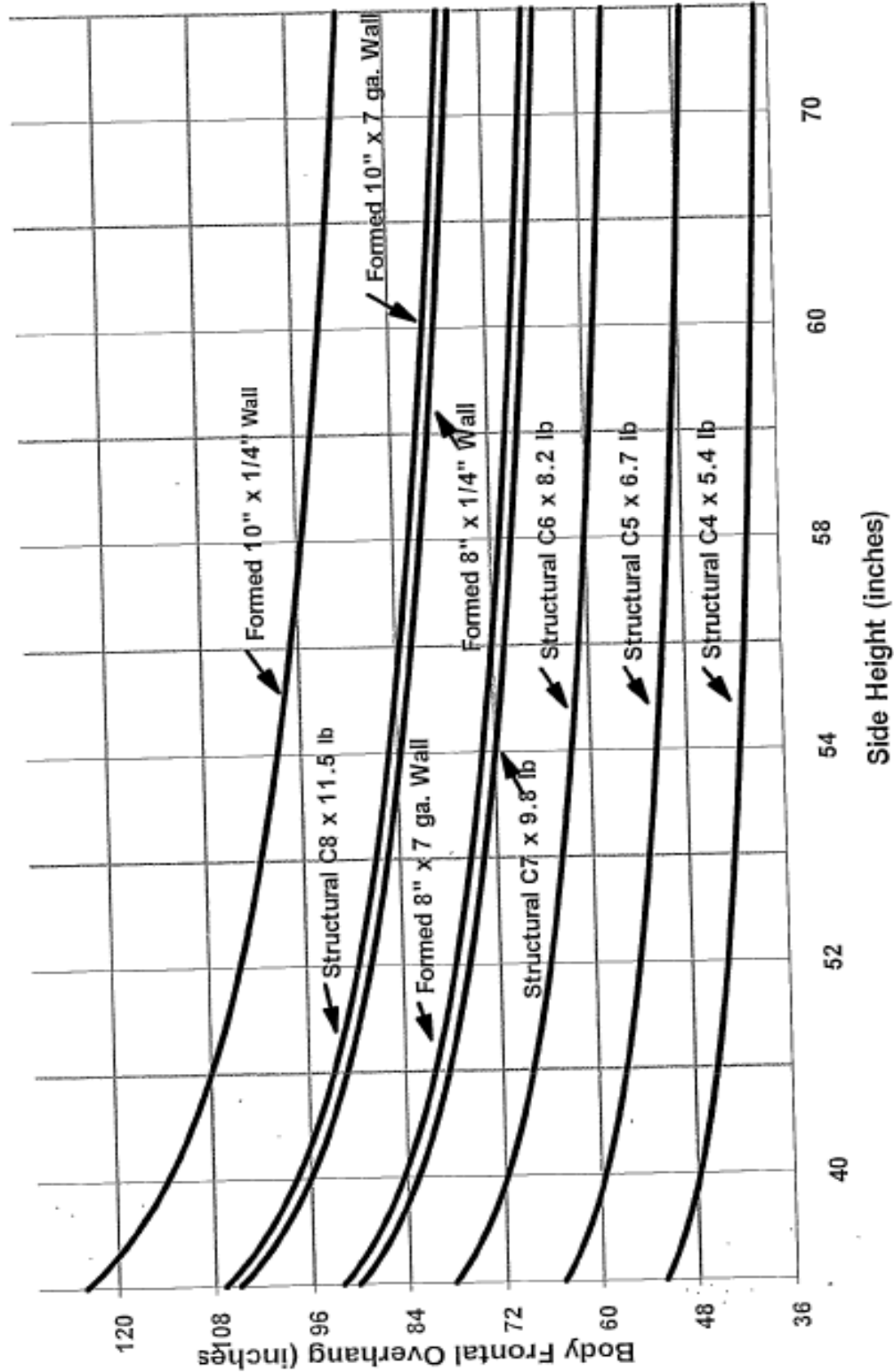


Table 1



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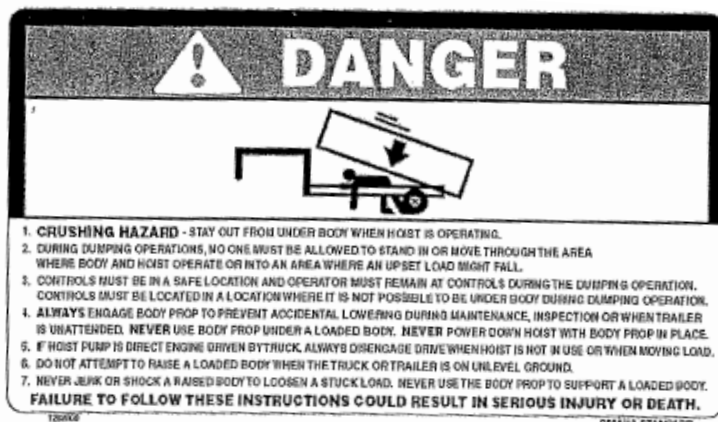


I. AFFIX ALL WARNING DECALS:

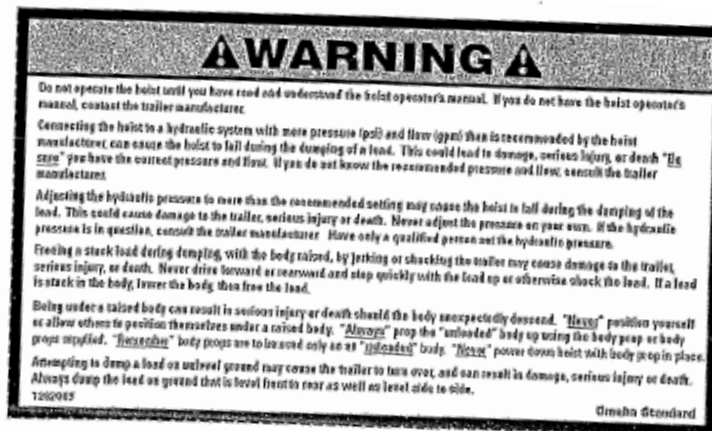
NOTE: THE DECALS SUPPLIED ARE GENERAL IN NATURE FOR THE USE OF THE HOIST. IF MORE DECALS ARE NEEDED FOR YOUR APPLICATION, IT IS THE TRAILER MANUFACTURER'S RESPONSIBILITY TO PROVIDE THE PROPER WARNING DECALS.

⚠ WARNING: YOU MUST AFFIX AND MAINTAIN ALL DECALS. NEVER REMOVE DECALS. REPLACE ANY MISSING DECALS. CONTACT OMAHA STANDARD DISTRIBUTOR OR THE FACTORY AT THE ADDRESS ON THE FRONT COVER OF THIS MANUAL.

1. DECAL 1282068-Affix near hoist controls, in a conspicuous location



2. DECAL 1282069-Affix near hoist controls, in a conspicuous location





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K. REVIEW INSTALLATION CHECKLIST: Refer to installation checklist on Page 13 to make sure you did not omit any steps

▲ WARNING: MAKE OPERATORS OF THIS HOIST FAMILIAR WITH ALL KEY FEATURES AND PROPERLY INSTRUCT THEM IN SAFE OPERATION OF ALL EQUIPMENT

▲ SAFETY FIRST: THE BEST SAFETY PROGRAMS STARTS WITH A SAFETY CONSCIOUS OPERATOR